TRADEMARK ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE OF INTELLECTUAL PROPERTY SECURITY AGREEMENT

CONVEYING PARTY DATA

Name	Formerly	Execution Date	Entity Type
Wilmington Trust		110/23/2012	Federal Savings Bank: UNITED STATES

RECEIVING PARTY DATA

Name:	Bluewater Thermal Processing, LLC	
Street Address:	201 Brookfield Parkway	
Internal Address:	Suite 102	
City:	Greenville	
State/Country:	SOUTH CAROLINA	
Postal Code:	29607	
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE	

Name:	B&W Heat Treating LLC	
Street Address:	201 Brookfield Parkway	
Internal Address:	Suite 102	
City:	Greenville	
State/Country:	SOUTH CAROLINA	
Postal Code:	29607	
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE	

Name:	Saginaw LLC		
Street Address:	201 Brookfield Parkway		
Internal Address:	Suite 102		
City:	Greenville		
State/Country:	SOUTH CAROLINA		
Postal Code:	29607		
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE		

Name:	PIHT LLC
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Street Address:	201 Brookfield Parkway		
Internal Address:	Suite 102		
City:	Greenville		
State/Country:	SOUTH CAROLINA		
Postal Code:	29607		
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE		
Name:	Brazing Concepts LLC		
Street Address:	201 Brookfield Parkway		
Internal Address:	Suite 102		
City:	Greenville		
State/Country:	SOUTH CAROLINA		
Postal Code:	29607		
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE		
Name:	HI-Temp LLC		
Street Address:	201 Brookfield Parkway		
Internal Address:	Suite 102		
City:	Greenville		
State/Country:	SOUTH CAROLINA		
Postal Code:	29607		
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE		
Name:	HI-Temp Northlake LLC		
Street Address:	201 Brookfield Parkway		
Internal Address:	Suite 102		
City:	Greenville		
State/Country:	SOUTH CAROLINA		
Postal Code:	29607		
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE		
Name:	Harbor Metals LLC		
Street Address:	201 Brookfield Parkway		
Internal Address:	Suite 102		
City:	Greenville		
State/Country:	SOUTH CAROLINA		
Postal Code:	29607		
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE		
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Name:	Benton Harbor LLC		
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Street Address:	201 Brookfield Parkway	
Internal Address:	Suite 102	
City:	Greenville	
State/Country:	SOUTH CAROLINA	
Postal Code:	29607	
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE	

Name:	CCHT LLC	
Street Address:	201 Brookfield Parkway	
Internal Address:	Suite 102	
City:	Greenville	
State/Country:	SOUTH CAROLINA	
Postal Code:	29607	
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE	

Name:	B&W Canada LLC	
Street Address:	201 Brookfield Parkway	
Internal Address:	Suite 102	
City:	Greenville	
State/Country:	SOUTH CAROLINA	
Postal Code:	29607	
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE	

Name:	Conyers Heat Treat LLC	
Street Address:	201 Brookfield Parkway	
Internal Address:	Suite 102	
City:	Greenville	
State/Country:	SOUTH CAROLINA	
Postal Code:	29607	
Entity Type:	LIMITED LIABILITY COMPANY: DELAWARE	

PROPERTY NUMBERS Total: 5

Property Type	Number	Word Mark
Registration Number:	2361629	TUFF-KOAT
Registration Number:	2361630	TUFF-KOAT
Registration Number:	1999470	HI-TEMP
Registration Number:	1973794	HI-TEMP
Registration Number:	1996774	HI-TEMP

Fax Number: 2125935955

Correspondence will be sent to the e-mail address first; if that is unsuccessful, it will be sent

via US Mail.

Phone: 212-756-2336

Email: melissa.karp@srz.com

Correspondent Name: M. Karp c/o Schulte Roth & Zabel LLP

Address Line 1: 919 Third Avenue

Address Line 2: 22nd Floor

Address Line 4: New York, NEW YORK 10022

ATTORNEY DOCKET NUMBER:	014951-1349	
NAME OF SUBMITTER:	Melissa Karp (014951-1349)	
Signature:	/kc for mk/	
Date:	10/24/2012	

Total Attachments: 4

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RELEASE OF INTELLECTUAL PROPERTY SECURITY AGREEMENT

WHEREAS, pursuant to that certain Intellectual Property Security Agreement. dated as of June 30, 2006 (the "Intellectual Property Security Agreement"), recorded in the United States Patent and Trademark Office at Reel 3342, Frame 0879 on July 6, 2006, BLUEWATER THERMAL PROCESSING, LLC, B&W HEAT TREATING LLC, SAGINAW LLC, PIHT LLC, BRAZING CONCEPTS, LLC, HI-TEMP LLC, HI-TEMP NORTHLAKE LLC, HARBOR METALS, LLC, BENTON HARBOR LLC, CCHT LLC, B&W CANADA LLC, and CONYERS HEAT TREAT LLC, each, a Delaware limited liability company, (each, a "Releasee" and collectively, the "Releasees"), unconditionally granted, assigned and pledged to ING CAPITAL, LLC, a Delaware limited liability company, as collateral agent, for itself and the other lenders, a security interest in and to all of each Releasee's right, title and interest in and to the following, (collectively, the "Intellectual Property Collateral"): (a) all of the Releasees' Trademarks, including those referred to on Schedule I attached hereto; (b) all of the Releasees' Patents, including those referred to on Schedule I attached hereto; (c) all of the Releasee's Copyrights, including those referred to on Schedule I attached hereto; (d) all of the Releasees' Trade Secrets, including those referred to on Schedule I attached hereto; (e) all licenses or agreements, whether written or oral, providing for the grant by any Grantor of: (A) any right to use any Trademark or Trade Secret, (B) any right to manufacture, use or sell any invention covered in whole or in part by a Patent, and (C) any right under any Copyright including, without limitation, the grant of rights to manufacture, distribute, exploit and sell materials derived from any copyright including, without limitation, any of the foregoing identified in Schedule I, attached hereto, (ii) the right to sue or otherwise recover for any and all past, present and future infringements and misappropriations of the foregoing, (iii) all income, royalties, damages and other payments now and hereafter due and/or payable with respect thereto (including, without limitation, payments under all licenses entered into in connection therewith, and damages and payments for past, present or future infringements thereof), and (iv) all other rights of any kind whatsoever of such Releasee accruing thereunder or pertaining thereto; and (f) any and all proceeds of the foregoing; and

WHEREAS, Pursuant to that certain Assignment of Intellectual Property Security Agreement, dated as of the date of this Agreement, ING CAPITAL LLC transferred, assigned, granted, bargained, sold and conveyed its right, title, interest in and privileges in, to and under the Intellectual Property Security Agreement to Wilmington Trust ("Releasor"); and

WHEREAS, Releasees have requested and Releasor has agreed to provide a document suitable for recording in the United States Patent and Trademark Office evidencing and effecting the release, relinquishment and discharge of its security interest in the Intellectual PropertyCollateral.

NOW, THEREFORE, in consideration of and in exchange for good and valuable consideration, Releasor hereby agrees as follows:

1. <u>Defined Terms</u>. All capitalized terms used but not otherwise defined herein have the meanings given to them in the Intellectual Property Security Agreement.

DOC ID - 19114370.1

2. Release of Security Interest. Releasor hereby, without any representation and warranty and without any recourse to Releasor, releases, relinquishes and discharges its security interest in the Intellectual Property Collateral.

IN WITNESS WHEREOF, Releasor has caused this Release of Intellectual PropertySecurity Agreement to be duly executed as of October 12 2012

Wilmington Trust, as Collateral Agent

Bv:

Name: Alecia Anderson Title: Authorized Person

DOC ID - 19114370.1

RELEASE OF INTELLECTUAL PROPERTY SECURITY AGREEMENT

Schedule I

Trademarks:

Viark	Country	Owners Var 7/1	Serialor Reg. No.
TUFF-KOAS»	U.S.	Bluewater Thermal Processing, LLC	2,361,629
TUFF-KOAT	U.S.	Bluewater Thermal Processing, LLC	2,361,630
Hi-TEMP	U.S.	Bluewater Thermal Processing, LLC	1,999,470
TIM Hi-lemp	U.S.	Bluewater Thermal Processing, LLC	1,973,794
HI TEMP	U.S.	Bluewater Thermal Processing, LLC	1,996,774
B & W HEAT TREATING	Canada	B&W Heat Treating Canada ULC	TMA413867

DOC ID - 19114370.1

RECORDED: 10/24/2012