

Form PTO-1595
(Rev. 6-93)

RECORDATION FORM COVER SHEET

U.S. DEPARTMENT OF COMMERCE
Patent and Trademark Office

OMB No. 0851-0011(exp. 4/94)

TRADEMARKS ONLY

To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of conveying party(ies): Noveon IP Holdings Corp.

- Individual(s)
- General Partnership
- Corporation-State
- Other: _____
- Association
- Limited Partnership

Additional name(s) of conveying party(ies) attached? Yes No

3. Nature of conveyance:

- Assignment
- Security Agreement
- Other: _____
- Merger
- Change of Name

Execution Date: April 25, 2006 and April 27, 2006

2. Name and address of receiving party(ies)

Name: Emerald Kalama Chemical, LLC

Internal Address: _____

Street Address: 1296 Third St., N.W.

City: Kalama State: WA ZIP: 98625

- Individual(s) _____
- Association _____
- General Partnership _____
- Limited Partnership _____
- Corporation-State Delaware
- Other: _____

If assignee is not domiciled in the United States, a domestic representative designation is attached:

(Designations must be a separate document from assignment)

Additional name(s) & address(es) attached? Yes No

4. Application number(s) or registration number(s):

If this document is being filed together with a new application, the execution date of the application is: _____

A. Trademark Application No.(s):

B. Trademark Registration No.(s):

1909829

Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Hudak, Shunk & Farine Co. LPA

Internal Address: Daniel J. Hudak

Street Address: 2020 Front Street, Suite 307

City: Cuyahoga Falls State: OH ZIP: 44221

6. Total number of applications and registrations involved: 1

7. Total fee (37 CFR 3.41) \$40.00

Enclosed

Authorized to be charged to deposit account.

8. Deposit account number:

08-3150

(Attach duplicate copy of this page if paying by deposit account)

DO NOT USE THIS SPACE

9. Statement and signature.

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Daniel J. Hudak

Name of Person Signing

Registration No. 25,879



Signature

AVG 14, 2006

Date

Total number of pages including cover sheet, attachments, and documents: 5

Mail documents to be recorded with required cover sheet information to:

Commissioner of Patents & Trademarks, Box Assignments
Washington, D.C. 20231

TRADEMARK

700281858

REEL: 003371 FRAME: 0470

CH \$40.00 083150 1909829

EXECUTION COPY**TRADEMARK ASSIGNMENT**

This Trademark Assignment is made this 1st day of May, 2006 by and between Noveon IP Holdings Corp. an Illinois corporation ("Assignor"), and Emerald Kalama Chemical, LLC f/k/a SPM FC, LLC, a Delaware limited liability company ("Assignee").

WHEREAS, Assignor is the sole and exclusive owner of trademarks, trademark applications and common law marks listed on the attached Schedule A ("Trademarks"); and

WHEREAS, Assignee is desirous of acquiring the entire right, title and interest of Assignor in and to the Trademarks, together with the goodwill associated therewith; and

WHEREAS, the parties have entered into an Asset Purchase Agreement ("Agreement") dated March 16, 2006 pursuant to which Assignor has agreed to the transfer of its entire right, title and interest in and to the Trademarks and the goodwill associated thereto to Assignee.

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged by the parties, Assignor does hereby assign, sell, transfer, and convey to Assignee its entire and undivided right, title and interest in and to the Trademarks for the United States and all countries, including, without limitation, any registrations and applications therefor, any renewals and extensions of the registrations, and all other corresponding rights that are or may be secured under the laws of the United States or any foreign country, now or hereafter in effect, for Assignee's own use and enjoyment, and for the use and enjoyment of Assignee's successors, assigns or other legal representatives, as fully and entirely as the same would have been held and enjoyed by Assignor if this Assignment had not been made, together with all income, royalties or payments due or payable as of the Effective Date or thereafter, including, without limitation, all claims for damages by reason of past, present

or future infringement or other unauthorized use of the Marks, with the right to sue for, and collect the same for Assignee's own use and enjoyment and for the use and enjoyment of its successors, assigns or other legal representatives.

IN WITNESS WHEREOF, this Trademark Assignment is executed this 25th day of April, 2006.

Assignment Accepted by:

Assignor- Noveon IP Holdings Corp.

Assignee - Emerald Kalama Chemical, LLC
f/k/a SPM FC, LLC

By: Charles P. Cooley III

By: _____

Name: Charles P. Cooley III

Name: _____

Title: Vice President & Treasurer

Title: _____

THE STATE OF Ohio }
COUNTY OF Lake }

BEFORE ME, the undersigned authority, on this day personally appeared Charles P. Cooley III, known to me to be the person whose name is subscribed to the foregoing instrument and acknowledged to me that he/she executed the same for the purposes and consideration therein expressed.

GIVEN under my hand and seal of this office this 25 day of April, 2006.

[Signature]
NOTARY PUBLIC

(NOTARY SEAL)

[Notary Seal Stamp]
My Comm. Expires 03/31/2010
(Recorded at Cuyahoga County)

or future infringement or other unauthorized use of the Marks, with the right to sue for, and collect the same for Assignee's own use and enjoyment and for the use and enjoyment of its successors, assigns or other legal representatives.

IN WITNESS WHEREOF, this Trademark Assignment is executed this 27th day of April, 2006.

Assignment Accepted by:

Assignor- Noveon IP Holdings Corp.

Assignee - Emerald Kalama Chemical, LLC
f/k/a SPM FC, LLC

By: _____

By: [Signature]

Name: _____

Name: Jason H. Nelmark

Title: _____

Title: Vice President & Assistant Secretary

THE STATE OF Florida }
COUNTY OF Palm Beach }

BEFORE ME, the undersigned authority, on this day personally appeared Jason Nelmark, known to me to be the person whose name is subscribed to the foregoing instrument and acknowledged to me that he/she executed the same for the purposes and consideration therein expressed.

GIVEN under my hand and seal of this office this 27 day of April 2006



[Signature]
NOTARY PUBLIC

(NOTARY SEAL)

SCHEDULE A

K-FLEX	Noveon IP Holdings, Corp.	United States of America	Registered	74/540133 6/20/1994	1909629 8/8/1995 -	K-FLEX