

TRADEMARK ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	MERGER
EFFECTIVE DATE:	01/01/1996

CONVEYING PARTY DATA

Name	Formerly	Execution Date	Entity Type
Doboy Packaging Machinery, Inc.		11/13/1995	CORPORATION: DELAWARE

RECEIVING PARTY DATA

Name:	SIG Packaging Technology N.A. Inc.
Street Address:	215 NORTH KNOWLES AVENUE
City:	RICHMOND
State/Country:	WISCONSIN
Postal Code:	54017
Entity Type:	CORPORATION: DELAWARE

PROPERTY NUMBERS Total: 5

Property Type	Number	Word Mark
Registration Number:	855961	DOBOY
Registration Number:	852274	DOUGHBOY
Registration Number:	1392144	DOBOY
Registration Number:	599908	DOUGHBOY
Registration Number:	1396479	SERVOTRONIC

CORRESPONDENCE DATA

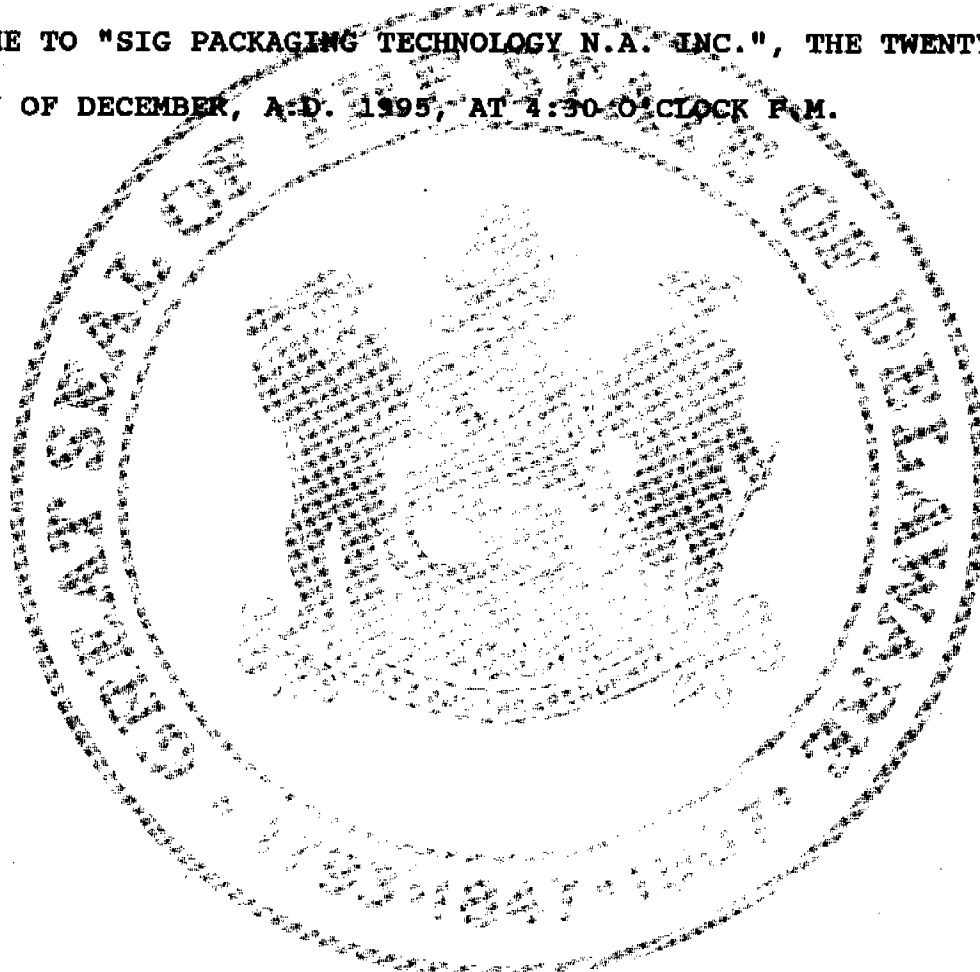
Fax Number: (708)786-3673
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.
 Phone: 7088655467
 Email: cecille.martin@us.bosch.com
 Correspondent Name: Cecille A. Martin
 Address Line 1: 2800 South 25th Avenue
 Address Line 4: Broadview, ILLINOIS 60155

CH \$140.00 855961

NAME OF SUBMITTER:	Cecille A. Martin
Signature:	/cecilleamartin/
Date:	07/07/2005
Total Attachments: 3 source=MINS.1995.12.29.CA certificate of merger into SIG Packaging Technology NA Inc#page1.tif source=MINS.1995.12.29.CA certificate of merger into SIG Packaging Technology NA Inc#page2.tif source=MINS.1995.12.29.CA certificate of merger into SIG Packaging Technology NA Inc#page3.tif	

Office of the Secretary of State

I, EDWARD J. FREEL, SECRETARY OF STATE OF THE STATE OF DELAWARE, DO HEREBY CERTIFY THAT THE SAID "DOBOY PACKAGING MACHINERY INC.", FILED A CERTIFICATE OF MERGER, CHANGING ITS NAME TO "SIG PACKAGING TECHNOLOGY N.A. INC.", THE TWENTY-NINTH DAY OF DECEMBER, A.D. 1995, AT 4:30 O'CLOCK P.M.



Edward J. Freel

Edward J. Freel, Secretary of State

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AUTHENTICATION: 7813297
DATE: 02-02-96

TRADEMARK
REEL: 003118 FRAME: 0327

**CERTIFICATE OF MERGER OF
SIG SERVICE, INC.,
A DELAWARE CORPORATION,
AND
RAYMOND AUTOMATION COMPANY, INC.,
A CONNECTICUT CORPORATION,
WITH AND INTO
DOBOY PACKAGING MACHINERY INC.,
A DELAWARE CORPORATION**

SIG Service, Inc., a Delaware corporation ("SIGServ"), Raymond Automation Company, Inc., a Connecticut corporation ("RACI") and Dobby Packaging Machinery Inc., a Delaware corporation ("Dobby"), acting pursuant to Del. Code Ann. tit. 8, § 252 hereby execute and adopt the following Certificate of Merger for the purpose of merging SIGServ and RACI with and into Dobby (the "Merger").

1. The Constituent Corporations. The name and state of incorporation of each corporation which shall be a party to this above entitled merger is:

SIG Service, Inc., Delaware

Raymond Automation Company, Inc., Connecticut

Dobby Packaging Machinery Inc., Delaware

2. Approval and Effective Date. The Plan and Agreement of Merger has been duly approved, adopted, executed, certified and acknowledged by the Boards of Directors and shareholder of SIGServ, RACI and Dobby, pursuant to Del. Code Ann. tit. 8, § 252. The Plan and Agreement of Merger was adopted by vote of the Board of Directors of RACI and by vote of the shareholder of RACI as follows: vote required was 191 shares; vote in favor was 286 shares. The Plan and Agreement of Merger shall become effective immediately upon the later of 12:01 A.M. on January 1, 1996 or the time this Certificate is filed with the Delaware Secretary of State and the Connecticut Secretary of State.

3. Surviving Corporation. Dobby shall be the surviving corporation. Upon the Effective Time of the Merger, the Certificate of Incorporation of Dobby shall be amended to change the name of Dobby to SIG Packaging Technology N.A. Inc.

4. Certificate of Incorporation. Article 1 of the Certificate of Incorporation of Dobby in effect at the Effective Time of the Merger shall be automatically amended as provided by Del. Code Ann. tit. 8, § 252 to conform to the following. In like manner, a new Article 10 shall be added to the Certificate of Incorporation of Dobby, pursuant to the same statutory authority, and thereafter shall be the Certificate of Incorporation of Dobby, as so amended.

FIRST: The name of the corporation shall be SIG PACKAGING TECHNOLOGY N.A. INC. (the "Corporation").

TENTH: To the fullest extent permitted by the Delaware General Corporation Law, as it exists on the date hereof or may hereafter be

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amended, a director of this Corporation shall be indemnified by the Corporation as provided by Del. Code Ann. tit. 8, § 145; a director of this Corporation shall not be liable to the Corporation or its shareholders for monetary damages for breach of fiduciary duty as a director. No amendment to or repeal of this Certificate of Incorporation shall apply to or have any effect on the liability or alleged liability of any director of the Corporation for or with respect to any acts or omissions of such director occurring prior to such amendment or repeal.

5. Service of Process. Doboy hereby irrevocably appoints the Secretary of State of Connecticut as its attorney to accept service of process in any action, suit, or proceeding for the enforcement of any obligations of RACI for which Doboy is liable pursuant to subsection (d) of Section 33-371 of the Stock Corporation Act of the State of Connecticut, pursuant to the Plan of Merger, or pursuant to the laws governing Doboy.

6. Copy of Plan and Agreement. A copy of the executed attached Plan and Agreement of Merger is on file at the principal place of business of Doboy at 869 Knowles Avenue, New Richmond, Wisconsin 54017-1797. A copy of said Plan and Agreement will be furnished by Doboy on request and without cost, to the stockholder of each of the aforementioned constituent corporations.

IN WITNESS WHEREOF, the undersigned corporations have caused this Certificate of Merger to be executed this 13th day of November, 1995.

SIG SERVICE, INC.,
a Delaware Corporation

By [Signature]
Its President Paul H. Dujardin

By [Signature]
Its Asst. Secretary John DeBoer
RAYMOND AUTOMATION COMPANY, INC.
a Delaware Corporation

By [Signature]
Its President Paul H. Dujardin

By [Signature]
Its Asst. Secretary John DeBoer
DOBOY PACKAGING MACHINERY INC.,
a Delaware Corporation

By [Signature]
Its President Barry E. Greenwood

By [Signature]
Its Secretary John DeBoer

* The undersigned declare, under the penalties of false statement, that the statements contained herein are true.

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November 9, 1995