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07-09-2003



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Form PTO-1594 (Rev. 10/02) OMB No. 0651-0027 (exp. 6/30/2005)

Tab settings

To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):

Astralloy Steel Products, Inc.

- Individual(s), Association, General Partnership, Limited Partnership, Corporation-State (AL), Other

Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)

Name: International Metal Service North America, Inc. Address: P.O. Box 170974

Street Address: 1550 Red Hollow Road

City: Birmingham State: AL Zip: 35217

- Individual(s) citizenship, Association, General Partnership, Limited Partnership, Corporation-State Alabama, Other

If assignee is not domiciled in the United States, a domestic representative designation is attached: Yes No (Designations must be a separate document from assignment) Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance:

- Assignment, Merger, Security Agreement, Change of Name, Other

Execution Date: 06/30/2003

4. Application number(s) or registration number(s):

A. Trademark Application No.(s)

B. Trademark Registration No.(s) 1,007,790; 1,097,780; 1,295,638; 1,370,871; and 1,574,380

Additional number(s) attached Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Christine R. Strong

Internal Address:

Street Address: Maynard, Cooper & Gale, P.C. 1901 Sixth Avenue North, Suite 2400

City: Birmingham State: AL Zip: 35203

6. Total number of applications and registrations involved:

5

7. Total fee (37 CFR 3.41): \$ 140.00

- Enclosed, Authorized to be charged to deposit account

8. Deposit account number:

n/a

DO NOT USE THIS SPACE

9. Signature.

Christine R. Strong

Name of Person Signing

Christine R. Strong

Signature

7/2/03

Date

4

Total number of pages including cover sheet, attachments, and document:

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Mail documents to be recorded with required cover sheet information to: Commissioner of Patent & Trademarks, Box Assignments Washington, D.C. 20231

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ARTICLES OF AMENDMENT TO THE
ARTICLES OF INCORPORATION OF
ASTRALLOY STEEL PRODUCTS, INC.,
an Alabama Corporation

Pursuant to the provisions of Sections 10-2B-10.01 through 10-2B-10.09 of the Code of Alabama 1975, as amended, the undersigned corporation (the Corporation) adopts the following Articles of Amendment to its Articles of Incorporation (the Articles):

FIRST: The name of the Corporation is Astralloy Steel Products, Inc.

SECOND: For the purpose of changing the name of the Corporation, the Articles shall be amended to provide for a new ARTICLE I as follows:

ARTICLE I

NAME

The name of said corporation shall be International Metal Service North America, Inc.

THIRD: The amendment was adopted by the Board of Directors and the sole shareholder of the Corporation on June 30, 2003.

FOURTH: The number of shares of each voting group outstanding, the number of shares of each voting group entitled to vote on the amendment, and the number of shares entitled to vote as a voting group on the amendment at the time of its approval were:

<u>Voting Group</u>	Outstanding Shares	Outstanding Shares Entitled to Vote
Common Stock	5,000	5,000

FIFTH: The number of shares of each voting group entitled to vote on the amendment which voted FOR and AGAINST the amendment, and which voted FOR and AGAINST the amendment as a voting group were as follows:

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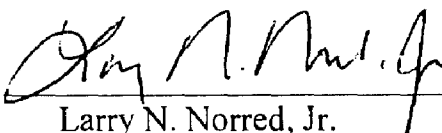
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<u>Voting Group</u>	Total Voted <u>FOR</u>	Total Voted <u>AGAINST</u>
Common Stock	5,000	-0-

SIXTH: The name reservation certificate issued by the Alabama Secretary of State is attached hereto as Attachment 1.

IN WITNESS WHEREOF, the Corporation has caused these Articles of Amendment to the Corporation's Articles of Incorporation to be executed in its name and on its behalf as of June 30, 2003.

Astralloy Steel Products, Inc.,
an Alabama Corporation

By: 
Larry N. Norred, Jr.
Its: General Manager/COO

This instrument prepared by:
Hardwick C. Walthall
Maynard, Cooper & Gale, P.C.
1901 Sixth Avenue North
2400 AmSouth/Harbert Plaza
Birmingham, AL 35203
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