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Conveying Party	All-old Wash Reisonal promote of communication and communication a
	Month Day Year
Name CANNON SLINE INDUSTRIAL,	1.LC 04232003
Formerly	
Individual General Partnership	Limited Partnership Corporation Association
X Other LIMITED LIABILITY COMP	ANY
X Citizenship/State of Incorporation/Organizat	DELAWARE
Receiving Party	Mark if additional names of receiving parties attached
Name CANNON SLINE INDUSTRIAL	
DBA/AKA/TA	
Composed of	
Address & 213 JONES BOULEVARD, SU	ITE 106 _
Address (ine 2)	
Address (POTTSTOWN	PENNSYLVANIA 19464
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	assignment and the receiving party is not domicited in the United States, an
X Corporation Association	appointment of a domestic representative should be attached.
Other	(Designation must be a separate document from Assignment)
X Citizenship/State of Incorporation/Organization	ion DELAWARE
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James E. Shlesinger	Da-5. Shli -	July 26, 2004
Name of Person Signing	Signature	Date Signed

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The First State

I, HARRIET SMITH WINDSOR, SECRETARY OF STATE OF THE STATE OF DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT COPY OF THE CERTIFICATE OF INCORPORATION OF "CANNON SLINE INDUSTRIAL, INC. ", FILED IN THIS OFFICE ON THE TWENTY-THIRD DAY OF APRIL, A.D. 2003, AT 6:58 O'CLOCK P.M.

A FILED COPY OF THIS CERTIFICATE HAS BEEN FORWARDED TO THE KENT COUNTY RECORDER OF DEEDS.



Variet Smith Harriet Smith Windson, Secretary of State

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AUTHENTICATION: 2380659

DATE: 04-23-03

State of Delaware Secretary of State
Secretary of State
Division of Corporations
Alivered 06:58 PM 04/23/2003
PILED 06:58 PM 04/23/2003
CERTIFICATE OF INCORPORATION

CERTIFICATE OF INCORPORATION

OF

CANNON SLINE INDUSTRIAL, INC.

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THE UNDERSIGNED, in order to form a corporation for the purposes hereinafter stated, under and pursuant to the provisions of the General Corporation Law of the State of Delaware, does hereby certify as follows:

FIRST: The name of the corporation is CANNON SLINE INDUSTRIAL, INC. (bereinafter the "Corporation").

SECOND: The registered office of the Corporation is to be located at 30 Old Rudnick Lane, in the City of Dover, in the County of Kent and in the State of Delaware 19901. The name of its registered agent at that address is LexisNexis Document Solutions Inc.

THIRD: The purpose of the Corporation is to engage in any lawful act or activity for which a corporation may be organized under the General Corporation Law of the State of Delaware

FOURTH: The total number of shares of stock which the Corporation is authorized to issue is Three Thousand (3,000) shares at \$0.01 par value.

FIFTH: The name and address of the Incorporator is as follows:

NAME

ADDRESS

Vicki J. Bauc

203 North LaSalle Street Chicago, Illinois 60601

SEXTH: The following provisions are inserted for the management of the business and for the conduct of the affairs of the Corporation, and for further definition, limitation regulation of the powers of the Corporation and of its directors and stockholders:

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- (1) The number of directors of the Corporation shall be such as from time to time shall be fixed by, or in the manner provided in, the by-laws. Election of directors need not be by ballot unless the by-laws so provide.
- (2) The Board of Directors shall have power without the assent or vote of the stockholders to make, alter, amend, change, add to or repeal the by-laws of the Corporation; to fix and vary the amount to be reserved for any proper purpose; to authorize and cause to be executed mortgages and liens upon all or any part of the property of the Corporation; to determine the use and disposition of any surplus or net profits; and to fix the times for the declaration and payment of dividends.
- approval or ratification at any annual meeting of the stockholders or at any meeting of the stockholders called for the purpose of considering any such act or contract, and any contract or act that shall be approved or be ratified by the vote of the holders of a majority of the stock of the Corporation which is represented in person or by proxy at such meeting and entitled to vote thereat (provided that a lawful quorum of stockholders be there represented in person or by proxy) shall be as valid and as binding upon the Corporation and upon all the stockholders as though it had been approved or ratified by every stockholder of the Corporation, whether or not the contract or act would otherwise be open to legal attack because of directors' interest, or for any other reason.
- (4) In addition to the powers and authorities hereinbefore or by statute expressly conferred upon them, the directors are hereby empowered to exercise all such powers and do all such acts and things as may be exercised or done by the

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Corporation; subject, nevertheless, to the provisions of the statutes of Delaware, of this Certificate, and to any by-laws from time to time made by the stockholders; provided, however, that no by-laws so made shall invalidate any prior act of the directors which would have been valid if such by-law had not been made.

SEVENTH: The Corporation shall, to the full extent permitted by Section 145 of the Delaware General Corporation Law, as amended from time to time, indemnify all persons whom it may indemnify pursuant thereto.

EIGHTH: No director of this Corporation shall be personally liable to the Corporation or its stockholders for monetary damages for breach of fiduciary duty by such director as a director; provided, however, that this Article EIGHTH shall not eliminate or limit the liability of a director (i) for any breach of the director's duty of loyalty to the Corporation or its stockholders, (ii) for acts or omissions not in good faith or which involve intentional misconduct or a knowing violation of law, (iii) under Section 174 of the General Corporation Law of the State of Delaware, or (iv) for any transaction from which the director derives an improper personal benefit. If the General Corporation Law of the State of Delaware is amended to further eliminate or limit the personal liability of directors, then the liability of a director of the Corporation shall be eliminated or limited to the fullest extent permitted by the General Corporation Law of the State of Delaware, as so smended. No amendment to or repeal of the Article EIGHTH shall apply to or have any effect on the liability or alleged liability of director of the Corporation for or with respect to any acts or omissions of such director or prior to such amendment or repeal.

NINTH: Whenever a compromise or arrangement is proposed between this Corporation and its creditors, or any class of them and/or between this Corporation and its stockholder.

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any class of them, any court of equitable jurisdiction within the State of Delaware, may, on the application in a summary way of this Corporation or of any creditor or stockholder thereof or on the application of any receiver or receivers appointed for this Corporation under the provisions of Section 291 of Title 8 of the Delaware Code or on the application of trustees in dissolution or of any receiver or receivers appointed for this Corporation under the provisions of Section 279 of Title 8 of the Delaware Code order a meeting of the creditors or class of creditors, and/or the stockholders or class of stockholders of this Corporation, as the case may be, to be summoned in such manner as the said court directs. If a majority in number representing three-fourths in value of the creditors or class of creditors, and/or of the stockholders or class of stockholders of this Corporation, as the case may be, agree to any compromise or arrangement and to any reorganization of this Corporation as consequence of such compromise or arrangement, the said compromise or arrangement and the said reorganization shall, if sanctioned by the court to which the said application has been made, be binding on all the creditors or class of creditors, and/or on all the stockholders or class of stockholders of this Corporation, as the case may be, and also on this Corporation.

TENTH: The Corporation reserves the right to amend, alter, change or repeal any provision contained in this Certificate of Incorporation in the manner now or hereafter prescribed by law, and all rights and powers conferred herein on stockholders, directors and officers are subject to this reserved power.

IN WITNESS WHEREOF, I have hereunto set my hand and seal.

Dated: April 23, 2003.

/s/ Vicki J. Baue, Incorporator

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CANNON SLINE INDUSTRIAL, LLC

April 23, 2003

Secretary of State
Wilmington, Delaware

Re: Name Use

Dear Sir or Madam:

The limited liability company hereby consents to the use of the name

Cannon Sline Industrial, Inc.

by a corporation attempting to be formed in Delaware.

CANNON SLINE INDUSTRIAL, LLC

By: /s/ Vicki J. Baue. Vicki J. Baue, Authorized Signatory

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RECORDED: 07/26/2004