

TRADEMARK ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT		
NATURE OF CONVEYANCE:	CHANGE OF NAME		
CONVEYING PARTY DATA			
Name	Formerly	Execution Date	Entity Type
Commonwealth Aluminum Metals, LLC		05/26/2010	LIMITED LIABILITY COMPANY: DELAWARE
RECEIVING PARTY DATA			
Name:	Aleris Rolled Products, LLC		
Street Address:	25825 Science Park Drive		
Internal Address:	Suite 400		
City:	Beachwood		
State/Country:	OHIO		
Postal Code:	44122		
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE		
PROPERTY NUMBERS Total: 13			
Property Type	Number	Word Mark	
Registration Number:	3521292	SUPER BRITE	
Registration Number:	3262624	CONTOURS COLLECTION	
Registration Number:	3252446	ZIP-SHIELD	
Registration Number:	3250030	SUREFIT CLIP	
Registration Number:	3027005	DYMALAR	
Registration Number:	2951695	GUTTER-TUFF	
Registration Number:	2942166	ASHBROOKE	
Registration Number:	3452754	GUTTER GOALIE	
Registration Number:	2462482	VALUBILT	
Registration Number:	1792362	H	
Registration Number:	1791283	HASTINGS	
Registration Number:	2972760	ROAD SHIELD	
Registration Number:	2972761	ULTRA ROAD SHIELD	

TRADEMARK

900163776

REEL: 004218 FRAME: 0385

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CORRESPONDENCE DATA

Fax Number: (216)696-0740

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 216-861-7864

Email: clevelandip@bakerlaw.com

Correspondent Name: Deborah A. Wilcox

Address Line 1: 1900 East 9th Street

Address Line 2: Suite 3200

Address Line 4: Cleveland, OHIO 44114

ATTORNEY DOCKET NUMBER:

096342.000002

NAME OF SUBMITTER:

Deborah A. Wilcox

Signature:

/Deborah A. Wilcox/

Date:

06/03/2010

Total Attachments: 4

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Delaware

PAGE 1

The First State

I, JEFFREY W. BULLOCK, SECRETARY OF STATE OF THE STATE OF DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT COPY OF THE CERTIFICATE OF AMENDMENT OF "COMMONWEALTH ALUMINUM METALS, LLC", CHANGING ITS NAME FROM "COMMONWEALTH ALUMINUM METALS, LLC" TO "ALERIS ROLLED PRODUCTS, LLC", FILED IN THIS OFFICE ON THE TWENTY-SIXTH DAY OF MAY, A.D. 2010, AT 9:34 O'CLOCK P.M.

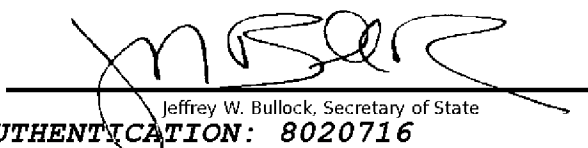
AND I DO HEREBY FURTHER CERTIFY THAT THE EFFECTIVE DATE OF THE AFORESAID CERTIFICATE OF AMENDMENT IS THE FIRST DAY OF JUNE, A.D. 2010, AT 1:05 O'CLOCK P.M.

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You may verify this certificate online
at corp.delaware.gov/authver.shtml


Jeffrey W. Bullock, Secretary of State
AUTHENTICATION: 8020716

DATE: 05-27-10

TRADEMARK
REEL: 004218 FRAME: 0387

CERTIFICATE OF AMENDMENT
OF
CERTIFICATE OF FORMATION
OF
Commonwealth Aluminum Metals, LLC

This Certificate of Amendment is being executed as of May 26, 2010 for the purpose of amending the Certificate of Formation of Commonwealth Aluminum Metals, LLC (the "LLC") pursuant to the Delaware Limited Liability Company Act, 6 Del. C. § 18-202.

The undersigned, the sole member of the LLC, does hereby certify as follows:

FIRST: The name of the limited liability company is Commonwealth Aluminum Metals, LLC.

SECOND: Paragraph 1 of the Certificate of Formation of the LLC is hereby amended and restated in its entirety as follows:

"The name of the limited liability company formed is Aleris Rolled Products, LLC."

THIRD: This Certificate of Amendment is effective as of 1:05 p.m. eastern daylight time on June 1, 2010.

[Signature page follows]

IN WITNESS WHEREOF, the undersigned has executed this Certificate of
Amendment of Certificate of Formation on the date first written above.

Commonwealth Aluminum
Lewisport, LLC

By: 

Name: Sean M. Stack
Title: President

[Signature page to Certificate of Amendment – Ref # 77]

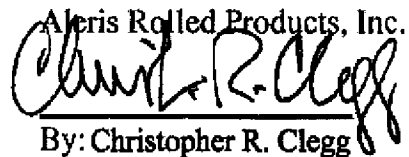
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TRADEMARK
REEL: 004218 FRAME: 0389

Aleris Rolled Products, Inc.
25825 Science Park Drive, Suite 400
Beachwood, OH 44122

Aleris Rolled Products, Inc., a corporation organized under the laws of the State of Delaware hereby consents to the certificate of formation of Aleris Rolled Products, LLC, in the State of Delaware.

IN WITNESS WHEREOF, said Aleris Rolled Products, Inc. has caused this consent to be executed by its Authorized Person this 26th day of May 2010.

Aleris Rolled Products, Inc.

By: Christopher R. Clegg
Title: Authorized Person