

06-24-2010



6.23.10

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SHEET

MARKS ONLY

To the Director of the U. S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.

1. Name of conveying party(ies):

Commonwealth Aluminum Metals, LLC

- Individual(s)
- Association
- General Partnership
- Limited Partnership
- Corporation- State: _____
- Other Limited Liability Company

Citizenship (see guidelines) _____

Additional names of conveying parties attached? Yes No

2. Name and address of receiving party(ies)

Additional names, addresses, or citizenship attached? Yes No

Name: Aleris Rolled Products, LLC

Internal Address: Suite 400

Street Address: 25825 Science Park Dr.

City: Beachwood

State: OH

Country: USA Zip: 44122

- Association Citizenship _____
- General Partnership Citizenship _____
- Limited Partnership Citizenship _____
- Corporation Citizenship _____
- Other Limited Liability Company Citizenship Delaware

If assignee is not domiciled in the United States, a domestic representative designation is attached: Yes No
(Designations must be a separate document from assignment)

3. Nature of conveyance /Execution Date(s) :

Execution Date(s) June 1, 2010

- Assignment
- Merger
- Security Agreement
- Change of Name
- Other _____

4. Application number(s) or registration number(s) and identification or description of the Trademark.

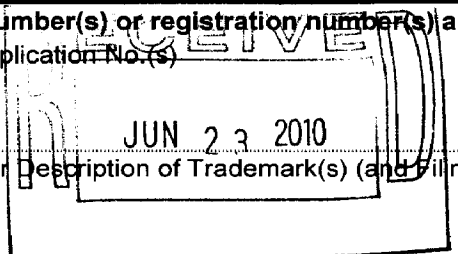
A. Trademark Application No.(s)

B. Trademark Registration No.(s)

3521292, 3262624

Additional sheet(s) attached? Yes No

C. Identification or Description of Trademark(s) (and Filing Date if Application or Registration Number is unknown):



5. Name & address of party to whom correspondence concerning document should be mailed:

Name: Deborah A. Wilcox

Internal Address: Baker & Hostetler
PNC Center

Street Address: 1900 E. 9th Street
Suite 3200

City: Cleveland

State: OH Zip: 44114

Phone Number: (216) 621-0200

Fax Number: (216) 696-0740

Email Address: dwilcox@bakerlaw.com

6. Total number of applications and registrations involved:

13

7. Total fee (37 CFR 2.6(b)(6) & 3.41) \$ 340

- Authorized to be charged to deposit account
- Enclosed

8. Payment Information:

06/23/2010 MIAMI 00000037 020396 3521292
Deposit Account Number 020396
Authorized User Name Baker & Hostetler

9. Signature:

Deborah A. Wilcox
Signature

7-21-10
Date

Deborah A. Wilcox
Name of Person Signing

Total number of pages including cover sheet, attachments, and document: 2

Documents to be recorded (including cover sheet) should be faxed to (571) 273-0140, or mailed to: Mail Stop Assignment Recordation Services, Director of the USPTO, P.O. Box 1450, Alexandria, VA 22313-1450

Additional Registrations:

3252446
3250030
3027005
2951695
2942166
3452754
2462482
1792362
1791283
2972760
2972761

Delaware

PAGE 1

The First State

I, JEFFREY W. BULLOCK, SECRETARY OF STATE OF THE STATE OF DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT COPY OF THE CERTIFICATE OF AMENDMENT OF "COMMONWEALTH ALUMINUM METALS, LLC", CHANGING ITS NAME FROM "COMMONWEALTH ALUMINUM METALS, LLC" TO "ALERIS ROLLED PRODUCTS, LLC", FILED IN THIS OFFICE ON THE TWENTY-SIXTH DAY OF MAY, A.D. 2010, AT 9:34 O'CLOCK P.M.

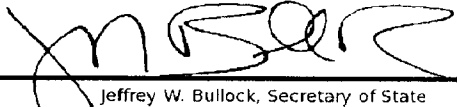
AND I DO HEREBY FURTHER CERTIFY THAT THE EFFECTIVE DATE OF THE AFORESAID CERTIFICATE OF AMENDMENT IS THE FIRST DAY OF JUNE, A.D. 2010, AT 1:05 O'CLOCK P.M.

3296864 8100

100582368



You may verify this certificate online
at corp.delaware.gov/authver.shtml


Jeffrey W. Bullock, Secretary of State
AUTHENTICATION: 8020716

DATE: 05-27-10

TRADEMARK
REEL: 004230 FRAME: 0613

CERTIFICATE OF AMENDMENT
OF
CERTIFICATE OF FORMATION
OF
Commonwealth Aluminum Metals, LLC

This Certificate of Amendment is being executed as of May 26, 2010 for the purpose of amending the Certificate of Formation of Commonwealth Aluminum Metals, LLC (the "LLC") pursuant to the Delaware Limited Liability Company Act, 6 Del. C. § 18-202.

The undersigned, the sole member of the LLC, does hereby certify as follows:

FIRST: The name of the limited liability company is Commonwealth Aluminum Metals, LLC.

SECOND: Paragraph 1 of the Certificate of Formation of the LLC is hereby amended and restated in its entirety as follows:

"The name of the limited liability company formed is Aleris Rolled Products, LLC."

THIRD: This Certificate of Amendment is effective as of 1:05 p.m. eastern daylight time on June 1, 2010.

[Signature page follows]

7686646

IN WITNESS WHEREOF, the undersigned has executed this Certificate of Amendment of Certificate of Formation on the date first written above.

**Commonwealth Aluminum
Lewisport, LLC**

By: 

Name: Sean M. Stack
Title: President

[Signature page to Certificate of Amendment – Ref # 77]


7686646

TRADEMARK
REEL: 004230 FRAME: 0615

Aleris Rolled Products, Inc.
25825 Science Park Drive, Suite 400
Beachwood, OH 44122

Aleris Rolled Products, Inc., a corporation organized under the laws of the State of Delaware hereby consents to the certificate of formation of Aleris Rolled Products, LLC, in the State of Delaware.

IN WITNESS WHEREOF, said Aleris Rolled Products, Inc. has caused this consent to be executed by its Authorized Person this 26th day of May 2010.

Aleris Rolled Products, Inc.

By: Christopher R. Clegg
Title: Authorized Person

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