TRADEMARK ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: Release of Security Interest

CONVEYING PARTY DATA

Name	Formerly	Execution Date	Entity Type
Wells Fargo Bank, National Association		103/03/2010 1	national banking association: UNITED STATES

RECEIVING PARTY DATA

Name:	Copperweld Bimetallics LLC
Street Address:	254 Cotton Mill Road
City:	Fayetteville
State/Country:	TENNESSEE
Postal Code:	37334
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE

PROPERTY NUMBERS Total: 4

Property Type	Number	Word Mark
Registration Number:	1066603	COPPERWELD
Registration Number:	1464432	METALLON
Registration Number:	1938993	SHIPPED ON TIME WITH SAFETY IN MIND
Registration Number:	2960865	TUFF TRACER

CORRESPONDENCE DATA

Fax Number: (414)273-5198

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 414-273-3500 Email: bgilpin@gklaw.com

Correspondent Name: Brian G. Gilpin; Godfrey & Kahn, S.C.

Address Line 1: 780 N. Water Street

Address Line 4: Milwaukee, WISCONSIN 53202

ATTORNEY DOCKET NUMBER:	008988-0220
NAME OF SUBMITTER:	Brian G. Gilpin
	TRADEMARK

900156210 REEL: 004160 FRAME: 0724

Signature:	/Brian G. Gilpin/
Date:	03/04/2010
Total Attachments: 2 source=release#page1.tif source=release#page2.tif	

TRADEMARK REEL: 004160 FRAME: 0725

RELEASE OF SECURITY INTEREST

WHEREAS, COPPERWELD BIMETALLICS LLC, a Delaware limited liability company (the "Debtor"), and WELLS FARGO BANK, NATIONAL ASSOCIATION (the "Lender"), are parties to one or more security agreements which grant to the Lender a security interest in the Debtor's assets, including, but not limited to, the assets listed in the attached **Exhibit A**; and

WHEREAS, the Debtor has fully satisfied all of the Debtor's obligations to the Lender with respect to said security agreements;

NOW, THEREFORE, the Lender states as follows:

The Lender hereby certifies that it is the present owner of a security interest in all right, title, and interest in and to the trademarks identified in a security agreement between The CIT Group/Commercial Services, Inc. (the "Previous Lender") and the Debtor, notice of which was recorded in the United States Patent and Trademark Office on Reel 003544, Frame 0863, on May 18, 2007, to secure payment of certain obligations of the Debtor to the Previous Lender, which security interest was assigned to the Lender, notice of which was recorded in the United States Patent and Trademark Office on Reel 003978, Frame 0454, on April 29, 2009; and

The Lender hereby certifies that the Debtor has satisfied all obligations, and hereby releases and discharges the Debtor from all such obligations and terminates the security interest in all of the assets referred to in the above-noted security agreement and to the assets listed in the attached **Exhibit A**.

IN WITNESS THEREOF, the Leaduly executed by its officer this 2 day of	nder has caused this Release of Security Interest to be of 2010.
	WELLS FARGO BANK, NATIONAL ASSOCIATION
	By: Bran P. Ban, Assistant via Resident
	Brian P. Bur, Assistant Vice President
STATE OF WISCONSIN) SS COUNTY OF MILWAUKEE)	
to me known to be the person who execut	day of March, 2010, Brian P. Bur sed the foregoing instrument and acknowledged that he Assistant Vice President of Wells Fargo Bank, National
	Notary Public, State of Wisconsin My commission 9/9/2012

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TRADEMARK REEL: 004160 FRAME: 0726

Exhibit A

TRADEMARKS

UNITED STATES ISSUED TRADEMARKS

MARK	REG. (or APP.) NO.
COPPERWELD	1,066,603
METALLON	1,464,432
SHIPPED ON TIME WITH SAFETY IN MIND	1,938,993
TUFF TRACER	2,960,865

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RECORDED: 03/04/2010

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REEL: 004160 FRAME: 0727