

TRADEMARK ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

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|------------------------------|--------------------------|
| SUBMISSION TYPE: | NEW ASSIGNMENT |
| NATURE OF CONVEYANCE: | RELEASE BY SECURED PARTY |

CONVEYING PARTY DATA

| Name | Formerly | Execution Date | Entity Type |
|---------------------------------|----------|----------------|---|
| Bank of America, N.A., as Agent | | 04/11/2011 | national banking association: UNITED STATES |

RECEIVING PARTY DATA

| | |
|--------------------------|---------------------------|
| Name: | Gerdau Ameristeel US Inc. |
| Street Address: | 4221 West Boy Scout Blvd. |
| Internal Address: | Suite 600 |
| City: | Tampa |
| State/Country: | FLORIDA |
| Postal Code: | 33607 |
| Entity Type: | CORPORATION: FLORIDA |

| | |
|--------------------------|---------------------------|
| Name: | Chaparral Steel Company |
| Street Address: | 4221 West Boy Scout Blvd. |
| Internal Address: | Suite 600 |
| City: | Tampa |
| State/Country: | FLORIDA |
| Postal Code: | 33607 |
| Entity Type: | CORPORATION: DELAWARE |

| | |
|--------------------------|----------------------------|
| Name: | Gerdau Ameristeel WC, Inc. |
| Street Address: | 4221 West Boy Scout Blvd. |
| Internal Address: | Suite 600 |
| City: | Tampa |
| State/Country: | FLORIDA |
| Postal Code: | 33607 |
| Entity Type: | CORPORATION: DELAWARE |

PROPERTY NUMBERS Total: 18

900189217

**TRADEMARK
 REEL: 004521 FRAME: 0186**

CH \$465.00 3234891

| Property Type | Number | Word Mark |
|----------------------|---------|-------------------------|
| Registration Number: | 3234891 | ZBAR |
| Registration Number: | 2772319 | STAR400 |
| Registration Number: | 2598921 | STARBAR100 |
| Registration Number: | 2647419 | DIGITAL REBAR DETAILERS |
| Registration Number: | 2556397 | QUICKFAB |
| Registration Number: | 2135516 | REBAR EXPRESS |
| Registration Number: | 2080389 | REBAR EXPRESS |
| Registration Number: | 3210233 | PZC |
| Registration Number: | 3416525 | FAST FRAME |
| Registration Number: | 3300473 | CHAPARRAL |
| Registration Number: | 2575942 | MICROMIZER |
| Registration Number: | 2613440 | MICROPOWER |
| Registration Number: | 1670776 | MILLNET |
| Registration Number: | 1531606 | CHAPARRAL STEEL |
| Registration Number: | 1478275 | MICROTUFF |
| Registration Number: | 1473894 | BANTAM BEAMS |
| Registration Number: | 1193507 | SURE DRIVE |
| Registration Number: | 3416792 | PACIFIC COAST STEEL |

CORRESPONDENCE DATA

Fax Number: (678)533-7787
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.
Phone: 404-523-5300
Email: sls@phrd.com
Correspondent Name: Steven L. Schaaf, Paralegal
Address Line 1: 285 Peachtree Center Avenue, N.E.
Address Line 2: Suite 1500
Address Line 4: Atlanta, GEORGIA 30303

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|-------------------------|------------------|
| ATTORNEY DOCKET NUMBER: | 1809.42 |
| NAME OF SUBMITTER: | Jonathan E. Bush |
| Signature: | /JEB/ |
| Date: | 04/13/2011 |

Total Attachments: 6
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source=Gerdau IP release#page2.tif

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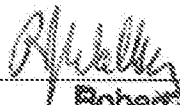
RELEASE OF SECURITY INTEREST IN INTELLECTUAL PROPERTY

FOR VALUE RECEIVED, the undersigned, **BANK OF AMERICA, N.A.**, a national banking association, in its capacity as administrative agent (in such capacity, "Assignor") for itself and the certain other financial institutions, does hereby sell, assign, transfer and convey to **GERDAU AMERISTEEL US INC.**, a Florida corporation ("Ameristeel US"), **CHAPARRAL STEEL COMPANY**, a Delaware corporation ("Chaparral"), and **GERDAU AMERISTEEL WC, INC.**, a Delaware corporation ("Ameristeel WC"); Ameristeel US, Chaparral and Ameristeel WC are collectively referred to herein as the "Assignees", without any representation or warranty by, or recourse to, Assignor, all right, title and interest of Assignor in and to the patents, trademarks and copyrights listed on Schedule A attached hereto (the "Intellectual Property"), arising under that certain Grant of Security Interest in Patents, Trademarks and Licenses dated December 21, 2009 (the "Security Agreement"), among Assignees and Assignor recorded (a) in the United States Patent and Trademark Office on December 21, 2009, at Reel/Frame: 23679/497 with respect to patents and at Reel/Frame: 4118/106 with respect to trademarks; and (b) in the United States Copyright Office on January 26, 2010, at Volume 3586, Page 548.

This Assignment is intended to operate as a release of all liens and security interests conveyed by Assignees to Assignor pursuant to the terms of the Security Agreement, and to reassign to Assignee all of Assignor's right, title, and interest acquired pursuant to the terms of such Security Agreement.

IN WITNESS WHEREOF, Assignor has caused this Assignment to be signed by its duly authorized officer on April 11, 2011.

BANK OF AMERICA, N.A., as
Administrative Agent

By: 
Name: Robert J. Walker
Title: Senior Vice President

SCHEDULE A

Patents

| Title | Owner | Application No. / Application Date | Patent No. / Grant Date | Expiration Date | Outside Counsel | Other Countries |
|---|---------------------------|------------------------------------|-------------------------|-----------------|--|---|
| Bar Product, Cylinder Rods, Hydraulic Cylinders, and Method for Manufacturing | Gerdau Ameristeel US Inc. | 09/504,278 2/15/2000 | 6,396,109 5/28/2002 | 2/15/2020 | Smith, Gambrell & Russell Jeff Veal (404) 815-3765 | Canada, Europe and Japan |
| Steel Product and Method for Manufacturing | Gerdau Ameristeel US Inc. | 10/0969,601 3/12/2002 | 6,786,980 9/7/2004 | 3/12/2022 | Smith, Gambrell & Russell Jeff Veal (404) 815-3765 | Canada and Mexico |
| Method of making an Improved Hot Rolled I-Beam and Associated Product | Gerdau Ameristeel US Inc. | 09/086,407 4/7/1998 | 6,219,990 4/24/2001 | 4/7/2018 | Smith, Gambrell & Russell Jeff Veal (404) 815-3765 | n/a |
| Continuous Production of Iron Carbon Alloy Using Iron Carbide | Gerdau Ameristeel US Inc. | 07/768,781 10/3/1999 | 5,139,588 8/18/1992 | 10/3/2011 | Smith, Gambrell & Russell Jeff Veal (404) 815-3765 | Austria, Canada, China, Germany, Indonesia, Russian Federation, Venezuela |
| High Strength Steel | Gerdau Ameristeel US Inc. | 60/557,367 3/29/2004 | n/a | n/a | Smith, Gambrell & Russell Jeff Veal (404) 815-3765 | n/a |
| Method and Apparatus for Anticorrosive Coating | Gerdau Ameristeel US Inc. | 11/165,852 6/23/2005 | n/a | n/a | David Pettis (813) 226-0440 | n/a |
| As-Continuously Cast Beam Blank and Method for Casting | Chaparral Steel Company | 07/511,653 4/20/1990 | 5,082,745 1/21/1992 | 4/20/2010 | Winstead PC Diane Lettelieir (214) 745-5153 | Belgium, Luxembourg, Brazil, European Patent Convention |
| Continuously Cast Beam Blank Device for Concentrating Metallic Coils | Chaparral Steel Company | 10/260,949 9/30/2002 | 6,860,392 3/1/2005 | 11/29/2022 | Winstead PC Diane Lettelieir (214) 745-5153 | n/a |

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07431-2046

| Title | Owner | Application No. / Application Date | Patent No. / Grant Date | Expiration Date | Outside Counsel | Other Countries |
|--|---|------------------------------------|-------------------------|-----------------|--|---------------------------------|
| Produced from Shredder Operations Method for Producing a Precipitation Hardenable Martensitic Low Alloy Steel Forging System and Method for Forming Thin Flat Hot Rolled Steel | Chaparral Steel Company | 137,105 12/23/1987 | 4,824,492 4/25/1989 | 12/23/2007 | Winstead PC Diane Lettelieir (214) 745-5153 | n/a |
| | Chaparral Steel Company | 91919427.4 8/16/1991 | 0510147 5/2/1997 | 8/16/2011 | Winstead PC Diane Lettelieir (214) 745-5153 | European Patent Convention Only |
| Method of Casting and Rolling and Roll Stand Arrangement for Rolling Finished Sections (Sheet piling Sections) | Chaparral Steel Company | 09/112,709 7/9/1998 | 6,035,683 3/14/2000 | 7/9/2018 | Winstead PC Diane Lettelieir (214) 745-5153 | n/a |
| Z-Shaped Sheet Piling | Chaparral Steel Company | 11/332,916 1/17/2006 | 7,168,891 1/30/2007 | 1/17/2026 | Phillips Lytle LLP Rowland Richards (716) 847-7069 Phillips Lytle LLP | n/a |
| Z-Shaped Sheet Piling | Chaparral Steel Company | 10/995,656 11/23/2004 | 7,018,140 3/28/2006 | 11/23/2024 | Rowland Richards (716) 847-7069 Phillips Lytle LLP | n/a |
| Z-Shaped Sheet Piling | Chaparral Steel Company and L.B. Foster Company | 09/473,757 12/28/1999 | 6,420,014 7/16/2002 | 12/28/2019 | Rowland Richards (716) 847-7069 Phillips Lytle LLP | n/a |
| Z-Shaped Sheet Piling | Chaparral Steel Company | 11/637,973 4/24/2007 | n/a | n/a | Rowland Richards (716) 847-7069 | Europe, China, India, Brazil |

Trademarks & Copyrights

Trademarks

| Mark | Owner | Application No. / Application Date | Registration No. / Registration Date | Outside Counsel | Other Countries |
|----------------------------|---|------------------------------------|--------------------------------------|--|----------------------------|
| ZBAR | Gerdau Ameristeel US Inc. | 78/842872 8/3/2005 | 3234891 4/24/2007 | David Pettis (813) 226-0440 | Dominican Republic, Mexico |
| STAR400 | Gerdau Ameristeel US Inc. | 76/335042 11/6/2001 | 2772319 10/7/2003 | Smith, Gambrell & Russell Jeff Veal (404) 815-3765 | n/a |
| STARBAR100 | Gerdau Ameristeel US Inc. | 76/070047 6/13/2000 | 2598921 7/23/2002 | Smith, Gambrell & Russell Jeff Veal (404) 815-3765 | n/a |
| DIGITAL REBAR DETAILERS | Gerdau Ameristeel US Inc. | 75/770799 8/9/1999 | 2647419 11/5/2002 | n/a | n/a |
| QUICKFAB | Gerdau Ameristeel US Inc. | 75/519971 7/16/1998 | 2556397 4/2/2002 | n/a | n/a |
| REBAR EXPRESS (and Design) | Gerdau Ameristeel US Inc. | 75/211825 12/12/1998 | 2135516 2/10/1998 | n/a | n/a |
| REBAR EXPRESS | Gerdau Ameristeel US Inc. | 75/023329 11/22/1995 | 2080389 7/15/1997 | n/a | n/a |
| PZC | Chaparral Steel Company C/O Gerdau Ameristeel Corporation | 78/606253 4/11/2005 | 3210233 2/20/2007 | Winstead PC Diane Lettelleir (214) 745-5153 | Madrid Protocol |
| FAST FRAME | Chaparral Steel Company C/O Gerdau Ameristeel Corporation | 78/669383 11/22/06 | 3416525 4/29/2008 | Winstead PC Diane Lettelleir (214) 745-5153 | n/a |
| CHAPARRAL | Chaparral Steel Company C/O Gerdau Ameristeel Corporation | 76/857187 3/23/06 | 3300473 10/2/2007 | Winstead PC Diane Lettelleir (214) 745-5153 | n/a |

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|---|---|-------------------------|------------------------|--|---|
| MICROMIZER | Chaparral Steel Company C/O Gerdau Ameristeel Corporation | 76/264953 5/31/2001 | 2575942 6/4/2002 | Winstead PC Diane Lettelleir (214) 745- 5153 | n/a |
| MICROPOWER | Chaparral Steel Company C/O Gerdau Ameristeel Corporation | 76/201262 1/29/2001 | 2613440 8/27/2002 | Winstead PC Diane Lettelleir (214) 745- 5153 | n/a |
| MILLNET | Chaparral Steel Company C/O Gerdau Ameristeel Corporation | 74/081608 7/23/1990 | 1670776 12/31/1991 | Winstead PC Diane Lettelleir (214) 745- 5153 | n/a |
| CHAPARRAL STEEL (and Design) | Chaparral Steel Company C/O Gerdau Ameristeel Corporation | 73/734185 6/14/1988 | 1531606 3/28/1989 | Winstead PC Diane Lettelleir (214) 745- 5153 | Canada, Switzerland, Germany, France, Mexico, Norway |
| MICROTUFF | Chaparral Steel Company C/O Gerdau Ameristeel Corporation | 73/672159 7/15/1987 | 1478275 3/1/1988 | Winstead PC Diane Lettelleir (214) 745- 5153 | n/a |
| BANTAM BEAMS | Chaparral Steel Company C/O Gerdau Ameristeel Corporation | 73/630537 11/17/1986 | 1473894 1/26/1988 | Winstead PC Diane Lettelleir (214) 745- 5153 | n/a |
| SURE DRIVE | Ameristeel Corporation | 73/318143 7/8/1981 | 1193507 4/13/1982 | n/a | n/a |
| MANDAK METAL PROCESSORS LTD. (and Design) | Gerdau MRM Steel Inc. | 0522846 5/30/1984 | TMA306341 8/20/1985 | n/a | Canada only |
| COURTICE STEEL (and Design) | Gerdau Ameristeel Corporation | 0664179 8/9/1990 | TMA404480 11/6/1992 | n/a | Canada only |
| PACIFIC COAST STEEL | Gerdau Ameristeel, WC, Inc. | 77/078820 1/9/07 | 3416792 4/29/2008 | Smith, Gambrell & Russell Jeff Veal (404) 815- 3766 | n/a |

| App.Reg. No. | Mark | Listed Owner |
|--|---|---|
| Regn. No: TMA 237,354 Regn. Date: November 23, 1979, renewed 1994 | CEDARDALE | Co-Steel Lasco, a division of Co-Steel Inc. |
| Regn. No.: TMA 210,209 Regn. Date: October 24, 1975, renewed 1990 | CS CO-STEEL INTERNATIONAL LIMITED & DESIGN | Co-Steel Inc. |
| Regn. No: TMA 137,782 Regn Date: October 16, 1964 | LASCO | Co-Steel Lasco, a division of Co-Steel Inc. |

Copyrights

| REGISTRATION NO. | TITLE | OWNER |
|------------------|--|---------------------------|
| PAu218268 | A Company That's Going to be Around | Florida Steel Corporation |
| PAu129067 | A Fair Way to Pay | Florida Steel Corporation |
| PAu129060 | A Job That's For Sure | Florida Steel Corporation |
| PAu129062 | A Time to Choose---Jobs and Strikes | Florida Steel Corporation |
| PAu129063 | A Time to Choose---Union Motives | Florida Steel Corporation |
| PAu129064 | A Time to Choose---No Union Games | Florida Steel Corporation |
| PAu129072 | All Work and No Play | Florida Steel Corporation |
| PAu129069 | An Apple a Day, or Benefits That Pay | Florida Steel Corporation |
| PAu116305 | Look Out for the Cards. By Florida Steel Corporation | Florida Steel Corporation |
| PAu129061 | Look Out for the Blank Check | Florida Steel Corporation |
| PAu129070 | Making the Most of Your Medical Plan | Florida Steel Corporation |
| PAu116306 | Organized to Attack. By Florida Steel Corporation | Florida Steel Corporation |
| PAu129071 | Putting the Gold in Your Golden Years | Florida Steel Corporation |
| PAu129066 | Security When You Need It | Florida Steel Corporation |
| PAu129068 | The Art of Getting Ahead | Florida Steel Corporation |
| PAu129065 | The Big Business of Big Unions | Florida Steel Corporation |
| PAu373457 | Welcome to Florida Steel | Florida Steel Corporation |
| PAu221611 | You, Your Job and the Law | Florida Steel Corporation |

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