TRADEMARK ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	MERGER
EFFECTIVE DATE:	06/04/1999

CONVEYING PARTY DATA

Name	Formerly	Execution Date	Entity Type
Greenfield Industries, Inc.		06/02/1999	CORPORATION:

RECEIVING PARTY DATA

Name:	Greenfield Industries, Inc.	
Street Address:	470 Old Evans Road	
City:	Evans	
State/Country:	GEORGIA	
Postal Code:	30809	
Entity Type:	CORPORATION:	

PROPERTY NUMBERS Total: 1

Property Type	Number	Word Mark
Registration Number:	0421764	VERS-O-TOOL

CORRESPONDENCE DATA

Fax Number: (724)539-5903

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 724-539-5485

Email: Larry.Meenan@kennametal.com

Correspondent Name: Larry R. Meenan
Address Line 1: 1600 Technology Way

Address Line 4: Latrobe, PENNSYLVANIA 15650-0231

ATTORNEY DOCKET NUMBER:	KGTM-390
NAME OF SUBMITTER:	Larry R. Meenan
Signature:	/Larry R. Meenan/
	·

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Date:	03/30/2006
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Prescribed by Bob Tath, Socretary of State 30 East Brand Street, 16th Floor Columbus, Ohio 43266-0418 Form MER (July 1994)

Approved	
Date	_
Fcc	_

CERTIFICATE OF MERGER

In accordance with the requirements of Obia loss, the use pa, desiring to other a merger, set them the following factor

A.	The name of the entity surviving the merger is:
	CHERTYLELD DEDUSTRIES, NRC.
(7 the s	nerving usup is an Orio tented participa or quadral lawips helical participa), in registrates rupter read to practical
B.	Name change: As a result of this merger, the name of the surviving entity has been changed to the following:
_	MO) F the name of springs andly is changing binnigh the storping
Ċ.	The surviving entity is a: (Please check the appropriate box and fill in the appropriate blanks)
[]	Domestic (Ohio) corporation
[]	Foreign (Non-Ohio) corporation incorporated under the laws of the state/ country of and licensed to transact business in the state of Ohio.
Ħ	Foreign (Non-Ohio) corporation incorporated under the laws of the state/country of Belaware, and NOT licensed to transact business in the state of Ohio
[]	Domestic (Ohio) limited liability company
[]	Poreign (Non-Ohio) limited liability company organized under the laws of the state/country of, and registered to do business in the state of Ohio.
11.	Foreign (Non-Ohio) limited liability company organized under the laws of the state/country of and NOT registered to do business in the state of Ohio.
n	Domestic (Chio) limited partnership, registration number

RECEIVED

JUN 0 4 1999 L KENNETH BLACKWELL SECRETARY OF STATE

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date of filling; the effective date of the merger cannot be earlier then the date of filling; if no date is

specified, the date of filing will be the effective date of the merger).

On,

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(If a date is specified, the date must be a date on or after the

11.2

V. Merger Authorized

The laws of the state or country under which each constituent entity exists, permits this merger.

This merger was adopted, approved and authorized by each of the constituent entities in compliance with the laws of the state under which it is organized, and the persons signing this certificate on behalf of each of the constituent entities are duly authorized to do so.

VI. Statutory Agent

The name and address of the surviving entity's statutory agent upon whom any process, notice or demand may be served is:

Name
CT Corporation System
1300 East 9th Street
The Corporation Trace Company

Glaveland OH
44114

(This item MUST be completed if the surviving entity is a foreign entity which is not licensed, registered or otherwise authorized to conduct or transact business in the State of Ohio)

Acceptance of Agent

The undersigned, named herein as the statutory agent for the above referenced surviving entity, hereby admowledges and accepts the appointment of statutory agent for said entity.

Signature of Agent

(The acceptance of agent must be completed by domestic surviving entities if through this merger the statutory agent for the surviving entity has changed, or the named agent differs in any way from the name reflected on the Secretary of State's records.)

VII. Statement of Merger

Upon filing, or upon such later date as specified herein, the merging entity/entities listed herein shall mergs into the listed surviving entity.

VIII. Amendments

70 - CT 8p

The articles of incorporation, articles of organization or certificate of limited partnership (strike the inapplicable terms) of the surviving domestic entity herein, are amended as set forth in the attached "Exhibit A"

(Please note that any amendments to articles of incorporation, articles of organization or to a certificate of limited partnership MUST be attached if the surviving entity is a DOMESTIC corporation, limited liability company, or limited partnership.)

<u>REEL:</u> 003279 FRAME: 0369

IX. Qualification or Licensure of Foreign Surviving Entity

foreign limited partnership, and here	ign corporation, limited liability company, or limited partnership as a foreign corporation, foreign limited liability company, or by appoints the following as its statutory agent upon whom a entity may be served in the State of Ohio. The name and
the second second second second	#15;

(Street and number)

Cleveland
(oity, village or treastip)

(Street and number)

(Street and number)

(Street and number)

The subject surviving fibreign corporation, limited liability company or limited partnership irrevocably consents to service of process on the statutory agent listed above as long as the authority of the agent continues, and to service of process upon the Secretary of State if the agent cannot be found, if the corporation, limited liability company or limited partnership fails to designate another agent when required to do so, or if the corporation's, limited liability company's, or limited partnership's license or registration to do business in Chio expires or is cancelled.

- B. The qualifying entity also states as follows: (complete only if applicable)
 - Foreign Qualifying Limited Liability Company
 (If the qualifying entity is a foreign limited liability company, the following information must be completed)
 - a. The name of the limited liability company in its state of organization/registration is
 - b. The name under which the limited liability company desires to transact business in Ohio is _____
 - C. The limited liability company was organized or registered on month day year under the laws of the state/country of
 - d. The address to which interested persons may direct request for copies of the articles of organization, operating agreement, bylaws, or other charter documents of the company is:

int	the qualifying entity is a foreign limited partnership, the following brunation must be completed)
L	The name of limited partnership is
b.	The limited partnership was formed on
	under the laws of the state/country of
C,	The address of the office of the limited partnership in its state/count of organization is
đ.	The limited partnership's principal office address is
е.	The names and business or residence addresses of the GENERAL, partners of the partnership are as follows:
•	Name Address
r.	(If insufficient space to cover this item, please attach a separate sheet listing the general partners and their respective eddresses) The address of the office where a list of the names and business or residence addresses of the limited partners and their respective capital contributions is to be maintained is:
	The limited partnership hereby certifies that it shall maintain said records until the registration of the limited partnership in Ohio is cancelled or withdrawn.

The undersigned constituent entities have caused this certificate of merger to be signed by its duly authorized officers, partners and representatives on the date(s) stated below.

GREENFIELD INDUSTRIES, INC.	THE CLEVELAND TWIST DRIEL COMPANY
By: Walan	exact name of entity. By: Little A
he persident	By: PRESIDENT
Date: June 2, 1999	Date: Numb 2, 1777
coact name of entity	exact name of entity
By:	By:
lk	ir
Date;	Date:
exact name of entity	exact name of entity
By:	Re:
Di:	By:lts:
Date:	Date:
exact name of entity	court name of entity
Bv:	Den.
By:	By:
Date:	Date:
exact name of entity	exact name of entity
Ву:	- -
Its:	By:
Date:	Date:

TOTAL P.87

#1082093

UNITED STATES OF AMERICA, STATE OF OHIO, OFFICE OF THE SECRETARY OF STATE

I, J. Kenneth Blackwell, Secretary of State of the State of Ohio, do hereby certify that the foregoing is a true and correct copy, consisting of _______ pages, as taken from the original record now in my official custody as Secretary of State.

WITNESS my hand and official seal at Columbus, Ohio, this day of

1. KENNETH BLACKWELL

J. KENNETH BLACKWELL Secretary of State

3v: ____ S. Koll

NOTICE: This is an official pertification only when reproduced in red lak

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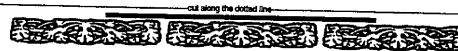
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Return To: CT CORPORATION SYSTEM 17 S HIGH ST STE 1100 COLUMBUS, OH 43215-0000



The State of Ohio 🕏 Certificate 🗞

Secretary of State - J. Kenneth Blackwell

1082093

It is hereby certified that the Secretary of State of Ohio has custody of the business records for GREENFIELD INDUSTRIES, INC. and that said business records show the filing and recording of:

<u>Document(s)</u> MERGER/LICENSING FOREIGN CORP/FOR PROFIT

Document No(s); 199915800784

*Authorization to transact business in Ohio is hereby given, until surrender, expiration or cancellation of this icense.

United States of America State of Ohio Office of the Secretary of State



Witness my hand and the seal of the Secretary of State at Columbus, Ohio, This 4th day of June, A.D. 1999

> J. Kenneth Blackwell Secretary of State

Mail To: CT CORPORATION SYSTEM 17 S HIGH ST STE 1100 COLUMBUS, OH 43215-0000

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The State of Ohio & Certificate

Secretary of State - J. Kenneth Blackwell
16792

It is hereby certified that the Secretary of State of Ohio has custody of the business records for THE CLEVELAND TWIST DRILL COMPANY and that said business records show the recording of:

MERGED OUT OF EXISTENCE

United States of America State of Ohio Office of the Secretary of State

Witness my hand and the seal of the Secretary of State at Columbus, Ohio, This 4th day of June, A.D. 1999



J. Kermeth Blockwell Secretatry of State