

TRADEMARK ASSIGNMENT

Electronic Version v1.1
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SUBMISSION TYPE:	NEW ASSIGNMENT
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NATURE OF CONVEYANCE:	MERGER
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CONVEYING PARTY DATA			
Name	Formerly	Execution Date	Entity Type
Nucon Corporation	Nucon	12/19/2003	CORPORATION: DELAWARE

RECEIVING PARTY DATA	
Name:	Orbis Corporation
Street Address:	1645 Bergstrom Road
City:	Neenah
State/Country:	WISCONSIN
Postal Code:	54956
Entity Type:	CORPORATION: WISCONSIN

PROPERTY NUMBERS Total: 11		
Property Type	Number	Word Mark
Registration Number:	2024255	BEER-PAL
Registration Number:	1901232	BEV-PAL
Registration Number:	1901231	BULK-PAL
Registration Number:	2595861	DROPBOX
Registration Number:	2556346	DURA-POST
Registration Number:	2636798	END-PAL
Registration Number:	2650581	GRAB-A-BLOCK
Registration Number:	2316872	HDPET
Registration Number:	1940014	NUCON CORP
Registration Number:	2312185	SANI-PAL
Registration Number:	1582582	

CORRESPONDENCE DATA	
Fax Number:	(414)271-3552
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>	
Phone:	414 277 5000

CH \$290.00 2024255

Email: tm-dept@quarles.com
Correspondent Name: Marta S. Levine
Address Line 1: Quarles & Brady
Address Line 2: 411 East Wisconsin Avenue
Address Line 4: Milwaukee, WISCONSIN 53202

ATTORNEY DOCKET NUMBER:

720886.00002

NAME OF SUBMITTER:

Marta S. Levine

Total Attachments: 3

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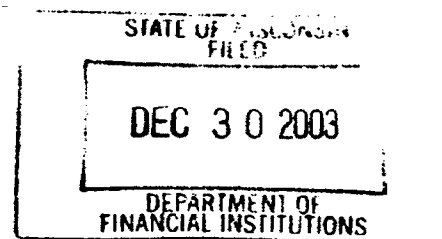
DEC 29 2003

WISCONSIN
DFI**ARTICLES OF MERGER**

OF

NUCON CORPORATION

INTO

ORBIS CORPORATION

The undersigned, Orbis Corporation, a Wisconsin corporation ("Parent"), desiring to give notice of corporate action effectuating the merger of its wholly-owned subsidiary, Nucon Corporation, a Delaware corporation ("Subsidiary"), into Parent, and acting by its officers and pursuant to Section 180.1104 of the Wisconsin Business Corporation Law and Section 253 of the Delaware General Corporation Law, hereby certifies the following:

1. Stock Ownership. Parent owns all of the issued and outstanding stock of Subsidiary.
2. Plan of Merger. The Board of Directors of Parent has adopted a Plan of Merger in accordance with Section 180.1104 of the Wisconsin Business Corporation Law. A copy of the Plan of Merger is attached hereto as Exhibit A.
3. Effective Time. The Effective Time of the Merger shall be 12:01 a.m. on January 1, 2004.

IN WITNESS WHEREOF, the undersigned Corporation has caused these Articles of Merger to be executed in its name this 19 day of December, 2003.

ORBIS CORPORATION

By: 

David R. Schopp, President

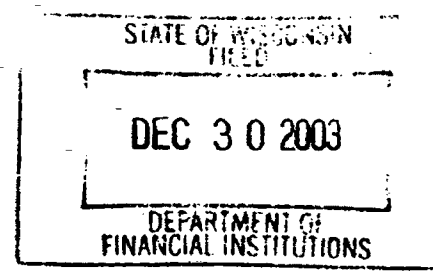
This instrument was drafted by:

Jennifer M. Clements
Quarles & Brady LLP
411 East Wisconsin Avenue
Milwaukee, WI 53202-4497

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Exhibit A

**PLAN OF MERGER
OF
NUCON CORPORATION
INTO
ORBIS CORPORATION**



WHEREAS, Orbis Corporation ("Parent"), a corporation organized and existing under the laws of the State of Wisconsin, owns all of the outstanding shares of stock of Nucon Corporation ("Subsidiary"), a corporation organized and existing under the laws of the State of Delaware; and

WHEREAS, the Board of Directors of Parent deems it advisable for the general welfare and advantage of Parent and Subsidiary that Subsidiary be merged into Parent;

NOW, THEREFORE, the terms and conditions of the merger of Subsidiary into Parent (the "Merger") are as follows:

ARTICLE I

MERGER; EFFECTIVE TIME

At the Effective Time of the Merger (as hereinafter defined) the separate existence of Subsidiary shall cease and Subsidiary shall be merged into Parent pursuant to Section 180.1104 of the Wisconsin Business Corporation Law and Section 253 of the Delaware General Corporation Law. The Effective Time of the Merger shall be 12:01 a.m. on January 1, 2004.

ARTICLE II

SHARES OF PARENT AND SUBSIDIARY

1. Parent Shares. Each share of stock of Parent issued and outstanding or in the treasury of the Parent at the Effective Time of the Merger shall continue to be one such share of the Surviving Corporation.

2. Subsidiary Shares. Each share of stock of Subsidiary issued and outstanding or in the treasury of the Subsidiary shall be retired and canceled at the Effective Time of the Merger, and no shares of stock of the Parent or other consideration shall be issued in exchange therefor.

ARTICLE III

EFFECT OF MERGER

The effect of the Merger shall be as provided in Section 180.1106 of the Wisconsin Business Corporation Law and Section 259 of the Delaware General Corporation Law.

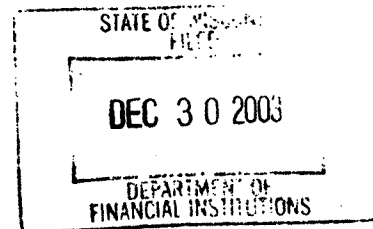
ARTICLE IV

OTHER

1. Articles and Bylaws. The Articles and Bylaws of the Parent shall be the Articles and Bylaws of the Surviving Corporation.

2. Directors and Officers. The Directors and Officers of Parent shall be the Directors and Officers of the Surviving Corporation.

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