

TRADEMARK ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	MERGER
EFFECTIVE DATE:	05/26/2010

CONVEYING PARTY DATA

Name	Formerly	Execution Date	Entity Type
Commonwealth Industries, Inc.		05/26/2010	CORPORATION: DELAWARE

RECEIVING PARTY DATA

Name:	Silver Fox Holding Company
Street Address:	25825 Science Park Drive
Internal Address:	Suite 400
City:	Beachwood
State/Country:	OHIO
Postal Code:	44122
Entity Type:	CORPORATION: DELAWARE

PROPERTY NUMBERS Total: 6

Property Type	Number	Word Mark
Registration Number:	3395767	ALERIS
Registration Number:	3395766	ALERIS
Registration Number:	3395854	ALERIS
Registration Number:	3395853	ALERIS
Registration Number:	2417636	
Registration Number:	3646733	ALERIS EXPRESS

CORRESPONDENCE DATA

Fax Number: (216)696-0740
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.
 Phone: 216-861-7864
 Email: clevelandip@bakerlaw.com
 Correspondent Name: Deborah A. Wilcox
 Address Line 1: 1900 East 9th Street

900163543

**TRADEMARK
 REEL: 004216 FRAME: 0467**

CH \$165.00 3395767

Address Line 2: Suite 3200
Address Line 4: Cleveland, OHIO 44114

ATTORNEY DOCKET NUMBER:	096342.000002
NAME OF SUBMITTER:	Deborah A. Wilcox
Signature:	/Deborah A. Wilcox/
Date:	06/02/2010

Total Attachments: 4

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Delaware

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The First State

I, JEFFREY W. BULLOCK, SECRETARY OF STATE OF THE STATE OF DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT COPY OF THE CERTIFICATE OF OWNERSHIP, WHICH MERGES:

"COMMONWEALTH INDUSTRIES, INC.", A DELAWARE CORPORATION, WITH AND INTO "SILVER FOX HOLDING COMPANY" UNDER THE NAME OF "SILVER FOX HOLDING COMPANY", A CORPORATION ORGANIZED AND EXISTING UNDER THE LAWS OF THE STATE OF DELAWARE, AS RECEIVED AND FILED IN THIS OFFICE THE TWENTY-SIXTH DAY OF MAY, A.D. 2010, AT 9:48 O'CLOCK P.M.

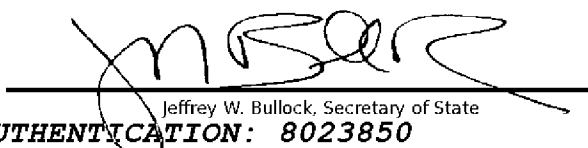
AND I DO HEREBY FURTHER CERTIFY THAT THE EFFECTIVE DATE OF THE AFORESAID CERTIFICATE OF OWNERSHIP IS THE FIRST DAY OF JUNE, A.D. 2010, AT 12:10 O'CLOCK P.M.

A FILED COPY OF THIS CERTIFICATE HAS BEEN FORWARDED TO THE NEW CASTLE COUNTY RECORDER OF DEEDS.

3816639 8100M

100581711




Jeffrey W. Bullock, Secretary of State
AUTHENTICATION: 8023850

DATE: 05-28-10

You may verify this certificate online
at corp.delaware.gov/authver.shtml

TRADEMARK
REEL: 004216 FRAME: 0469

**CERTIFICATE OF OWNERSHIP AND MERGER
MERCING
COMMONWEALTH INDUSTRIES, INC.
WITH AND INTO
SILVER FOX HOLDING COMPANY**

**Pursuant to Section 253 of the
General Corporation Law of the State of Delaware**

On this 26th day of May, 2010, Silver Fox Holding Company, a Delaware corporation (the "Company"), does hereby certify to the following facts relating to the merger (the "Merger") of Commonwealth Industries, Inc., a Delaware corporation (the "Subsidiary"), with and into the Company, with the Company remaining as the surviving corporation:

FIRST: The Company is incorporated pursuant to the General Corporation Law of the State of Delaware (the "DGCL"). The Subsidiary is incorporated pursuant to the DGCL.

SECOND: The Company owns all of the outstanding shares of each class of capital stock of the Subsidiary.

THIRD: The Board of Directors of the Company, by the following resolutions duly adopted on May 26, 2010, determined to merge the Subsidiary with and into the Company pursuant to Section 253 of the DGCL:

WHEREAS, Silver Fox Holding Company, a Delaware corporation (the "Company"), owns all of the outstanding shares of the capital stock of Commonwealth Industries, Inc., a Delaware corporation ("Subsidiary"); and

WHEREAS, the Board of Directors of the Company has deemed it advisable that the Subsidiary be merged with and into the Company pursuant to Section 253 of the General Corporation Law of the State of Delaware;

NOW, THEREFORE, BE IT AND IT HEREBY IS

RESOLVED, that the Subsidiary be merged with and into the Company (the "Merger"); and it is further

RESOLVED, that by virtue of the Merger and without any action on the part of the holder thereof, each then outstanding share of common stock of the Company shall remain unchanged and continue to remain outstanding as one share of common stock of the Company, held by the person who was the holder of such share of common stock of the Company immediately prior to the Merger; and it is further

RESOLVED, that by virtue of the Merger and without any action on the part of the holder thereof, each then outstanding share of common stock of the Subsidiary shall be cancelled and no consideration shall be issued in respect thereof; and it is further

RESOLVED, that the Certificate of Incorporation of the Company as in effect immediately prior to the effective time of the Merger shall be the certificate of incorporation of the surviving corporation.

RESOLVED, that the proper officers of the Company be and they hereby are authorized and directed to make, execute and acknowledge, in the name and under the corporate seal of the Company, a certificate of ownership and merger for the purpose of effecting the Merger and to file the same in the office of the Secretary of State of the State of Delaware, and to do all other acts and things that may be necessary to carry out and effectuate the purpose and intent of the resolutions relating to the Merger.

FOURTH: The Company shall be the surviving corporation of the Merger.

FIFTH: That the merger is to become effective as of 12:10 p.m. Eastern Daylight Time on June 1, 2010.

SIXTH: The certificate of incorporation of the Company as in effect immediately prior to the effective time of the Merger shall be the certificate of incorporation of the surviving corporation.

IN WITNESS WHEREOF, the Company has caused this Certificate of Ownership and Merger to be executed by its duly authorized officer on the date first written above.

Silver Fox Holding Company

By: 

Name: Sean M. Stack
Office: President

[Signature Page to Certificate of Ownership and Merger-Rolled Products Ref. # 27]