

TRADEMARK ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT		
NATURE OF CONVEYANCE:	MERGER		
EFFECTIVE DATE:	12/31/2004		
CONVEYING PARTY DATA			
	Name	Formerly	Execution Date
	Taylor & Francis Books, Inc.		12/20/2004
			Entity Type
			CORPORATION: NEW YORK
RECEIVING PARTY DATA			
Name:	Taylor & Francis Group, LLC		
Street Address:	6000 Broken Sound Parkway, NW		
Internal Address:	Suite 300		
City:	Boca Raton		
State/Country:	FLORIDA		
Postal Code:	33487		
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE		
PROPERTY NUMBERS Total: 1			
	Property Type	Number	Word Mark
	Registration Number:	3017195	SEPARATION SCIENCE AND TECHNOLOGY
CORRESPONDENCE DATA			
Fax Number:	(312)827-8185		
Phone:	312-781-6013		
Email:	chicago.trademarks@klgates.com, kate.starshak@klgates.com		
	<i>Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent via US Mail.</i>		
Correspondent Name:	Kathryn Starshak c/o K&L Gates LLP		
Address Line 1:	P.O. Box 1135		
Address Line 4:	Chicago, ILLINOIS 60690-1135		
ATTORNEY DOCKET NUMBER:	3716629		
NAME OF SUBMITTER:	Kathryn Starshak		

CH \$40.00 3017195

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**TRADEMARK
 REEL: 004655 FRAME: 0632**

Signature:	/kathryn starshak/
Date:	11/04/2011
Total Attachments: 6 source=T&F Books to T&F Group#page1.tif source=T&F Books to T&F Group#page2.tif source=T&F Books to T&F Group#page3.tif source=T&F Books to T&F Group#page4.tif source=T&F Books to T&F Group#page5.tif source=T&F Books to T&F Group#page6.tif	

FILING RECEIPT

ENTITY NAME: TAYLOR & FRANCIS GROUP, LLC

DOCUMENT TYPE: MERGER (FOR LLC)
PROCESS

COUNTY: NEWY

SERVICE COMPANY: CORPORATION SERVICE COMPANY

SERVICE CODE: 45

CONSTITUENT NAME: TAYLOR & FRANCIS BOOKS, INC. (ET AL)

FILED:12/21/2004 DURATION:***** CASH#:041221000892 FILM #:041221000856

ADDRESS FOR PROCESS

EFFECT DATE

THE LLC
80 STATE STREET
ALBANY, NY 12207

12/31/2004

REGISTERED AGENT



FILER	FEES		PAYMENTS	
		170.00		170.00
	FILING	60.00	CASH	0.00
	TAX	0.00	CHECK	0.00
	CERT	0.00	CHARGE	0.00
ERIC L TRACHTENBERG ESQ	COPIES	10.00	DRAWDOWN	170.00
BLANK ROME LLP	HANDLING	100.00	BILLED	0.00
405 LEXINGTON AVE THE CHRYSLER BLDG			REFUND	0.00
NEW YORK, NY 10174				

DOS-1025 (11/89)

STATE OF NEW YORK
CERTIFICATE OF MERGER
OF

TAYLOR & FRANCIS BOOKS, INC.
(A NEW YORK CORPORATION),

TAYLOR & FRANCIS INC.
(A DELAWARE CORPORATION)

AND

CRC PRESS LLC
(A DELAWARE LIMITED LIABILITY COMPANY)

INTO

TAYLOR & FRANCIS GROUP, LLC
(A DELAWARE LIMITED LIABILITY COMPANY)

UNDER SECTION 1003 OF THE NEW YORK LIMITED LIABILITY COMPANY LAW

This Certificate of Merger to effectuate the merger as herein set forth is filed pursuant to Section 1003 of the New York Limited Liability Company Law by each of the undersigned surviving foreign limited liability company and the merging domestic and foreign corporations and foreign limited liability company, who each certify as follows:

1. (a) The name of the foreign limited liability company surviving the merger is **Taylor & Francis Group, LLC** (herein sometimes called the "surviving limited liability company"). The surviving limited liability company was formed in the State of Delaware by the filing of a Certificate of Formation with the Delaware Secretary of State on December 10, 2004. The surviving limited liability company filed its Application for Authority to transact business as a foreign limited liability company in the State of New York with the New York Department of State on December 17, 2004.

(b) The surviving limited liability company will continue its existence as the surviving limited liability company under its same name. No amendment or change in the Certificate of Formation of the surviving limited liability company is desired, and the Certificate of Formation of the surviving limited liability company as now in force shall continue to be the Certificate of Formation of the surviving limited liability company until amended and changed pursuant to the provisions of the laws of the State of Delaware.

(c) The surviving limited liability company has issued all its 100 units of membership interests (all of which were duly authorized, validly issued, remain outstanding, were fully paid and are nonassessable) to a single member who was entitled to vote with respect to the Agreement and Plan of Merger referenced below. The aforesaid number of units of

membership interests of the surviving limited liability company is subject to change prior to the effective time of the merger by reason of any issuance of additional units of membership interests.

2. (a) The name of one of the two merging corporations being merged into the surviving limited liability company is **Taylor & Francis Books, Inc.** (herein sometimes called the "New York merging corporation"). The jurisdiction in which this merging corporation was organized is the State of New York by the filing of a Certificate of Incorporation with the New York Department of State on June 18, 1996. This merging corporation was originally incorporated under the name **Routledge Holdings Inc.**, then changed its name to **Routledge Inc.** by the filing of a Certificate of Amendment with the New York Department of State on September 5, 1996, before changing its name to its current name by the filing of a Certificate of Amendment with the New York Department of State on July 11, 2000.

(b) The New York merging corporation has issued only 4,851 shares of common stock of par value \$.001 each (out of 5,851 authorized shares), all of which were duly authorized, validly issued, remain outstanding, were fully paid and are nonassessable, and all of which were entitled to vote individually and as a single class of common stock with respect to the Agreement and Plan of Merger referenced below. The aforesaid number of outstanding shares of the New York merging corporation is subject to change prior to the effective time of the merger set forth below by reason of any issuance of additional shares.

3. (a) The name of the other of the two merging corporations being merged into the surviving limited liability company is **Taylor & Francis Inc.** (herein sometimes called the "Delaware merging corporation"). The jurisdiction in which this merging corporation was organized is the State of Delaware by the filing of a Certificate of Incorporation with the Delaware Secretary of State on February 4, 1983. The Delaware merging corporation has not filed an Application for Authority to transact business as a foreign corporation in the State of New York with the New York Department of State and does not transact such business.

(b) The Delaware merging corporation has issued only 800 shares of common stock without par value (out of 1,000 authorized shares), all of which were duly authorized, validly issued, remain outstanding, were fully paid and are nonassessable, and all of which were entitled to vote individually and as a single class of common stock with respect to the Agreement and Plan of Merger referenced below. The aforesaid number of outstanding shares of the Delaware merging corporation is subject to change prior to the effective time of the merger set forth below by reason of any issuance of additional shares.

4. (a) The name of the merging limited liability company being merged into the surviving limited liability company is **CRC Press LLC** (herein sometimes called the "merging limited liability company"). The jurisdiction in which this limited liability company was formed is the State of Delaware by the filing of a Certificate of Formation with the Delaware Secretary of State on February 21, 2003. The merging limited liability company was originally formed under the name **CRC Press I LLC** before changing its name to its current name by the filing of a Certificate of Amendment with the Delaware Secretary of State on April 9, 2003. The merging limited liability company filed its Application for Authority to transact business as a foreign

limited liability company in the State of New York with the New York Department of State on May 20, 2003.

(b) The merging limited liability company has issued all its 100 units of membership interests (all of which were duly authorized, validly issued, remain outstanding, were fully paid and are nonassessable) to a single member who was entitled to vote with respect to the Agreement and Plan of Merger referenced below. The aforesaid number of units of membership interests of the merging limited liability company is subject to change prior to the effective time of the merger set forth below by reason of any issuance of additional units of membership interests.

5. (a) An Agreement and Plan of Merger governing the merger has been approved, adopted, certified, executed and acknowledged by each of the surviving limited liability company and the merging corporations and limited liability company and has been unanimously approved and adopted by each of their respective boards of directors, board of managers, shareholders and members, as applicable, in accordance with the applicable provisions of the New York Business Corporation Law, the New York Limited Liability Company Law, the Delaware Limited Liability Company Act and the Delaware General Corporation Law, to wit, (a) by the surviving limited liability company by unanimous written consent of its board of managers and by written consent of its sole member in the same manner as is provided by the Delaware Limited Liability Company Act, (b) by the merging limited liability company by written consent of its sole member in the same manner as is provided by the Delaware Limited Liability Company Act, (c) by the New York merging corporation by unanimous written consent of its board of directors and by written consent of its sole shareholder in the same manner as is provided by the New York Business Corporation Law, and (d) by the Delaware merging corporation by unanimous written consent of its board of directors and by written consent of its sole shareholder in the same manner as is provided by the Delaware General Corporation Law.

(b) The merger is permitted by the jurisdiction of incorporation or formation of the Delaware merging corporation and the merging and surviving limited liability companies, being the State of Delaware for all three entities, and is in compliance therewith.

6. The merger is to be effective on the future effective date of **December 31, 2004**, after the filing of this Certificate of Merger in the office of the New York Department of State insofar as the Business Corporation Law and/or the Limited Liability Company Law of the State of New York shall govern the future effective date.

7. (a) The surviving limited liability company hereby agrees that it may be served with process in the State of New York in any action or special proceeding for the enforcement of any liability or obligation of the New York merging corporation or any foreign entity party to the merger, previously amendable to suit in the State of New York, and for the enforcement as provided by the New York Business Corporation Law and/or New York Limited Liability Company Law of the right of shareholders of the New York merging corporation to receive payment to which they shall be entitled for their interests against the surviving limited liability company.

(b) The surviving limited liability company hereby designates the Secretary of State of the State of New York as the surviving limited liability company's agent upon whom process against it may be served as set forth in paragraph (b) of Section 306 of the New York Business Corporation Law and/or any other applicable New York statute in any such action or special proceeding. The surviving limited liability company hereby designates the address to which the Secretary of State of the State of New York shall mail a copy of any process against the surviving limited liability company served upon the Secretary of State of the State of New York as c/o Corporation Service, 80 State Street, Albany, New York 12207.

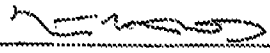
(c) The surviving limited liability company, subject to the provisions of Section 623 of the New York Business Corporation Law, Section 1005 of the New York Limited Liability Company Law and/or any other applicable New York statute, hereby agrees that it will promptly pay to the shareholders of the New York merging corporation or owners of any other constituent business entity to the merger the amount, if any, to which they shall be entitled under the provisions of the New York Business Corporation Law, the New York Limited Liability Company Law and/or any other applicable statute relating to the right of shareholders, members and owners to receive payment for their interests.

7. The executed Agreement and Plan of Merger is on file at a place of business of the surviving limited liability company located at 2000 N.W. Corporate Boulevard, Boca Raton, Florida 33431.

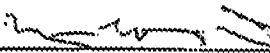
8. A copy of the executed Agreement and Plan of Merger will be furnished by the surviving limited liability company on request, without cost, to any member of the surviving limited liability company, to any member of the merging limited liability company and to any stockholder of either of the merging corporations.

IN WITNESS WHEREOF, each of the surviving limited liability company and the merging corporations and limited liability company have each caused this Certificate of Merger to be signed by a respective duly authorized person this 20th day of December, 2004.

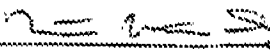
CRC Press LLC

By: 
Name: Timothy Emmett Dages
Title: Chief Financial Officer, Chief
Operating Officer, Authorized Person

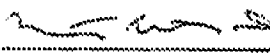
Taylor & Francis Books, Inc.

By: 
Name: Timothy Emmett Dages
Title: Secretary, Treasurer, Authorized
Person

Taylor & Francis Inc.

By: 
Name: Timothy Emmett Dages
Title: Secretary, Treasurer, Authorized
Person

Taylor & Francis Group, LLC

By: 
Name: Timothy Emmett Dages
Title: Manager, Secretary, Treasurer,
Authorized Person

**STATE OF NEW YORK
CERTIFICATE OF MERGER**

OF

**TAYLOR & FRANCIS BOOKS, INC.
(A NEW YORK CORPORATION),**

**TAYLOR & FRANCIS INC.
(A DELAWARE CORPORATION)**

AND

**CRC PRESS LLC
(A DELAWARE LIMITED LIABILITY COMPANY)**

INTO

**TAYLOR & FRANCIS GROUP, LLC
(A DELAWARE LIMITED LIABILITY COMPANY)**

UNDER SECTION 1003 OF THE NEW YORK LIMITED LIABILITY COMPANY LAW

**Filed By: Eric L. Trachtenberg, Esquire
Blank Rome LLP
The Chrysler Building
405 Lexington Avenue
New York, NY 10174
(212) 885-5000**