TRADEMARK ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT	
NATURE OF CONVEYANCE:	MERGER	
EFFECTIVE DATE:	06/04/1999	

CONVEYING PARTY DATA

Name	Formerly	Execution Date	Entity Type
The Cleveland Twist Drill Company		06/02/1999	CORPORATION:

RECEIVING PARTY DATA

Name:	Greenfield Industries, Inc.	
Street Address:	470 Old Evans Road	
City:	Evans	
State/Country:	GEORGIA	
Postal Code:	30809	
Entity Type:	CORPORATION:	

PROPERTY NUMBERS Total: 1

Property Type	Number	Word Mark
Registration Number:	0815784	CLEVELAND

CORRESPONDENCE DATA

Fax Number: (724)539-5903

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 724-539-5485

Email: Larry.Meenan@kennametal.com

Correspondent Name: Larry R. Meenan
Address Line 1: 1600 Technology Way

Address Line 4: Latrobe, PENNSYLVANIA 15650-0231

ATTORNEY DOCKET NUMBER:	KGTM-413
NAME OF SUBMITTER:	Larry R. Meenan
Signature:	/Larry R. Meenan/

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Date:	09/08/2006	
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Prescribed by Bob Taff, Socretary of State 30 Best Broad Street, 14th Floor Columbes, Ohio 43266-0418 Form MSR (July 1994)

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Approved	
Date	
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CERTIFICATE OF MERGER

In accordance with the requirements of this law, the understand exposedant, finded liability composine under liability despends under liability.

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; st	rviving entity
A	The name of the entity surviving the merger is:
_	GREENVIELD INDUSTRIES, INC.
(2 14)	derring until is an Ohis Stated partnersh or qualital laware faciled partnersh, in equipment resear result in practical
B.	Name change: As a result of this merger, the name of the surviving entity has been changed to the following:
	toly I the name of surroung steep in shought the storying
C.	The surviving entity is a: (Please check the appropriate box and fill in the appropriate blanks)
[]	Domestic (Ohio) corporation
[]	Foreign (Non-Ohio) corporation incorporated under the laws of the state/ country of and licensed to transact business in the state of Ohio.
Ħ	Foreign (Non-Chio) corporation incorporated under the laws of the state/country of Belaware, and NOT licensed to transact business in the state of Chio.
	Domestic (Ohio) limited liability company
[]	Foreign (Non-Ohio) limited liability company organized under the laws of the state/country of, and registered to do business in the state of Ohio.
[]	Foreign (Non-Ohio) limited liability company organized under the laws of the state/country of and NOT registered to do business in the state of Ohio.
[]	Domestic (Chio) limited partnership, registration remains

RECEIVED

JUN 0 4 1999 L KENNETH BLACKWELL SECRETARY OF STATE

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V. Merger Authorized

The laws of the state or country under which each constituent entity exists, permits this marger.

This merger was adopted, approved and authorized by each of the constituent entities in compliance with the laws of the state under which it is organized, and the persons signing this certificate on behalf of each of the constituent entities are duly authorized to do so.

VI. Statutory Agent

The name and address of the surviving entity's statutory agent upon whom any process, notice or demand may be served is:

Name
Address
CT Copporation System
1300 East 9th Street
The Corporation Treat Company
Glaveland, OH
44114

(This item MUST be completed if the surviving entity is a foreign entity which is not licensed, registered or otherwise authorized to conduct or transact business in the State of Ohio)

Acceptance of Agent

The undersigned, named herein as the statutory agent for the above referenced surviving entity, hereby acknowledges and accepts the appointment of statutory agent for said entity.

Signature of Agent

(The acceptance of agent must be completed by domestic surviving entities if through this merger the statutory agent for the surviving entity has changed, or the named agent differs in any way from the name reflected on the Secretary of State's records.)

VII. Statement of Merger

Upon filing, or upon such later date as specified herein, the merging entity/entities listed herein shall merge into the listed surviving entity.

VIII. Amendments

H-474

The articles of incorporation, articles of organization or certificate of limited partnership (strike the inapplicable terms) of the surviving domestic entity herein, are amended as set forth in the attached "Exhibit A"

(Please note that any amendments to articles of incorporation, articles of organization or to a certificate of limited partnership MUST be attached if the surviving entity is a DOMESTIC corporation, limited liability company, or limited partnership.)

IX. Qualification or Licensure of Foreign Surviving Entity

A. The listed surviving foreign corporation, limited liability company, or limited partnership desires to transact business in Ohio as a foreign corporation, foreign limited liability company, or foreign limited partnership, and hereby appoints the following as its statutory agent upon whom process, notice or demand against the entity may be served in the State of Ohio. The name and complete address of the statutory agent is:

(None) (Street and cumber)

Claveland (oity, village or treaship) (tip code)

The subject surviving foreign corporation, limited liability company or limited partnership irrevocably consents to service of process on the statutory agent listed above as long as the authority of the agent continues, and to service of process upon the Secretary of State if the agent cannot be found, if the corporation, limited liability company or limited partnership fails to designate mother agent when required to do so, or if the corporation's, limited liability company's, or limited partnership's license or registration to do business in Ohio expires or is cancelled.

- B. The qualifying entity also states as follows: (complete only if applicable)
 - Foreign Qualifying Limited Lisbility Company
 (If the qualifying entity is a foreign limited lisbility company, the following information must be completed)

- The name under which the limited liability company desires to transact business in Ohio is
- The limited liability company was organized or registered on month day year under the laws of the state/country of
- d. The address to which interested persons may direct request for copies of the articles of organization, operating agreement, bylaws, or other charter documents of the company is:

•	The name of limited parmership is
	The limited partnership was formed on
	The address of the office of the limited partnership in its state/of organization is
	The limited partnership's principal office address is
	The names and business or residence addresses of the GENERAL partners of the partnership are as follows:
	Name Address
	(If insufficient space to cover this item, please attach a separate sheet listing the general partners and their respective addresses) The address of the office where a list of the names and business or residence addresses of the limited partners and their respective cap
	contributions is to be maintained is:

The undersigned constituent entities have caused this certificate of merger to be signed by its duly authorized officers, partners and representatives on the date(s) stated below.

ARVENATURE THROUGHETT'S THE.	THE CLEVELAND TWIST DRILL COMPANY
By: Walana Bressment	By: Later of country like President
be presuent	in Prespect
Date Tous 2, 1999	Date: June 2, 1777
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By:	By:
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1082093 UNITED STATES OF AMERICA. STATE OF OHIO. OFFICE OF THE SECRETARY OF STATE

1. J. Kenneth Blackwell, Secretary of State of the State of Ohio, do hereby certify that the foregoing is a true and correct copy, consisting of _____ pages, as taken from the original record now in my official custody as Secretary of State.

WITNESS my hand and offictal seal at Columbus, Ohio, thish

J. KENNETH BLACKWELL

Secretary of State

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The State of Ohio & Certificate

Secretary of State - J. Kenneth Blackwell

1082093

It is hereby certified that the Secretary of State of Ohio has custody of the business records for GREENFIELD INDUSTRIES, INC. and that said business records show the filing and recording of:

<u>Decument(s)</u> MERGER/LICENSING FOREIGN CORP/FOR PROFIT

Document No(s); 199915800784

"Authorization to transact business in Ohio is hereby given, until surrender, expiration or cancellation of this license.

United States of America State of Ohio Office of the Secretary of State

Witness my hand and the seal of the Secretary of Sinte at Columbus, Ohio, This 4th day of June, A.D. 1999

> J. Kenneth Blackwell Secretary of State

Mail To: CT CORPORATION SYSTEM 17 S HIGH ST STE 1100 COLUMBUS, OH 43215-0008





The State of Ohio Certificate

Secretary of State - J. Kenneth Blackwell

16792

It is hereby certified that the Secretary of State of Ohio has custody of the business records for THE CLEVELAND TWIST DRILL COMPANY and that said business records show the recording of:

MERGED OUT OF EXISTENCE

United States of America State of Ohio Office of the Secretary of State Witness my hand and the seal of the Secretary of State at Columbus, Ohio, This 4th day of June, A.D. 1999



J. Kenneth Blackwe Secretary of State

RECORDED: 09/08/2006