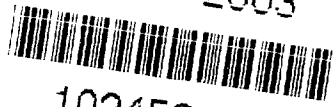




05-27-2003



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Form PTO-1594 (Rev. 10/02) OMB No. 0651-0027 (exp. 6/30/2005)

U.S. DEPARTMENT OF COMMERCE U.S. Patent and Trademark Office

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To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of conveying party(ies): 5-21-03
Astralloy Wear Technology Corporation

- Individual(s)
- General Partnership
- Corporation-State Alabama
- Other _____
- Association
- Limited Partnership

Additional name(s) of conveying party(ies) attached? Yes No

3. Nature of conveyance:
- Assignment
 - Security Agreement
 - Other _____
 - Merger
 - Change of Name

Execution Date: 08/07/2001

2. Name and address of receiving party(ies)
Name: Astralloy Steel Products, Inc.

Internal Address: P.O. Box 170974
Street Address: 1550 Red Hollow Road
City: Birmingham State: AL Zip: 35217

- Individual(s) citizenship _____
- Association _____
- General Partnership _____
- Limited Partnership _____
- Corporation-State Alabama
- Other _____

If assignee is not domiciled in the United States, a domestic representative designation is attached: Yes No
(Designations must be a separate document from assignment)
Additional name(s) & address(es) attached? Yes No

4. Application number(s) or registration number(s):
A. Trademark Application No.(s) _____

B. Trademark Registration No.(s) 1,007,790;
1,097,780; 1,295,638; 1,370,871; and
1,574,380

Additional number(s) attached Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Christine R. Strong
Internal Address: _____

Maynard, Cooper & Gale, P.C.
Street Address: 1901 Sixth Avenue North
2400 AmSouth/Harbert Plaza
City: Birmingham State: AL Zip: 35203

6. Total number of applications and registrations involved: 5

7. Total fee (37 CFR 3.41).....\$ 140.00
 Enclosed
 Authorized to be charged to deposit account

8. Deposit account number:
n/a

DO NOT USE THIS SPACE

9. Signature.
Christine R. Strong
Name of Person Signing

Christine R. Strong
Signature

5/20/03
Date

Total number of pages including cover sheet, attachments, and document: 6

Mail documents to be recorded with required cover sheet information to:
Commissioner of Patent & Trademarks, Box Assignments
Washington, D.C. 20231

05/27/2003 ECOOPER 00000000 1007790

01 FC:0521 40.00 OP
02 FC:0522 100.00 OP

TRADEMARK
REEL: 002739 FRAME: 0621

**ARTICLES OF AMENDMENT TO THE
ARTICLES OF INCORPORATION OF
ASTRALLOY WEAR TECHNOLOGY CORPORATION,
an Alabama Corporation**

Pursuant to the provisions of Sections 10-2B-10.01 through 10-2B-10.09 of the Code of Alabama 1975, as amended, the undersigned corporation (the "Corporation") adopts the following Articles of Amendment to its Articles of Incorporation (the "Articles"):

FIRST: The name of the Corporation is Astralloy Wear Technology Corporation.

SECOND: For the purpose of changing the name of the Corporation, the Articles shall be amended to provide for a new ARTICLE I as follows:

ARTICLE I

NAME

The name of said corporation shall be "Astralloy Steel Products, Inc."

THIRD: The amendment was adopted by the Board of Directors and the sole shareholder of Astralloy on July 2, 2001.

FOURTH: The number of shares of each voting group outstanding, the number of shares of each voting group entitled to vote on the amendment, and the number of shares entitled to vote as a voting group on the amendment at the time of its approval were:

<u>Voting Group</u>	Outstanding Shares	Outstanding Shares Entitled to Vote
Common Stock	5,000	5,000

FIFTH: The number of shares of each voting group entitled to vote on the amendment which voted FOR and AGAINST the amendment, and which voted FOR and AGAINST the amendment as a voting group were as follows:

<u>Voting Group</u>	Total Voted <u>FOR</u>	Total Voted <u>AGAINST</u>
Common Stock	5,000	-0-

SIXTH: The name reservation certificate issued by the Alabama Secretary of State is attached hereto as Attachment 1.

IN WITNESS WHEREOF, the Corporation has caused these Articles of Amendment to the Corporation's Articles of Incorporation to be executed in its name and on its behalf as of July 2, 2001.

Astralloy Wear Technology Corporation,
an Alabama Corporation

By: Larry N. Norred, Jr.
Larry N. Norred, Jr.

Its: General Manager/COO

By: Martha Jenkins
Martha Jenkins

Its: Secretary

This instrument prepared by:
Hardwick C. Walthall
Maynard, Cooper & Gale, P.C.
1901 Sixth Avenue North
2400 AmSouth/Harbert Plaza
Birmingham, AL 35203
(205) 254-1000

Attachment 1

(Name Reservation Certificate)

STATE OF ALABAMA

I, Jim Bennett, Secretary of State of the State of Alabama, having custody of the Great and Principal Seal of said State, do hereby certify that pursuant to the provisions of Section 10-2B-4.02, Code of Alabama 1975, and upon an examination of the corporation records on file in this office, the following corporate name is reserved as available:

Astralloy Steel Products, Inc.

This domestic corporation name is proposed to be incorporated in Jefferson County and is for the exclusive use of Hardwick Walthall, 1901 6th Ave N Ste 2400, Birmingham, AL 35203-2618 for a period of one hundred twenty days beginning June 29, 2001 and expiring October 28, 2001.

State of Alabama - Jefferson County

I certify this instrument filed on:

2001 AUG 07 A.M. 11:37

Recorded and \$

Mtg. Tax

and \$

Deed Tax and Fee Amt.

\$ 11.00 Total \$ 11.00

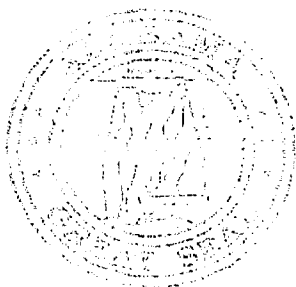
MICHAEL F. BOLIN, Judge of Probate



200110/0018

In Testimony Whereof, I have hereunto set my hand and affixed the Great Seal of the State, at the Capitol, in the City of Montgomery, on this day.

June 29, 2001



Date

Jim Bennett

Secretary of State

TRADEMARK