

TRADEMARK ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	SECURITY INTEREST

CONVEYING PARTY DATA

Name	Formerly	Execution Date	Entity Type
Copperweld Bimetallics LLC		04/28/2006	CORPORATION: DELAWARE

RECEIVING PARTY DATA

Name:	Wachovia Bank, National Association
Street Address:	301 South College Street
Internal Address:	TW-18
City:	Charlotte
State/Country:	NORTH CAROLINA
Postal Code:	28288
Entity Type:	Association: DELAWARE

PROPERTY NUMBERS Total: 8

Property Type	Number	Word Mark
Registration Number:	799776	AWAC
Registration Number:	620666	COPPERWELD
Registration Number:	620735	COPPERWELD
Registration Number:	620228	COPPERWELD
Registration Number:	1066603	COPPERWELD
Registration Number:	1464432	METALLON
Registration Number:	1938993	SHIPPED ON TIME WITH SAFETY IN MIND
Registration Number:	2960865	TUFF TRACER

CORRESPONDENCE DATA

Fax Number: (412)394-2555
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.
 Phone: 412-394-2406
 Email: kburns@thorpreed.com
 Correspondent Name: Kimberly W. Burns, Esquire

CH \$215.00 799776

Address Line 1: Thorp Reed & Armstrong, LLP
Address Line 2: 301 Grant Street, 14th Floor
Address Line 4: Pittsburgh, PENNSYLVANIA 15219-1425

ATTORNEY DOCKET NUMBER:	018164.091064
NAME OF SUBMITTER:	Jenifer S. Tarasi
Signature:	/jst/
Date:	05/05/2006

Total Attachments: 6
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**NOTICE
OF
GRANT OF SECURITY INTEREST
IN
TRADEMARKS**

United States Patent and Trademark Office

Gentlemen:

Please be advised that pursuant to the Loan and Security Agreement dated as of April 28, 2006 (the "Security Agreement") by and among the Borrowers thereto (each an "Borrower" and collectively, the "Borrowers") and Wachovia Bank, National Association, as Lender (the "Lender"), the undersigned Borrowers have granted a continuing security interest in and continuing lien upon, the trademarks shown below to the Lender:

TRADEMARKS

U.S.

<u>Trademark No.</u>	<u>Description of Trademark</u>	<u>Date of Trademark</u>
799,776	AWAC (stylized)	12/07/1965
620,666	Copperweld (stylized)	02/07/1956
620,735	Copperweld (stylized)	02/07/1956
620,228	Copperweld (stylized)	01/31/1956
1,066,603	Copperweld (stylized)	05/31/1977
1,464,432	Metallon (and Design)	11/10/1987
1,938,993	Shipped on Time with Safety in Mind	11/28/1995
2,960,865	Tuff Tracer	06/07/2005

FOREIGN TRADEMARK

<u>Trademark No.</u>	<u>Description of Trademark</u>	<u>Country</u>	<u>Date of Trademark</u>
69,157	Aristos Copperweld & Design	Austria	
178 FOLIO 39573	Aristos Copperweld & Design	Canada	04/04/1976
B-468,338	Aristos Copperweld & Design	United Kingdom	
744045	Copperply	European Union	
	Copperply	India	
820608025	Copperply	Brazil	
1,237,222 (renewal No. 1665135	Copperweld	Argentina	
1,513,569	Copperweld	Argentina	
B203,472	Copperweld	Australia	
B203,473	Copperweld	Australia	
95,101	Copperweld	Benelux	
1232/0601,711 8	Copperweld	Brazil	
7826	Copperweld	Bulgaria	
TMDA 056868	Copperweld	Canada	
499,676	Copperweld	Chile	
487,860	Copperweld	Chile	
178,333	Copperweld	Colombia	
63,846	Copperweld	Colombia	
Z93 1272	Copperweld	Croatia	
14,372	Copperweld	El Salvador	
50,367	Copperweld	Finland	
1,346,043	Copperweld	France	
616,935	Copperweld	Germany	
866,501	Copperweld	Germany	
B 196,436	Copperweld	India	

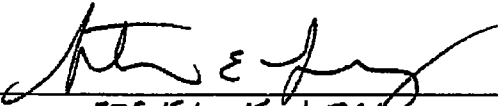
<u>Trademark No.</u>	<u>Description of Trademark</u>	<u>Country</u>	<u>Date of Trademark</u>
196,435B	Copperweld	India	
183,216 (renewal . No.345918	Copperweld	Indonesia	
000012719	Copperweld	Indonesia	
475,942 (now 758073)	Copperweld	Italy	
1,212,621	Copperweld	Japan	
1,743,484	Copperweld	Japan	
132,277	Copperweld	Mexico	
54,838	Copperweld	Mexico	
B82,094	Copperweld	New Zealand	
B82,093	Copperweld	New Zealand	
71,496	Copperweld	Norway	
35,168	Copperweld	Norway	
16,322	Copperweld	Peru	
093,855	Copperweld	Peru	
13,500	Copperweld	Philippines	
20080	Copperweld	Serbia/Montenegro	
3R6995	Copperweld	Romania	
7,08 1,047	Copperweld	Slovenia	
1486/55	Copperweld	South Africa	
1185/55/2	Copperweld	South Africa	
1185/55/1	Copperweld	South Africa	
514,104	Copperweld	Spain	
514,105	Copperweld	Spain	
126,225	Copperweld	Sweden	
354,606	Copperweld	Switzerland	
282,708	Copperweld	Taiwan	
B899,089	Copperweld	United Kingdom	
B899,088	Copperweld	United Kingdom	
19,622	Copperweld	Venezuela	

<u>Trademark No.</u>	<u>Description of Trademark</u>	<u>Country</u>	<u>Date of Trademark</u>
57,400	Copperweld	Venezuela	
BAZR96406	Copperweld	Bosnia Herzegovina	

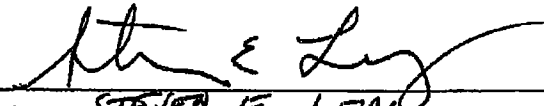
The Borrowers and the Lender, hereby acknowledge and agree that the security interest in the foregoing trademarks (i) may only be terminated in accordance with the terms of the Security Agreement and (ii) is not to be construed as an assignment of any trademark or trademark application.

Very truly yours,

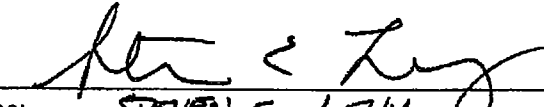
COPPERWELD HOLDINGS, LLC

By: 
Name: STEVEN E LEVY
Title: PRESIDENT / MEMBER-MANAGER
SL

COPPERWELD BIMETALLICS LLC

By: 
Name: STEVEN E LEVY
Title: PRESIDENT

COPPERWELD BIMETALLICS UK LIMITED

By: 
Name: STEVEN E LEVY
Title: DIRECTOR

Acknowledged and Accepted:

WACHOVIA BANK, NATIONAL ASSOCIATION,
as Lender

By: Chris Curtis
Name: Chris Curtis
Title: Vice President

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