

TRADEMARK ASSIGNMENT

Electronic Version v1.1
Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT		
NATURE OF CONVEYANCE:	RELEASE BY SECURED PARTY		
CONVEYING PARTY DATA			
Name	Formerly	Execution Date	Entity Type
BMO Harris Bank N.A.	FORMERLY M&I Marshall & Ilsley Bank	08/24/2011	national banking association: UNITED STATES
RECEIVING PARTY DATA			
Name:	IGC Technologies, LLC		
Street Address:	4039 West Green Tree Road		
City:	Milwaukee		
State/Country:	WISCONSIN		
Postal Code:	53209		
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE		
PROPERTY NUMBERS Total: 3			
Property Type	Number	Word Mark	
Registration Number:	2702268	IGC TECHNOLOGIES	
Registration Number:	1880296	VEINSEAL	
Registration Number:	2541388	METALLPUR	
CORRESPONDENCE DATA			
Fax Number:	(414)273-5198		
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>			
Phone:	414-273-3500		
Email:	bgilpin@gklaw.com		
Correspondent Name:	Brian G. Gilpin		
Address Line 1:	780 North Water Street		
Address Line 2:	Godfrey & Kahn, S.C.		
Address Line 4:	Milwaukee, WISCONSIN 53202		
ATTORNEY DOCKET NUMBER:	073082-0034		
NAME OF SUBMITTER:	Brian G. Gilpin		

900200913

TRADEMARK
REEL: 004613 FRAME: 0477

CH \$90.00 2702268

Signature:	/bgg/
Date:	08/29/2011
Total Attachments: 2 source=M&I Release#page1.tif source=M&I Release#page2.tif	

RELEASE OF SECURITY INTEREST

WHEREAS, IGC TECHNOLOGIES, LLC (F/K/A JHD ACQUISITION, LLC), a Delaware limited liability company (the "Debtor"), and BMO HARRIS BANK N.A. (F/K/A M&I MARSHALL & ILSLEY BANK) (the "Secured Party"), are parties to one or more security agreements which grant to the Secured Party a security interest in the Debtor's assets, including, but not limited to, the assets listed in the attached Exhibit A; and

WHEREAS, the Debtor has fully satisfied all of the Debtor's obligations to the Secured Party with respect to said security agreements.

NOW, THEREFORE, the Secured Party states as follows:

The Secured Party hereby certifies that it is the present owner of a security interest in the patent and trademarks listed in the attached Exhibit A and identified in that certain Confirmatory Assignment of Security Interest in the United States Patents, Trademarks, and Copyrights dated October 31, 2006 by and between the Debtor and the Secured Party (the "Confirmatory Assignment"), notice of which was recorded in the United States Patent and Trademark Office on Reel 003429, Frame 0673 on November 16, 2006 to secure payment of certain obligations of the Debtor to the Secured Party; and

The Secured Party hereby certifies that all obligations of the Debtor to the Secured Party have been satisfied, and hereby terminates its security interest in all of the assets referred to in Section 2 of the Confirmatory Assignment, including, without limitation, the assets listed in the attached Exhibit A.

IN WITNESS THEREOF, the Secured Party has caused this Release of Security Interest to be duly executed by its officer this 24th day of August, 2011.

BMO HARRIS BANK N.A. (F/K/A M&I MARSHALL
& ILSLEY BANK)

By: [Signature]

Name: RICK BINZAK

Title: Senior Vice President

STATE OF WISCONSIN)
) SS
COUNTY OF MILWAUKEE)

Personally came before me this 24th day of August, 2011, to me known to be the person who executed the foregoing instrument and acknowledged that he executed the foregoing instrument as an officer of BMO Harris Bank N.A. (f/k/a M&I Marshall & Ilsley Bank), by its authority.

[Signature]
Notary Public, State of Wisconsin


My commission 1st March 2015

EXHIBIT A

U.S. PATENTS

<u>Description</u>	<u>Patent No.</u>	<u>Issue Date</u>
Method of making silica sand molds and cores for metal founding	5,911,269	June 15, 1999

U.S. TRADEMARKS

<u>Trademark</u>	<u>Registration (Application) No.</u>	<u>Issue (Filing) Date</u>
 IGC Technologies	2702268	April 1, 2003
VEINSEAL	1880296	February 28, 1995
METALLPUR	2541388	February 19, 2002

FOREIGN TRADEMARKS

<u>Trademark</u>	<u>Registration No. (Serial No.)</u>	<u>Issue Date</u>	<u>Country</u>
VEINSEAL	3636933	February 13, 2004	Office for Harmonization in the Internal Market – Community Trade Mark
VEINSEAL	826313078 (Serial No.)	February 11, 2004	Brazil
VEINSEAL	858199	October 29, 2004	Mexico

U.S. COPYRIGHTS

<u>Title of Work</u>	<u>Registration No.</u>	<u>Issue Date</u>
	None	