FORM PTO-1595

Docket No. 10.1/D594

RECORDATION FORM COVER SHEET
TRADEMARKS ONLY

Mail Stop Assignment Recordation Services
Director of the United States Patent and Trademark Office
P.O. Box 1450
Alexandria, Virginia 22313-1450

Post Office Box 7068
Pasadena, CA 91109-7068

Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof:

1. Name of conveying party(ies):
Fifth Third Bank

☐ Individual(s) ☐ Association
☐ General Partnership ☐ Limited Partnership
☒ Ohio Corporation
☐ Other:

Additional name(s) of conveying party(ies)attached: NO

2. Name and address of receiving party(ies):
Name: **Dynacraft International, LLC**

Street Address:
107 Pine Street, Newark, Ohio 43055

☐ Individual(s) citizenship
☐ Association
☐ General Partnership
☐ Limited Partnership
☐ Corporation
☒ Other: Ohio Limited Liability Company

If assignee is not domiciled in the United States, a domestic representative designation is attached: NO

(Designation must be a separate document from Assignment).
Additional name(s) & address(es) attached? NO

3. Name of conveyance:

☐ Assignment ☐ Merger
☐ Security Agreement ☐ Change of Name
☒ Other: Bill of Sale

Execution Date: June 24, 2005

4. A. Trademark Application No.(s)

4. B. Trademark Registration No.(s)
1,461,120

Additional numbers attached? YES

5. Please return the recorded document and address all correspondence to:

CHRISTIE, PARKER & HALE, LLP
P.O. Box 7068
Pasadena, CA 91109-7068
Attention: Michael J. MacDermott

6. Total number of applications or registrations involved 8

7. ☒ Total fee enclosed (37 CFR 3.41): $ 215.00

8. ☒ Any deficiency or overpayment of fees should be charged or credited to Deposit Account No. 03-1728, except for payment of issue fees required under 37 CFR § 1.18. Please show our docket number with any credit or charge to our Deposit Account.

10. ☐ Explanatory letter is enclosed.

9. Signature:

Date: January 26, 2006

By _____
Name: Michael J. MacDermott
626/795-9900

Total number of pages including cover sheet, attachments, and document: 95

CH $215.00 031728 1461120

MM/mas

MAS PAS662776.1-*-01/26/06 10:37 AM

Docket No. 10.1/D594

CONTINUATION SHEET FOR RECORDATION FORM COVER SHEET

This Continuation Sheet relates to

TRADEMARKS

1. Name of conveying party(ies):	2. Name and address of receiving party(ies):
3. **A.** Applications	4. **B.** Trademarks 1,533,442 1,534,480 1,536,535 1,538,305 1,577,939 1,577,940 1,577,941

MM/mas

MAS PAS655673.1-*-01/26/06 10:53 AM

BILL OF SALE

KNOW ALL MEN BY THESE PRESENTS, that **Fifth Third Bank**, in consideration of Four Hundred Five Thousand Dollars and no Cents ($405,000.00)and other good and valuable consideration, to it paid by **Dynacraft International, LLC**, an Ohio limited liability company, receipt whereof is hereby acknowledged, does hereby grant, bargain, sell and convey to the said Dynacraft International, LLC, its successors and assigns, all of its right, title and interest, based solely on and arising from Fifth Third Bank's security interest and lien, in the assets of **Dynacraft Golf Products, Inc.**, an Ohio corporation (the "Assets").

Dynacraft Golf Products, Inc. has represented and warranted that the attached Exhibits "A", "B", "C" and "D" substantially represent its remaining Assets. Those Assets being sold are limited solely to those Assets subject to Fifth Third Bank's security interest including but not limited to those identified in the attached Exhibits. **However, Fifth Third Bank does not represent or warrant the existence or physical transfer of any particular Asset, whether set forth in the attached Exhibits or otherwise.**

Fifth Third Bank hereby transfers, sets over and conveys unto the said Dynacraft International, LLC all of the right, title and interest that the said Fifth Third Bank has in and to the within described Assets. Fifth Third Bank makes no **warranties**, express or implied, for any purpose, regarding the Assets described herein.

24th **IN WITNESS WHEREOF**, the said Fifth Third Bank has hereunto set its hand this day of June, 2005.

FIFTH THIRD BANK

By: _____
Print Name: Sean Grant
Title: Assistant Vice President

STATE OF OHIO,
COUNTY OF FRANKLIN, ss:

BE IT KNOWN that on this 24th day of June, 2005, before me, a Notary Public in and for said County and State, personally came Fifth Third Bank, by Sean Grant, its AVP, to me known to be the person named in and who executed the foregoing Bill of Sale, and who acknowledged the same to be his free act and deed for the purpose therein set forth by authority of its Board of Directors.

IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed my official seal on the day and year last above written.

_____
Notary Public

NOTARIAL SEAL STATE OF OHIO

ANNETTE TUBAUGH
Notary Public, State of Ohio
My Commission Expires 02-27-06

TRADEMARK
REEL: 003262 FRAME: 0207

EXHIBIT "A"

Inventory

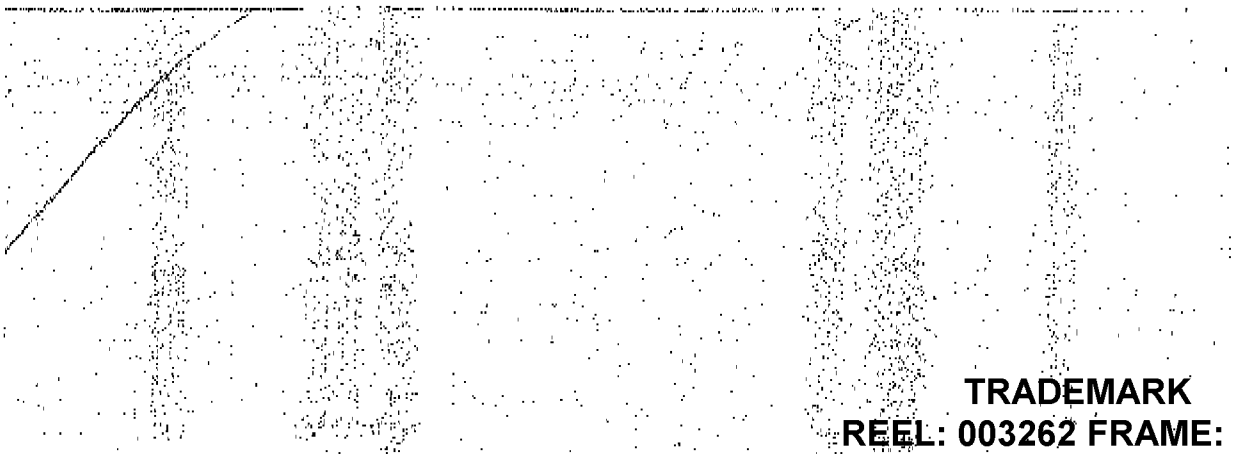
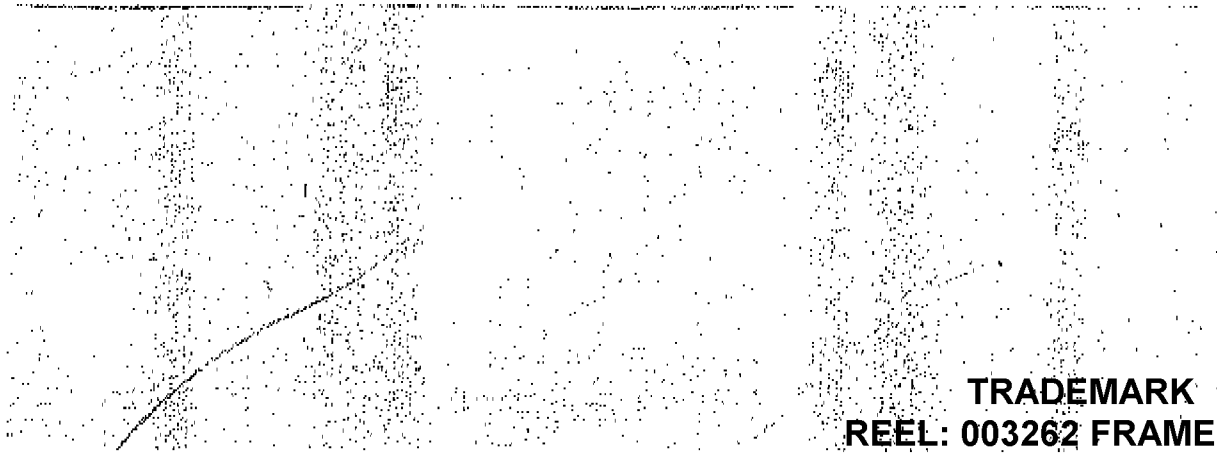


EXHIBIT A INVENTORY AS OF JUNE 21, 2004							
1 = Total		Product	Product		Standard	Quantity On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	01	CLUBREPAIR	REPAIR	$0.0000	-1	$0.00
2	10	01	HPW	REQUEST HAND PICK FOR WEIGHT	$0.0000	-21	$0.00
2	10	01	LLI	LOFT/LIE ALTERATION PRO IRONS	$0.0000	-188	$0.00
2	10	01	LLI2	LOFT&LIE ALTERATION FOR IRONS	$0.0000	-3	$0.00
2	10	01	RMAHP	RMA SHIPPING CHARGES	$0.0000	51	$0.00
2	10	01	STP	SHAFT TRIMMING SERVICE	$0.0000	488	$0.00
1	10	01			$0.0000	378	$0.00
2	10	02	6022-P	PRO CAVITY PW SH/RC	$2.7692	9	$24.92
2	10	02	6022-W	PRO CAVITY SW SH/RC	$2.7600	22	$61.16
2	10	02	6022-3	PRO CAVITY 3 IRON SH/RC	$2.7601	37	$102.12
2	10	02	6022-4	PRO CAVITY 4 IRON SH/RC	$2.7850	29	$80.82
2	10	02	6022-5	PRO CAVITY 5 IRON SH/RC	$2.7201	-5	-$13.60
2	10	02	6022-6	PRO CAVITY 6 IRON SH/RC	$2.7219	7	$19.05
2	10	02	6022-7	PRO CAVITY 7 IRON SH/RC	$2.7800	-3	-$8.34
2	10	02	6022-8	PRO CAVITY 8 IRON SH/RC	$2.7800	1	$2.78
2	10	02	6022-9	PRO CAVITY 9 IRON SH/RC	$2.7855	15	$41.48
1	10	02			$0.0000	112	$310.20
2	10	03	325L-G	CENTER BALANCED GW SH/RC	$3.3600	48	$161.28
2	10	03	325L-L	CENTER BALANCED LW SH/RC	$3.3600	131	$440.16
2	10	03	325L-P	CENTER BALANCED PW SH/RC	$3.5149	6	$22.69
2	10	03	325L-W	CENTER BALANCED SW SH/RC	$3.4819	1	$3.48
2	10	03	325L-1	CENTER BALANCED #1 IRON SH/RC	$3.3600	166	$557.76
2	10	03	325L-2	CENTER BALANCED #2 IRON SH/RC	$3.3600	186	$624.80
2	10	03	325L-3	CENTER BALANCED #3 IRON SH/RC	$3.8094	234	$891.40
2	10	03	325L-4	CENTER BALANCED #4 IRON SH/RC	$3.8112	91	$346.82
2	10	03	325L-5	CENTER BALANCED #5 IRON SH/RC	$3.8177	209	$797.90
2	10	03	325L-6	CENTER BALANCED #6 IRON SH/RC	$3.3600	56	$188.16
2	10	03	325L-7	CENTER BALANCED #7 IRON SH/RC	$3.8138	20	$76.28
2	10	03	325L-8	CENTER BALANCED #8 IRON SH/RC	$3.8142	23	$87.73
2	10	03	325L-9	CENTER BALANCED #9 IRON SH/RC	$3.8148	8	$30.07
1	10	03			$0.0000	1172	$4,204.45
2	10	05	PPI-G	PC3 PLUS GW SH/RC	$3.5660	142	$506.37
2	10	05	PPI-P	PC3 PLUS PW SH/RC	$3.5661	2	$7.14
2	10	05	PPI-W	PC3 PLUS SW SH/RC	$3.5660	-1	-$3.57
2	10	05	PPI-3	PC3 PLUS #3 IRON SH/RC	$3.5666	6	$21.40
2	10	05	PPI-4	PC3 PLUS #4 IRON SH/RC	$3.5679	147	$524.46
2	10	05	PPI-5	PC3 PLUS #5 IRON SH/RC	$3.5674	97	$346.04
2	10	05	PPI-6	PC3 PLUS #6 IRON SH/RC	$3.5681	-3	-$10.70
2	10	05	PPI-7	PC3 PLUS #7 IRON SH/RC	$3.5674	282	$998.95
2	10	05	PPI-8	PC3 PLUS #8 IRON SH/RC	$3.5681	15	$53.52
2	10	05	PPI-9	PC3 PLUS #9 IRON SH/RC	$3.5681	-1	-$3.57
1	10	05			$0.0000	656	$2,340.10
2	10	07	DFS2I-G	DFS II GW SH/RC	$3.4840	275	$953.66
2	10	07	DFS2I-P	DFS II PW SH/RC	$3.5553	101	$359.09
2	10	07	DFS2I-W	DFS II SW SH/RC	$3.4882	80	$279.76
2	10	07	DFS2I-2	DFS II 2 IRON	$4.0380	37	$149.41
2	10	07	DFS2I-3	DFS II 3 IRON SH/RC	$3.5373	144	$509.37
2	10	07	DFS2I-4	DFS II 4 IRON SH/RC	$3.5573	122	$433.99
2	10	07	DFS2I-5	DFS II 5 IRON SH/RC	$3.5491	126	$447.19
2	10	07	DFS2I-6	DFS II 6 IRON SH/RC	$3.5177	2	$7.04
2	10	07	DFS2I-7	DFS II 7 IRON SH/RC	$3.5234	40	$140.94
2	10	07	DFS2I-8	DFS II 8 IRON SH/RC	$3.5191	19	$668.86
2	10	07	DFS2I-9	DFS II 9 IRON SH/RC	$3.5020	-2	-$7.00
2	10	07	DFS2ILH-P	DFS II LH PW SH/RC	$3.3905	23	$77.98
2	10	07	DFS2ILH-W	DFS II LH SW SH/RC	$3.3800	6	$20.88
2	10	07	DFS2ILH-3	DFS II LH 3 IRON SH/RC	$3.7738	2	$7.55
2	10	07	DFS2ILH-4	DFS II LH 4 IRON SH/RC	$3.5322	20	$70.64
2	10	07	DFS2ILH-5	DFS II LH 5 IRON SH/RC	$3.5551	10	$35.55
2	10	07	DFS2ILH-6	DFS II LH 6 IRON SH/RC	$3.5281	20	$72.52
2	10	07	DFS2ILH-7	DFS II LH 7 IRON SH/RC	$3.5000	16	$56.40
2	10	07	DFS2ILH-8	DFS II LH 8 IRON SH/RC	$3.5279	35	$123.98
2	10	07	DFS2ILH-9	DFS II LH 9 IRON SH/RC	$3.3600	11	$36.96
2	10	07	5400-4	**** SOLD OUT **** SH/RC	$3.9340	3	$11.80
1	10	07			$0.0000	1089	$3,856.76
2	10	09	F1-P	F1 PW **SOLD IN SETS ONLY**	$21.4100	78	$1,668.78
2	10	09	F1-3	F1 #3 **SOLD IN SETS ONLY**	$21.4100	52	$1,113.32
2	10	09	F1-4	F1 #4 **SOLD IN SETS ONLY**	$21.4100	78	$1,627.16

TRADEMARK
REEL: 003262 FRAME: 0209

EXHIBIT A INVENTORY AS OF JUNE 21, 2005							
1 = Total		Product	Product		Standard	Quantity On	Extended
X = Detail	Div	Class	Number	Description	Cost	Hand	Cost
2	10	09	F1-5	F1 #5 **SOLD IN SETS ONLY**	$21.4100	78	$1,669.75
2	10	09	F1-6	F1 #6 **SOLD IN SETS ONLY**	$21.4100	72	$1,541.52
2	10	09	F1-7	F1 #7 **SOLD IN SETS ONLY**	$21.4100	74	$1,584.34
2	10	09	F1-8	F1 #8 **SOLD IN SETS ONLY**	$21.4100	74	$1,584.34
2	10	09	F1-9	F1 #9 **SOLD IN SETS ONLY**	$21.4100	78	$1,627.16
2	10	09	4028-P	"SOLD OUT" LCG PW SH/RC	$3.0413	-1	-$3.04
2	10	09	4028-W	"SOLD OUT " LCG SW SH/RC	$3.0404	-1	-$3.04
2	10	09	4028-3	"NO B/O 3 IRON SH/RC	$3.0412	2	$6.08
2	10	09	4028-4	"NO B/O" 4 IRON SH/RC	$3.0412	1	$3.04
1	10	09			$0.0000	678	$12,292.38
2	10	11	HCI-A	HYBRID CONTROL AW SH/RC	$3.5103	390	$1,368.67
2	10	11	HCI-P	HYBRID CONTROL PW SH/RC	$3.5102	480	$1,720.00
2	10	11	HCI-W	HYBRID CONTROL SW SH/RC	$3.5102	197	$691.81
2	10	11	HCI-5	HYBRID CONTROL 5 IRON SH/RC	$3.5101	499	$1,751.54
2	10	11	HCI-6	HYBRID CONTROL 6 IRON SH/RC	$3.5102	488	$1,712.98
2	10	11	HCI-7	HYBRID CONTROL 7 IRON SH/RC	$3.5101	348	$1,221.51
2	10	11	HCI-8	HYBRID CONTROL 8 IRON SH/RC	$3.5102	489	$1,716.49
2	10	11	HCI-9	HYBRID CONTROL 9 IRON SH/RC	$3.5101	468	$1,642.20
2	10	11	HCILH-A	LH HYBRID CONTROL IRON AW	$3.3600	118	$396.48
2	10	11	HCILH-P	LH HYBRID CONTROL IRON PW	$3.3600	38	$127.68
2	10	11	HCILH-W	LH HBRID CONTROL IRON SW	$3.3600	94	$315.84
2	10	11	HCILH-5	LH HYBRID CONTROL 5 IRON	$3.3600	42	$141.12
2	10	11	HCILH-6	LH HYBRID CONTROL 6 IRON	$3.3600	49	$164.64
2	10	11	HCILH-7	LH HYBRID CONTROL 7 IRON	$3.3600	34	$114.24
2	10	11	HCILH-8	LH HYBRID CONTROL 8 IRON	$3.3600	49	$164.64
2	10	11	HCILH-9	LH HYBRID CONTROL 9 IRON	$3.3600	49	$164.64
2	10	11	HCIW-A	HYBRID CONTROL AW IRON/WOOD RC	$5.9529	58	$345.27
2	10	11	HCIW-P	HYBRID CONTROL PW IRON/WOOD RC	$5.9465	97	$576.81
2	10	11	HCIW-W	HYBRID CONTROL SW IRON/WOOD RC	$5.9259	-3	-$17.78
2	10	11	HCIW-3	HYBRID CONTROL 3 IRON/WOOD RC	$5.9700	279	$1,657.73
2	10	11	HCIW-4	HYBRID CONTROL 4 IRON/WOOD RC	$5.9700	308	$1,807.56
2	10	11	HCIW-5	HYBRID CONTROL 5 IRON/WOOD RC	$5.9700	-6	-$29.35
2	10	11	HCIW-6	HYBRID CONTROL 6 IRON/WOOD RC	$5.9493	2	$11.90
2	10	11	HCIW-7	HYBRID CONTROL 7 IRON/WOOD RC	$5.9410	-6	-$35.65
2	10	11	HCIW-8	HYBRID CONTROL 8 IRON/WOOD RC	$5.9564	88	$524.06
2	10	11	HCIW-9	HYBRID CONTROL 9 IRON/WOOD RC	$5.9535	38	$226.37
2	10	11	HCIWLH-3	LH HYBRID CONTROL 3 IRON/WOOD	$6.1700	71	$438.07
2	10	11	HCIWLH-4	LH HYBRID CONTROL 4 IRON/WOOD	$6.1700	58	$357.86
2	10	11	25CB-P	HYBRID TOUR PW CAVITY BCK RC	$3.9600	66	$261.34
2	10	11	25CB-3	HYBRID TOUR 3 CAVITY BCK SH/RC	$4.0600	61	$248.49
2	10	11	25CB-4	HYBRID TOUR 4 CAVITY BCK SH/RC	$4.0900	151	$617.59
2	10	11	25CB-5	HYBRID TOUR 5 CAVITY BCK SH/RC	$4.0900	63	$257.67
2	10	11	25CB-6	HYBRID TOUR 6 CAVITY BCK SH/RC	$4.0900	112	$458.08
2	10	11	25CB-7	HYBRID TOUR 7 CAVITY BCK SH/RC	$3.9900	97	$387.03
2	10	11	25CB-8	HYBRID TOUR 8 CAVITY BCK SH/RC	$3.9900	68	$271.32
2	10	11	25CB-9	HYBRID TOUR 9 CAVITY BCK SH/RC	$3.9900	68	$271.32
2	10	11	25IW-2	HYBRID TOUR 2 IRON/WOOD SH/RC	$5.9600	-7	-$42.58
2	10	11	25IW-3	HYBRID TOUR 3 IRON/WOOD SH/RC	$5.9700	3	$17.91
2	10	11	25IW-4	HYBRID TOUR 4 IRON/WOOD SH/RC	$5.9700	16	$95.52
1	10	11			$0.0000	6821	$22,062.07
2	10	12	5377-A	"NO B/O" CU AW WEDGE SH/RC	$3.4096	69	$235.03
2	10	12	5377-3	"NO B/O" CU #3 IRON SH/RC	$3.4020	51	$173.50
2	10	12	5377-4	"NO B/O" CU #4 IRON SH/RC	$3.4080	21	$71.57
2	10	12	5377-5	"NO B/O" CU #5 IRON SH/RC	$3.4097	1	$3.41
2	10	12	5377-6	"NO B/O" CU #6 IRON SH/RC	$3.4100	32	$109.12
2	10	12	5377-7	"SOLD OUT" CU #7 IRON SH/RC	$3.4081	4	$13.63
2	10	12	5377-8	"NO B/O" CU #8 IRON SH/RC	$3.4080	20	$68.16
2	10	12	5377-9	"SOLD OUT" CU #9 IRON SH/RC	$3.4040	2	$6.81
2	10	12	5377LH-A	--SOLD OUT-- CU A WEDGE SH/RC	$3.4100	1	$3.41
2	10	12	5377LH-P	"SOLD OUT" LH CU P WEDGE SH/RC	$3.4100	2	$6.82
2	10	12	5377LH-W	"NO B/O" LH CU W WEDGE SH/RC	$3.4100	4	$13.64
2	10	12	5377LH-2	LH COPPERHEAD CU #2 IRON SH/RC	$3.4100	27	$92.07
2	10	12	5377LH-3	"NO B/O" LH CU #3 IRON SH/RC	$3.4100	12	$40.92
2	10	12	5377LH-4	"SOLD OUT" CU #4 IRON SH/RC	$3.4100	1	$3.41
2	10	12	5377LH-6	LH COPPERHEAD CU #6 IRON SH/RC	$3.4100	13	$44.33
2	10	12	5377LH-7	"NO B/O" LHCU #7 IRON SH/RC	$3.4100	3	$10.23
2	10	12	5377LH-8	"NO B/O" LH CU #8 IRON SH/RC	$3.4098	3	$10.23



TRADEMARK
REEL: 003262 FRAME: 0210

EXHIBIT A INVENTORY AS OF JUNE 21, 2005						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	12	5377LH-9	"NO B/O" LH CU #9 IRON SH/RC	$3.4066	9	$30.66
2	10	12	5388-P	"NO B/O" TOUR PW SH/RC	$8.7065	-3	-$26.12
2	10	12	5388-W	"NO B/O" TOUR SW SH/RC	$8.7049	-2	-$17.41
2	10	12	5388-3	"NO B/O" TOUR 3 IRON SH/RC	$8.7492	-4	-$35.00
2	10	12	5388-4	"SOLD OUT" TOUR 4 IRON SH/RC	$8.7419	-4	-$34.97
2	10	12	5388-5	"NO B/O" TOUR 5 IRON SH/RC	$8.7205	-4	-$34.88
2	10	12	5388-6	"NO B/O" TOUR 6 IRON SH/RC	$8.7513	-4	-$35.01
2	10	12	5388-7	"NO B/O" TOUR 7 IRON SH/RC	$8.7324	-4	-$34.93
2	10	12	5388-8	"NO B/O" TOUR 8 IRON SH/RC	$8.7085	-4	-$34.83
2	10	12	5388-9	"NO B/O" TOUR 9 IRON SH/RC	$8.7085	-4	-$34.83
2	10	12	5390-P	"SOLD OUT" TOUR BLADE PW SH/RC	$8.7100	-1	-$8.71
2	10	12	5390-3	"NO B/O" TOUR BLADE #3 SH/RC	$8.7000	-1	-$8.70
2	10	12	5390-4	"NO B/O" TOUR BLADE #4 SH/RC	$8.7000	-1	-$8.70
2	10	12	5390-5	"NO B/O" TOUR BLADE #5 SH/RC	$8.7000	-2	-$17.40
2	10	12	5390-6	"NO B/O" TOUR BLADE #6 SH/RC	$8.7000	-1	-$8.70
2	10	12	5390-7	"NO B/O" TOUR BLADE #7 SH/RC	$8.7000	-1	-$8.70
2	10	12	5390-8	---SOLD OUT---BLADE #8 SH/RC	$8.7100	-1	-$8.71
2	10	12	5390-9	---SOLD OUT---BLADE #9 SH/RC	$8.7095	-1	-$8.71
1	10	12			$0.0000	230	$560.99
2	10	13	PC3I-G	PC3 GW RH POWER CHAMBER SH/RC	$3.7728	29	$106.41
2	10	13	PC3I-L	PC3 LW RH POWER CHAMBER SH/RC	$3.7721	18	$67.90
2	10	13	PC3I-P	PC3 PW RH POWER CHAMBER SH/RC	$3.7798	1	$3.78
2	10	13	PC3I-W	PC3 SW RH POWER CHAMBER SH/RC	$3.7743	56	$211.36
2	10	13	PC3I-1	PC3 #1 RH POWER CHAMBER SH/RC	$3.7700	1	$3.77
2	10	13	PC3I-2	PC3 #2 RH POWER CHAMBER SH/RC	$3.7700	11	$41.47
2	10	13	PC3I-3	PC3 #3 RH POWER CHAMBER SH/RC	$3.7729	65	$245.24
2	10	13	PC3I-4	PC3 #4 RH POWER CHAMBER SH/RC	$3.7798	1	$3.78
2	10	13	PC3I-5	PC3 #5 RH POWER CHAMBER SH/RC	$3.7783	2	$7.56
2	10	13	PC3I-6	PC3 #6 RH POWER CHAMBER SH/RC	$3.7772	13	$49.10
2	10	13	PC3I-7	PC3 #7 RH POWER CHAMBER SH/RC	$3.7800	1	$3.78
2	10	13	PC3I-8	PC3 #8 RH POWER CHAMBER SH/RC	$3.7728	60	$226.37
2	10	13	PC3I-9	PC3 #9 RH POWER CHAMBER SH/RC	$3.7731	23	$86.78
2	10	13	PC3ILH-G	PC3 GW LH POWER CHAMBER SH/RC	$3.7700	25	$94.25
2	10	13	PC3ILH-L	PC3 LW LH POWER CHAMBER SH/RC	$3.7700	32	$120.64
2	10	13	PC3ILH-P	PC3 PW LH POWER CHAMBER SH/RC	$3.7701	11	$41.47
2	10	13	PC3ILH-W	PC3 SW LH POWER CHAMBER SH/RC	$3.7704	13	$49.03
2	10	13	PC3ILH-2	POWER CHAMBER PC3 LH-2 SH/RC	$3.7700	6	$22.62
2	10	13	PC3ILH-3	PC3 #3 LH POWER CHAMBER SH/RC	$3.7702	52	$196.05
2	10	13	PC3ILH-4	PC3 #4 LH POWER CHAMBER SH/RC	$3.7701	40	$150.80
2	10	13	PC3ILH-5	PC3 #5 LH POWER CHAMBER SH/RC	$3.7700	6	$22.62
2	10	13	PC3ILH-6	PC3 #6 LH POWER CHAMBER SH/RC	$3.7700	36	$135.72
2	10	13	PC3ILH-7	PC3 #7 LH POWER CHAMBER SH/RC	$3.7798	13	$49.13
2	10	13	PC3ILH-8	PC3 #8 LH POWER CHAMBER SH/RC	$3.7755	28	$105.74
2	10	13	PC3ILH-9	PC3 #9 LH POWER CHAMBER SH/RC	$3.7759	30	$113.28
2	10	13	PC3UP-G	PC3 3 DEGREE UPRIGHT GW SH/RC	$3.7746	19	$71.72
2	10	13	PC3UP-P	PC3 3 DEGREE UPRIGHT PW SH/RC	$3.7717	31	$116.92
2	10	13	PC3UP-W	PC3 3 DEGREE UPRIGHT SW SH/RC	$3.7712	56	$211.19
2	10	13	PC3UP-1	* SOLD OUT * UPRIGHT #1 SH/RC	$3.7700	7	$26.39
2	10	13	PC3UP-2	PC3 3 DEGREE UPRIGHT #2 SH/RC	$3.7799	8	$30.23
2	10	13	PC3UP-3	PC3 3 DEGREE UPRIGHT #3 SH/RC	$3.7761	-7	-$26.43
2	10	13	PC3UP-4	PC3 3 DEGREE UPRIGHT #4 SH/RC	$3.7723	51	$192.33
2	10	13	PC3UP-5	PC3 3 DEGREE UPRIGHT #5 SH/RC	$3.7718	8	$30.17
2	10	13	PC3UP-7	PC3 3 DEGREE UPRIGHT #7 SH/RC	$3.7800	9	$34.02
2	10	13	PC3UP-9	PC3 3 DEGREE UPRIGHT #9 SH/RC	$3.7719	-1	-$3.77
1	10	13			$0.0000	709	$2,663.36
2	10	14	MCCS-52	MODERN CLASSIC UNPLATED 52 RC	$5.2500	-2	-$10.50
2	10	14	MCCS-56	MODERN CLASSIC UNPLATED 56 RC	$5.2500	1	$5.25
2	10	14	MCCS-60	MODERN CLASSIC UNPLATED 60 RC	$5.2500	40	$210.00
2	10	14	MC6P-52	MODERN CLASSIC CHROME 52 SH/RC	$4.7200	27	$127.44
2	10	14	MC6P-56	MODERN CLASSIC CHROME 56 SH/RC	$4.7200	106	$500.76
2	10	14	MC6P-60	MODERN CLASSIC CHROME 60 SH/RC	$4.7200	140	$660.80
2	10	14	PMC	PINMASTER CHIPPER SH/RC	$5.7700	-1	-$5.77
2	10	14	TSB-50	*SOLD OUT* BERYLLIUM 50 SH/RC	$11.6495	-1	-$11.64
2	10	14	TSB-60	*SOLD OUT* BERYLLIUM 60 SH/RC	$11.6494	-1	-$11.65
2	10	14	TSCS-50	TOUR SERIES CARBON 50 SH/RC	$5.2500	13	$68.25
2	10	14	TSCS-55	TOUR SERIES CARBON 55 SH/RC	$5.7396	10	$57.37
2	10	14	TSCS-64	TOUR SERIES CARBON 64 SH/RC	$5.7817	42	$242.83

TRADEMARK
REEL: 003262 FRAME: 0211

EXHIBIT A INVENTORY AS OF JUNE 21, 2006						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	14	TSS-50	TOUR SERIES STAINLESS 50 SH/RC	$3.2500	18	$48.75
2	10	14	TSS-55	TOUR SERIES STAINLESS 55 SH/RC	$3.2500	-1	-$3.25
2	10	14	TSS-60	TOUR SERIES STAINLESS 60 SH/RC	$3.2500	90	$292.50
2	10	14	TSS-64	TOUR SERIES STAINLESS 64 SH/RC	$3.2500	71	$230.75
2	10	14	TSSLH-50	LH TOUR SERIES STAINLESS 50 SH/RC	$3.2507	6	$19.50
2	10	14	TSSLH-55	LH TOUR SERIES STAINLESS SH/RC	$3.2504	48	$156.02
2	10	14	TSSLH-60	LH TOUR SERIES STAINLESS SH/RC	$3.2503	37	$120.26
1	10	14			$0.0000	842	$2,705.68
2	10	15	BIP-3	---NO B/O---NO B/O--- SH/RC	$17.8330	-1	-$17.83
2	10	15	BIP1	BRANDING IRON PUTTER #1 SH/RC	$4.3000	41	$176.30
2	10	15	BIP2	BRANDING IRON PUTTER #2 SH/RC	$4.3000	196	$842.40
2	10	15	BIP3	BRANDING IRON PUTTER #3 SH/RC	$4.3000	130	$559.00
2	10	15	CTP	COPPERHEAD TOUR PUTTER SH/RC	$8.2800	19	$86.78
2	10	15	CTPLH	LH COPPERHEAD TOUR PUTT SH/RC	$4.3100	38	$163.78
2	10	15	DL5P	DYNACRAFT LB PUTTER	$5.8700	128	$750.82
2	10	15	DP01	DESIGN PUTTER #1 SH/RC	$4.5184	-3	-$13.56
2	10	15	DP02	DESIGN PUTTER #2 SH/RC	$4.3398	-1	-$4.34
2	10	15	DP03	DESIGN PUTTER #3 SH/RC	$4.6600	71	$330.76
2	10	15	DP04	"SOLD OUT" #4 SH/RC	$4.0610	2	$8.18
2	10	15	DTM	"SOLD OUT" DTM PUTTER SH/RC	$8.7807	-1	-$8.78
2	10	15	HMM	HI MOI PUTTER	$22.0300	239	$5,169.09
2	10	15	OMV2	ORBITAL MALLET V2 SH/RC	$0.0000	1	$0.00
2	10	15	OM360	ORBITAL MALLET PUTTER SH/RC	$18.2348	428	$7,804.49
2	10	15	RCG	REAR CENTER GRAVITY PUTTER	$8.3900	-1	-$8.39
2	10	15	TD02LH	*** SOLD OUT *** TEAM DYNA	$4.4088	1	$4.41
2	10	15	TREK	TREK PUTTER SH/RC	$18.8400	225	$3,746.26
2	10	15	ZDT340	DT340	$0.0000	2	$0.00
2	10	16	398	MAHOGANY PERSIMMON PUTT WH/U	$18.8000	-1	-$18.80
1	10	16			$0.0000	1510	$19,607.43
2	10	16	Z1030CV-P	*** SOLD OUT ***	$5.2450	1	$5.25
2	10	16	Z1030CV-3	*** SOLD OUT ***	$5.2450	1	$5.25
2	10	16	Z1030CV-4	*** SOLD OUT ***	$5.2450	1	$5.25
2	10	16	Z1030CV-5	*** SOLD OUT ***	$5.2450	1	$5.25
2	10	16	Z1030CV-6	*** SOLD OUT ***	$5.2450	1	$5.25
2	10	16	Z1030CV-7	*** SOLD OUT ***	$5.2450	1	$5.25
2	10	16	Z1030CV-8	*** SOLD OUT ***	$5.2450	1	$5.25
2	10	16	Z1030CV-9	*** SOLD OUT ***	$5.2450	1	$5.25
1	10	16			$0.0000	8	$41.96
2	10	17	DFS2W-3	DFS II 3 WOOD SH/RC	$7.8700	-1	-$7.87
2	10	17	DFS2W-5	DFS II 5 WOOD SH/RC	$7.8700	-2	-$15.74
2	10	17	DFS2WLH-3	DFSII LH 3 WOOD SH/RC	$7.8629	70	$550.40
2	10	17	DFS2WLH-7	DFSII LH 7 WOOD SH/RC	$7.9607	41	$322.27
2	10	17	DFS2WTI-10	DFSII TI DRIVER 10 DEG SH/RC	$23.0753	221	$5,099.18
2	10	17	DFS2WTI-12	DFSII TI DRIVER 12 DEG SH/RC	$23.0768	-4	-$92.31
2	10	17	DFS2WTI-14.5	DFSII TI DRIVER 14.5DEG SH/RC	$22.2821	-3	-$66.78
2	10	17	DFS2WTI-8.5	DFSII TI DRIVER 8.5 DEG SH/RC	$23.0700	132	$3,045.24
2	10	17	DFS2WTILH-10	DFSII LH TI DRIVER 10DEG SH/RC	$22.0900	6	$132.18
2	10	17	DFS2WTILH-12	DFSII LH TI DRIVER 12DEG SH/RC	$22.0800	-1	-$22.08
2	10	17	DFS2WTILH-8.5	DFSII LH TI DRIVER 8.5 SH/RC	$23.0702	139	$3,206.76
1	10	17			$0.0000	598	$12,151.32
2	10	18	560-5	** NO B/O ** LGG 5 WOOD	$7.8678	-2	-$15.74
2	10	18	560-9	*** SOLD OUT ***	$7.8680	-2	-$15.74
1	10	18			$0.0000	-4	-$31.47
2	10	20	DFSW-8.5	DFS WOOD 8.5 DRIVER SH/RC	$8.1620	3	$24.56
1	10	20			$0.0000	3	$24.56
2	10	21	DLWO-10.5	DIRECT LINE OFFSET TI 10.5 RC	$20.9800	-5	-$41.96
2	10	21	DLWO-3	DIRECT LINE OFFSET 3 SH/RC	$5.8700	3	$17.61
2	10	21	DLWO-5	DIRECT LINE OFFSET 5 SH/RC	$5.8700	19	$106.55
2	10	21	DLWO-7	DIRECT LINE OFFSET 7 SH/RC	$5.8700	35	$205.45
1	10	21			$0.0000	54	$288.76
2	10	22	PPW-10	PC3 PLUS DRIVER 10 SH/RC	$23.0800	2	$46.16
2	10	22	PPW-12	PC3 PLUS DRIVER 12 SH/RC	$23.0800	2	$46.16
1	10	22			$0.0000	4	$92.32
2	10	23	ROOII-13	ROO II 13 DEG. SH/RC	$5.7699	75	$432.51
2	10	23	ROOII-23	ROO II 23 DEG SH/RC	$5.7698	-7	-$40.39
2	10	23	ROOII-28	ROO II 28 DEG SH/RC	$5.7699	4	$23.08
2	10	23	ROOII-33	ROO II 33 DEG SH/RC	$5.7697	8	$46.18

TRADEMARK
REEL: 003262 FRAME: 0212

EXHIBIT A INVENTORY AS OF JUNE 21, 2005						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	22	ROCIIL45	ROC II 45 DEG SHRC	$5.7600	29	$167.50
2	10	23	ROCIILH-13	LH ROCII 13DEG	$5.7600	147	$847.06
2	10	23	ROCIILH-16	LH ROCII 16 DEG	$5.7684	48	$276.89
2	10	23	ROCIILH-23	LH ROCII 23DEG	$5.7685	103	$594.36
2	10	23	ROCIILH-28	LH ROCII 28DEG	$5.7689	67	$301.66
2	10	23	ROCIILH-33	LH ROCII 33 DEG	$5.7687	138	$794.68
2	10	23	ROCIILH-38	"" NO SUCH ITEM ""	$0.0000	-1	$0.00
1	10	23			$0.0000	627	$3,623.19
2	10	24	CC300-13	HC CARBON 13 DEGREE SHRC	$15.7400	20	$314.80
2	10	24	CC300-16	HC CARBON 16 DEGREE SHRC	$15.7400	1	$15.74
2	10	24	CC300-19	HC CARBON 19 DEGREE SHRC	$15.7400	-5	-$78.70
2	10	24	CC300-23	HC CARBON 23 DEGREE SHRC	$15.7400	-5	-$84.44
2	10	24	CC300-28	HC CARBON 28 DEGREE SHRC	$15.7400	3	$47.22
2	10	24	CC300-33	HC CARBON 33 DEGREE SHRC	$15.7400	8	$125.92
2	10	24	CC300-38	HC CARBON 38 DEGREE SHRC	$15.7400	30	$472.20
2	10	24	CC300-43	HC CARBON 43 DEGREE SHRC	$15.7400	51	$802.74
2	10	24	HYPER-26	—SOLD OUT—UTY WOOD SHRC	$8.8826	5	$42.91
2	10	24	ZHYPER-11	HYPERSTEEL UTILITY WOOD SHRC	$9.4400	1	$9.44
2	10	24	ZHYPER-15	HYPERSTEEL UTILITY WOOD SHRC	$9.4400	2	$18.88
1	10	24			$0.0000	110	$1,676.71
2	10	25	TDW-3	****SOLD OUT**** TEAM DYNA 3	$16.7304	-1	-$16.73
2	10	25	TDW-9D	" SOLD OUT " 9 DEG DR. SHRC	$28.1720	-1	-$28.17
2	10	25	380LW-10.5	380L 10.5 DEG THRU BORE SHRC	$20.4076	23	$469.35
2	10	25	380LW-9.5	380L 9.5 DEG THRU BORE SHRC	$20.4059	2	$40.81
1	10	25			$0.0000	23	$567.29
2	10	26	SCD-10.5	SCREWDRIVER 10.5 SHRC	$0.0000	-1	$0.00
1	10	26			$0.0000	-1	$0.00
2	10	27	225-3	BFC 3 WOOD SHRC	$17.3100	62	$1,073.22
2	10	27	225-5	BFC 5 WOOD SHRC	$17.3100	129	$2,232.99
2	10	27	225-7	BFC 7 WOOD SHRC	$17.3100	90	$1,557.90
2	10	27	225-8D	BFC 8 DEGREE DRIVER SHRC	$60.3260	1	$60.32
2	10	27	900FF-10	"SOLD OUT" FORGED 10D SHRC	$37.7248	-1	-$37.72
1	10	27			$0.0000	281	$4,866.71
2	10	28	DLS-P	DYNACRAFT LS PW	$8.3600	66	$221.76
2	10	28	DLS-W	DYNACRAFT LS SW	$8.3600	69	$299.04
2	10	28	DLS-1	DYNACRAFT LS DRIVER 17 DEGREE	$8.3600	49	$411.11
2	10	28	DLS-3	DYNACRAFT LS 3 WOOD 22 DEGREE	$8.6200	20	$136.40
2	10	28	DLS-5	DYNACRAFT LS WOOD/IRON 26 DEG	$8.6200	-1	-$8.62
2	10	28	DLS-6	DYNACRAFT LS WOOD/IRON 30 DEG	$8.2900	36	$229.02
2	10	28	DLS-7	DYNACRAFT LS IRON/WOOD 34 DEG	$8.2900	6	$31.48
2	10	28	DLS-8	DYNACRAFT LS IRON/WOOD 38 DEG	$8.2900	68	$352.24
2	10	28	DLS-9	DYNACRAFT LS 9 IRON	$8.3600	59	$196.24
1	10	28			$0.0000	381	$1,882.44
2	10	29	LSW-10.5	LAUNCH SERIES TI 10.5 DEG RC	$36.7200	-1	-$36.72
2	10	29	LSW-3	LAUNCH SERIES 3 WOOD	$9.8700	-2	-$19.74
2	10	29	LSW-5	LAUNCH SERIES 5 WOOD	$8.8700	-5	-$34.35
2	10	29	LSW-7	LAUNCH SERIES 7 WOOD	$9.8700	152	$1506.64
2	10	29	LSW-9.5	LAUNCH SERIES TI 9.5 DEG SHRC	$37.7600	15	$566.40
2	10	29	LSW-9.5	LAUNCH SERIES TI 9.5 DEG SHRC	$37.7600	-3	-$113.28
2	10	29	LSWLH-10.5	LAUNCH SERIES LH 10.5 DRIVER	$37.7600	51	$1,925.76
2	10	29	LSWLH-3	LH LAUNCH SERIES 3 WOOD	$8.8700	25	$171.75
2	10	29	LSWLH-5	LH LAUNCH SERIES 5 WOOD	$8.8700	24	$164.88
2	10	29	LSWLH-7	LH LAUNCH SERIES 7 WOOD	$9.8700	52	$387.24
2	10	29	LSWLH-9.5	LAUNCH SERIES LH TI 9.5 DEG RC	$37.7600	64	$2,416.64
2	10	29	TICW-10	"SOLD OUT" TICW 10	$58.3184	3	$174.98
1	10	29			$0.0000	355	$5,455.37
2	10	31	DLGB	DYNACRAFT LEATHER GRIP	$3.1200	-5	-$15.60
2	10	31	DLPT	***SOLD OUT***N COWHIDE .580	$3.2973	-1	-$3.30
2	10	31	D61	"SOLD OUT"SELECT .600 US	$1.0000	4	$4.00
1	10	31			$0.0000	-2	-$14.90
2	10	32	GCP6612X0	"NO B/O" SNG GRD PUT .56 RG/US	$3.2300	49	$158.27
2	10	32	JBV44103	"NO B/O" BJAQ .58 RG/US	$1.1400	32	$36.48
2	10	32	JCP59140	GP JUMBO PUTR GRP BLWH RG/US	$3.7627	111	$417.66
2	10	32	JTV60R	GP JUMBO TOUR VELVET RG/US	$1.0600	1	$1.06
2	10	32	LPM59R	"NB/O" POWER LINK RG/US	$1.4500	6	$8.70
2	10	32	MWC90R	"NO B/O" TR WRP GRD .600 RG/US	$3.5400	23	$81.42
2	10	32	PCS5140	GP PRO ONLY PUTTER BLWH RG/US	$1.3200	-13	-$17.16

TRADEMARK
REEL: 003262 FRAME: 0213

EXHIBIT A INVENTORY AS OF JUNE 21, 2005						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	32	PWL58R18	GP LADY TOUR WRAP BLACK RG/US	$1.4000	3	$7.00
2	10	32	PWM58R	*NO NEW ORDERS* WRP .58 RG/US	$1.4000	-8	-$11.20
2	10	32	PWM60R	GP PERFORATED TR WP .600 RG/US	$1.4000	-55	-$77.00
2	10	32	SFC60R	*NO B/O* PLS CORD .600 RG/US	$3.6900	80	$295.80
2	10	32	SFL58R	*NO B/O* S SOFFTIE .580 RG/US	$1.7400	-1	-$1.74
2	10	32	SFM60R	*NO B/O* SOFFTIE .600 RG/US	$1.7400	-10	-$17.40
2	10	32	SMM60R	*SOLD OUT* DSOFFTIE .600 RG/US	$2.0683	7	$14.48
2	10	32	SPM60R	G.P. PLAYERS SOFTIE .600 RG/US	$2.4000	7	$16.80
2	10	32	SPT58	*SOLD OUT* SOFTIE PTR GRIP	$1.8100	-2	-$3.62
2	10	32	TVJ6011X00	*SOLD OUT*TOUR VELVET JR RG/US	$0.7500	13	$10.05
2	10	32	TWC58R	*NO B/O* FULCRD BLK .580 RG/US	$3.2900	4	$12.92
2	10	32	TWC60R	GP TRWRP FULCRD BK .600 RG/US	$3.2300	3	$9.69
2	10	32	TWJ5018XC	*NB/O*JUNIOR TOUR WRAP RG/US	$0.6000	-15	-$9.00
2	10	32	TWP5618XC	*SOLD OUT*TOUR WRAP PUTT RG/US	$1.3200	-1	-$1.32
2	10	32	VFF58R	*NO B/O* VFF58 RG/US	$1.5500	-12	-$18.60
2	10	32	VFF60R	*SOLD OUT* VFF .600 RG/US	$1.5500	-3	-$4.65
2	10	32	VMM60R	GP TOUR VELVET MIDSIZE .60 RG/US	$1.7500	-3	-$5.10
2	10	32	VTC58R	*NO B/O* VLVET CRD BK.58 RG/US	$3.5499	-1	-$3.55
2	10	32	VTC60R	GP TOUR VELVET CRD BK.60 RG/US	$3.5500	-1	-$3.55
2	10	32	VTL58	#NAME?	$1.4400	8	$11.52
2	10	32	VTM58R	*NO NEW ORDERS*.58 TOUR VEL/US	$1.5800	22	$34.76
2	10	32	VTM60R	GP TOUR VLVT BK .600 RND RG/US	$1.4400	-7	-$10.08
2	10	32	VWM60R	*** SOLD OUT ***	$1.6700	-8	-$13.36
2	10	32	WBL58R	*NO B/O* L WHISPER BLK/WHT US	$2.4700	71	$175.37
2	10	32	WBM60R	GP WHISPER BLEND BLU/WHI US	$2.4700	39	$96.33
2	10	32	WHJ60RP1	GP WHISPER JUMBO .600 RG/US	$3.2400	-1	-$3.24
2	10	32	WRL58RP1	GP WHISPER LADY .580 RG/US	$2.9199	4	$9.25
2	10	32	WRM60RP5	*NO B/O* SAD/GOLD .600 RG/US	$2.8200	-24	-$55.68
2	10	32	WRP58P1	*NO B/O* PUT BLK/GLD RG/US	$2.5781	63	$162.29
2	10	32	WRP58P5	*NO B/O* PUT SAD/GOLD RG/US	$2.5695	181	$412.72
1	10	32			$0.0000	540	$1,708.09
2	10	33	EXCP	*SOLD OUT* EXTREME COPP RG/US	$2.2500	12	$27.00
2	10	33	LCH	*SOLD OUT* LADY CHAM RG/UK	$1.4500	4	$5.80
2	10	33	MCHB	*SOLD OUT* BK/GD .580 RG/UK	$1.4500	-12	-$17.40
1	10	33			$0.0000	4	$15.40
2	10	34	L70	*SOLD OUT* LADY.600 RG/RC	$0.9997	-20	-$17.99
2	10	34	M07	*NO B/O* TRAINING GRIP RG/RC	$2.0000	28	$56.00
2	10	34	M61-WHITE	*SOLD OUT* SELECT WHITE RG/RC	$0.9000	-1	-$0.90
2	10	34	M66	*SOLD OUT*THE SOFT ONE RG/US	$1.0499	-1	-$1.05
2	10	34	M68	*SOLD OUT*THE SOFT ONE + RG/US	$1.1500	-1	-$1.15
2	10	34	M70	*SOLD OUT* BK ROUND RG/RC	$0.9000	-4	-$3.60
1	10	34			$0.0000	1	$31.31
2	10	35	HTD8-BM	*NEW*HARMONY DIAMOND RG/US	$3.1000	2	$6.20
2	10	35	HT37W-BGY	*NO B/O* BLK/GRY RG/US	$2.9000	-2	-$5.80
2	10	35	SD6	*SOLD OUT* DIAMOND DRY RG/US	$3.1000	9	$27.90
2	10	35	SD5-MG	*NEW*DIAMOND DRY/MAHOGNY RG/US	$3.1000	1	$3.10
2	10	36	WRP58	*NO B/O* BLEN PUTTER .580 US	$2.7500	71	$195.63
2	10	36	25815W-CP	WINN PISTOL PUTTER COP RG/US	$3.1000	1	$3.10
2	10	36	2PTW-BM	WINN 2 PRIDE PUTTER GRIP RG/US	$5.2000	58	$338.00
2	10	36	3716W-BG	*NO B/O* BURGUNDY-1/32 RG/US	$2.7000	-3	-$8.10
2	10	36	3715W-MO	*SOLD OUT* MOCHA -1/32 RG/US	$2.7000	-1	-$2.70
2	10	36	6716C	WINN SLIPON PRP WRP BK RG/RC	$2.7000	-1	-$2.70
2	10	36	5815W	WINN STANDARD PISTOL PUT RG/US	$2.8800	-1	-$2.88
2	10	36	5813W-CP	*NO B/O* PUTTER COP RG/US	$2.8500	50	$142.50
2	10	36	5816C	** NO B/O **	$2.8500	-150	-$427.50
2	10	36	5816W	WINN MID-SIZE PISTOL PUT RG/US	$2.8500	8	$22.80
1	10	36			$0.0000	49	$287.78
2	10	37	PT-100JR	PRO WRAP JUNIOR GRIP	$0.4800	-5	-$2.28
2	10	37	PT-100L	PRO WRAP LADIES GRIP	$0.4427	176	$779.24
2	10	37	PT-100M	PRO WRAP MENS GRIP	$0.4000	12	$4.40
2	10	37	PT-100WS	PRO WRAP OVERSIZE	$0.4200	13	$5.85
2	10	37	PT-5000	PRO-T PUTTER GRIP	$0.5500	-1	-$0.55
1	10	37			$0.0000	196	$87.69
2	10	38	3202G	PERMA WRAP BLACK .600 RG/MX	$1.2400	-1	-$1.24
2	10	38	3380G	LAM PERMA WRP PLS PUT BK RG/MX	$1.2548	49	$61.49
2	10	38	3442G	*SOLD OUT*WRAP .58 ROUND RG/US	$1.3100	-1	-$1.31
2	10	38	3444G	*SOLD OUT* PERMA WRP+1/16 US	$1.4016	-1	-$1.40

TRADEMARK
REEL: 003262 FRAME: 0214

EXHIBIT A INVENTORY AS OF JUNE 21, 2006								
1 = Total		Product	Product			Quantity	
2 = Detail	Qty	Class	Number	Description	Standard Cost	On Hand	Extended Cost
2	10	38	569G	LAM CROSSLINE BK/WH/GD RG/MX	$1.2500	-35	-$47.88
2	10	38	7010FC	*NB/OP/CROSLINE SOF-CORD RG/US	$2.2100	4	$9.64
2	10	38	8020	*NO B/O* G3 .580 RG/US	$1.4500	-1	-$1.46
3	10	38	8020QC	*SOLD OUT* QUARTER CORD RG/US	$2.0800	-14	-$41.88
2	10	38	811G	*NO B/O* -SIZE G3 .580 RG/US	$1.8470	-11	-$20.32
2	10	38	811GQC	*NO B/O* SIZE G3 QCORD RG/US	$3.0500	26	$79.30
2	10	38	8383FC	*NO B/O* SOF-CRD .58 ROUND US	$2.2500	3	$6.75
2	10	38	869G	*NO B/O* TMADE R7 .600	$1.6800	4	$7.52
1	10	38			$0.0000	19	$49.44
2	10	40	KBP	*NO B/O*V WRAPLESS PUTTER	$2.1000	43	$90.30
2	10	40	KRP	*NO B/O*V WRAPLESS PUTTER	$2.1500	21	$44.10
2	10	40	PCN-1815N	*NO B/O* PUTTER GRIP .580	$1.5314	-5	-$7.66
2	10	40	P2A-1801B	KAR 2-PIECE BLK PUTT GRIP US	$2.0997	45	$130.49
2	10	40	Y-101	---SOLD OUT--- V WRAPLESS .500	$1.8000	7	$13.30
2	10	40	Y-1201B	*NO B/O*X-TACK BLACK +1/32 US	$1.5000	21	$31.50
2	10	40	Y-1601B	*NO B/O*X-TACK BLACK +1/16 US	$1.5000	1	$1.50
2	10	40	Y-1601B	KARAKAL X-TACK BLACK RG/US	$1.4500	-14	-$20.30
2	10	40	Y-1602B	*NO B/O*X-TACK LADIES BLUE US	$1.4500	41	$59.45
2	10	40	Y-1607B	*NO B/O* TACK DARK TAN RG/US	$1.4500	2	$2.90
2	10	40	Y-2602B	*NO B/O* TACK II BLK/BLK US	$1.4910	-5	-$7.46
1	10	40			$0.0000	157	$396.12
2	10	42	CPSI-W	CPS JUNIOR SW SH/RC	$2.6200	40	$104.80
2	10	42	CPSI-5	CPS JUNOR IRON SH/RC	$2.6200	132	$345.84
2	10	42	CPSI-7	CPS JUNIOR 7 IRON SH/RC	$2.6200	169	$442.78
2	10	42	CPSI-9	CPS JUNIOR 9 IRON SH/RC	$2.6200	127	$332.74
2	10	42	CPSILH-W	CPS LH JUNIOR WEDGE	$2.6200	13	$34.06
2	10	42	CPSILH-5	CPS LH JUNIOR 5 IRON	$2.6200	52	$136.24
3	10	42	CPSILH-7	CPS LH JUNIOR 7 IRON	$2.6200	38	$99.56
2	10	42	CPSILH-9	CPS LH JUNIOR 9 IRON	$2.6200	51	$133.62
2	10	42	CPSP	CPS JUNIOR PUTTER	$2.1000	121	$254.10
2	10	42	CPSPLH	CPS LH JUNIOR PUTTER	$2.1000	37	$77.70
2	10	42	CPSW-1	CPS JUNIOR DRIVER SH/RC	$5.5700	17	$94.79
2	10	42	CPSW-3	CPS JUNIOR 3 WOOD SH/RC	$5.5700	143	$796.51
2	10	42	CPSWLH-1	CPS LH JUNIOR DRIVER	$5.5700	7	$39.09
2	10	42	CPSWLH-3	CPS LH JUNIOR 3 WOOD	$5.5700	59	$328.63
1	10	42			$0.0000	1009	$3,282.19
2	10	43	AIRS	ALDILA VX R/S FLEX IRON GS/US	$7.8800	-1	-$7.88
2	10	43	EXIRS	ALDILA EXCEL IRON R/S GS/US	$11.0500	-1	-$11.05
2	10	43	EXULWA	*** SOLD OUT ***	$28.7500	2	$53.50
2	10	43	EXWAL	ALDILA EXCEL WOOD L/A GS/US	$14.6100	-4	-$58.44
2	10	43	EXWRS	ALDILA EXCEL WOOD R/S GS/US	$11.0500	1	$11.05
2	10	43	EX60WA	EXCELERATOR 60 A WOOD GS/US	$14.1500	-1	-$14.15
2	10	43	HM40WS	*NO B/O*TOURGOLD FLX WD GS/US	$20.9500	-1	-$20.95
2	10	43	HM65WR	*** SOLD OUT ***	$23.7500	1	$23.75
2	10	43	LWS	*NB/O* LONGWOOD STNRD S GS/US	$20.4000	1	$20.40
1	10	43			$0.0000	-3	-$3.74
2	10	45	APSAI.I	*SOLD OUT* SLSTK.370 SS/US	$5.9518	3	$11.86
2	10	45	APIAL	APOLLO STANDARD A/L .370 SS/US	$1.5788	-31	-$48.94
2	10	45	APIRS	APOLLO STANDARD R/S .370 SS/US	$1.4500	-39	-$56.55
2	10	45	APWAL	APOLLO STANDARD A/L .335 SS/US	$1.7100	82	$140.22
2	10	45	JPS	APOLLO JUNIOR IRON .370, SS/US	$1.6400	-3	-$4.92
2	10	45	JRW	APOLLO JUNIOR WOOD .335 SS/US	$1.7000	86	$146.20
2	10	45	LPS	EXTRA LONG PUTT SHFT.370 SS/US	$3.5450	-1	-$3.55
2	10	45	NSPS	NON-STEP PUTT SHAFT .370 SS/US	$1.8800	2	$3.70
2	10	45	STPS	STEPPED PUTT SHAFT .370 SS/US	$1.6809	70	$118.28
2	10	45	ZLPS	EXTRA LONG PUTT SHFT.370 SS/US	$3.2500	3	$9.75
1	10	45			$0.0000	172	$314.15
2	10	46	AV3WR	ACCUFLEX ICON V3. 335 R	$29.5000	11	$324.50
2	10	46	AV3WS	ACCUFLEX ICON V.3 335 S	$29.5000	12	$354.00
2	10	46	AWCWR	ACCUFLEX ASSASIN 2 335 R	$34.5000	3	$69.00
2	10	46	EVWR	ACCUFLEX EVOLUTION 335 R	$62.0000	14	$868.00
2	10	46	EVWS	ACCUFLEX EVOLUTION 335 S	$62.0000	4	$248.00
2	10	46	GKLADYW	*** SOLD OUT ***	$7.1200	2	$14.24
3	10	46	GKSRS	*** SOLD OUT ***	$6.6800	-1	-$6.68
2	10	46	V8W2X	ACCUFLEX V8330 335 XX	$440.0000	1	$440.00
1	10	46			$0.0000	46	$1,911.09
2	10	46	PXI5.5-S	R.P. PROJECT X IRON 5.5 SS/US	$17.0000	1	$17.00

TRADEMARK
REEL: 003262 FRAME: 0215

EXHIBIT A INVENTORY AS OF JUNE 21, 2006						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	48	PXI9.5-SW	*SOLD OUT* ECT X IRON 9.5 SS/US	$17.0000	1	$17.00
2	10	48	PXI6.5-S	R.P. PROJECT X IRON 6.5 SS/US	$15.4000	1	$15.40
2	10	48	RIFM6.5	ROY.PREC. RIFLE 6.5 3-PW SS/US	$80.0280	-2	-$160.06
2	10	48	RIFM6.5-SW	ROY.PREC RIFLE 6.5 SW SS/US	$9.7500	-1	-$9.75
2	10	48	RIFM6.5-1	ROY.PREC RIFLE 6.5 #1 IR SS/US	$10.3500	-6	-$62.28
2	10	48	RIFM6.5-2	ROYAL PREC.RIFLE 6.5 #2 SS/US	$10.3227	-1	-$10.32
2	10	48	RIFM6.5T-3	SPECIAL ORDER 6.5T #3 SS/US	$9.7500	1	$9.75
2	10	48	RIFM6.0	ROYAL PREC.RIFLE 6.0 IR SS/US	$9.7500	-15	-$146.25
2	10	48	RIFM6.0	ROY.PREC.RIFLE 6.0 3-PW SS/US	$78.0000	2	$156.00
2	10	48	RIFM6.5-SW	ROYAL PREC.RIFLE 6.0 SW SS/US	$9.9652	2	$19.91
2	10	48	RIFM6.0-1	ROYAL PREC.RIFLE 6.0 #1 SS/US	$9.5000	66	$561.00
2	10	48	RIFM6.0-2	ROYAL PREC.RIFLE 6.0 #2 SS/US	$9.2787	1	$9.28
2	10	48	RIFM6.5T-PW	SPECIAL ORDER 6.5T PW SS/US	$9.7500	1	$9.75
2	10	48	RIFM6.5T-SW	*NO B/O* RIFLE 6.5 SW SS/US	$9.7500	-9	-$87.75
2	10	48	RIFM6.5T-1	*NO B/O* RIFLE 6.5 #1 SS/US	$9.3659	1	$9.37
2	10	48	RIFM6.5T-3	SPECIAL ORDER 6.5T #3 SS/US	$8.7500	2	$17.50
2	10	48	RIFM6.5T-4	SPECIAL ORDER 6.5T #4 SS/US	$9.7500	-3	-$29.25
2	10	48	RIFM6.5T-5	SPECIAL ORDER 6.5T #5 SS/US	$9.7500	1	$9.75
2	10	48	RIFM6.5T-6	SPECIAL ORDER 6.5T #6 SS/US	$9.7500	5	$48.75
2	10	48	RIFM6.5T-7	SPECIAL ORDER 6.5T #7 SS/US	$9.7500	1	$9.75
2	10	48	RIFM6.5T-8	SPECIAL ORDER 6.5T #8 SS/US	$9.7500	1	$9.75
2	10	48	RIFM6.5T-9	SPECIAL ORDER 6.5T #9 SS/US	$9.4186	1	$9.42
2	10	48	RIFM7.0	*SOLD OUT* RIFLE 7.0 IR SS/US	$9.7500	1	$9.75
2	10	48	RIJFM6.0-1	*** PREC.RIFLE LITE #1 SS/US	$9.2500	1	$9.25
2	10	48	RIJFM6.0-3	ROY. PREC. RF LT 6.0 #3 SS/US	$9.2500	1	$9.25
2	10	48	RIJFM6.0-4	ROY. PREC. RF LT 6.0 #4 SS/US	$9.2500	2	$18.50
2	10	48	RIJFM6.0-5	ROY. PREC RF LT 6.0 #5 SS/US	$9.2500	1	$9.25
2	10	48	RIJFM6.0-6	ROY. PREC. RF LT 6.0 #6 SS/US	$9.2500	2	$18.50
2	10	48	RIJFM6.0-7	ROY. PREC. RF LT 6.0 #7 SS/US	$9.2500	2	$18.50
2	10	48	RIJFM6.0-8	ROY. PREC. RF LT 6.0 #8 SS/US	$9.2500	1	$9.25
2	10	48	RIJFM6.0-9	ROY. PREC. RF LT 6.0 #9 SS/US	$9.2469	1	$9.25
2	10	48	TFR96.5-1	*NO B/O* TR FLT #1 SS/US	$10.5500	10	$105.50
2	10	48	TFR96.5-2	*NO B/O* TR FLT #2 SS/US	$9.7500	7	$68.25
2	10	48	3992WAL	*NO B/O* A/L .335 SS/US	$3.9500	-2	-$7.90
2	10	48	9499P	NON STEP .562 ID PTR SH SS/US	$4.7500	46	$218.50
1	10	48			$0.0000	124	$920.64
2	10	50	ARGWIR	FUJIKURA VISTA PRO 70 REG	$28.0000	1	$28.00
2	10	50	ARGWIS	FUJIKURA VISTA PRO 70 STIFF	$28.0000	1	$28.00
1	10	50			$0.0000	2	$56.00
2	10	51	ALIA	*SOLD OUT* RAPPORT .370	$5.0000	-1	-$5.00
2	10	51	ALWL	ADVENT LITE L .335	$5.2500	1	$5.25
2	10	51	CIL	*SOLD OUT* IRON SHAFT GS/MX	$8.2499	-1	-$8.25
2	10	51	CIR	*SOLD-OUT* TAPER R IR GS/MX	$5.2398	-1	-$5.24
2	10	51	CIS	#NAME?	$5.0000	2	$10.00
2	10	51	CJI	#NAME?	$1.5700	-10	-$15.70
2	10	51	CPFWR	---SOLD OUT---FT R FLEX GS/US	$0.2511	2	$12.50
2	10	51	CPSI	CPS JUNIOR IRON SHAFT	$3.4000	55	$259.20
2	10	51	CPSW	CPS JUNIOR WOOD SHAFT	$3.4000	48	$163.20
2	10	51	CWL	*NO B/O* LADY WOOD SHAFT GS/MX	$5.2165	-1	-$5.22
2	10	51	DFIR	*SOLD OUT* DFS .370 R	$3.1418	6	$18.85
2	10	51	DFWLIS	DYNACRAFT DFL S .370 SS/US	$5.2839	-2	-$10.57
2	10	51	DFWLWR	DYNACRAFT DFL R .335 SS/US	$5.2737	58	$305.87
2	10	51	DFWLWS	DYNACRAFT DFL S .335 SS/US	$5.0900	-1	-$5.09
2	10	51	DIL	*SOLD OUT* LITE IRON L GS/CH	$5.2500	-7	-$36.75
2	10	51	DTLWAL	*** DYN LITE A/L FLX WD GS/RC	$5.0000	-3	-$27.00
2	10	51	DWL	*SOLD OUT* LIGHT WOOD L GS/CH	$5.2500	-8	-$42.00
2	10	51	FLMWR	*** SOLD OUT ***	$5.6000	-5	-$28.00
2	10	51	FLMWS	*** SOLD OUT ***	$5.6000	1	$5.60
2	10	51	FWULWR	DYNA FWL ULTRALITE R FLX SS/US	$5.5693	51	$437.03
2	10	51	FWULWS	DYNA FWL ULTRALITE S FLX GS/US	$5.6253	75	$948.90
2	10	51	HSWR	*SOLD OUT* HSWR FLX GS/CH	$5.7500	-1	-$5.70
2	10	51	LSIL	LADIES SELECT IRON SHAFT	$5.7200	-1	-$5.72
2	10	51	LSWL	LADIES SELECT WOOD SHAFT	$5.7200	-1	-$5.72
1	10	51			$0.0000	291	$1,704.65
2	10	53	ACLIA	ACD LWS SERIES A/L .370 SS/US	$3.2500	-5	-$29.00
2	10	53	ACLIR	ACD LW SERIES R .370 SS/US	$3.7600	-5	-$22.68
2	10	53	ACLIS	ACD LW SERIES S .370 SS/US	$5.7699	-9	-$51.93

TRADEMARK
REEL: 003262 FRAME: 0216

EXHIBIT A INVENTORY AS OF JUNE 21, 2006						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Div	Class	Number	Description	Cost	Hand	Cost
2	10	53	ACLWA	ACD LW SERIES A/L .335 SS/US	$3.1497	12	$37.80
2	10	53	ACLWR	ACD LW SERIES R .335 SS/US	$3.2733	-1	-$3.27
2	10	53	ACLWS	ACD LW SERIES S .335 SS/US	$5.4500	3	$16.35
2	10	53	ACULWA	ACD UL SERIES A/L .335 SS/US	$3.7044	-3	-$11.11
2	10	53	ACULWR	ACD UL SERIES R .335 SS/US	$4.0291	-1	-$4.03
2	10	53	ACULWS	ACD UL SERIES S .335 SS/US	$7.3400	59	$433.06
2	10	53	AHIS	ACD H979 S FLX GS/RC	$8.5000	-9	-$49.50
2	10	53	AHUFW	ACD H936 HYBRID/FAIRWAY GS/RC	$6.3000	16	$100.80
2	10	53	LDWS	ACD LDS .335 S FLX GS/RC	$17.7500	89	$1,579.75
1	10	53			$0.0000	142	$1,948.45
2	10	55	HCB60R	HARMON CB60 SERIES WOOD R FLX	$0.0000	-1	$0.00
1	10	55			$0.0000	-1	$0.00
2	10	56	YS6WR	"SOLD OUT" GD YS-6 R.335 US	$27.0000	1	$27.00
1	10	56			$0.0000	1	$27.00
2	10	57	HTCIAR	"SOLD OUT-ASSIC 2 AIR IR GS/	$12.6200	1	$12.62
1	10	57			$0.0000	1	$12.62
2	10	58	GBWR	GRAFALLOY BLUE REG FLEX GS/US	$38.0000	2	$76.00
2	10	58	GBWX	GRAFALLOY BLUE XTRA STIF GS/US	$38.0000	33	$1,188.00
2	10	58	GPLIR-2	"NEW" PRO LOGIC #2 R	$18.7500	1	$18.75
2	10	58	GPL45R	PRO LAUNCH BLUE 45GM R FLX US	$38.0000	2	$76.00
2	10	58	GPL45S	PRO LAUNCH BLUE 45GM S FLX US	$38.0000	5	$190.00
2	10	58	GPL55R	PRO LAUNCH BLUE 55GM R FLX US	$38.0000	2	$76.00
2	10	58	GPL55S	PRO LAUNCH BLUE 55GM S FLX US	$38.0000	-1	-$38.00
2	10	58	GPL65R	PRO LAUNCH BLUE 65GM R FLX US	$38.0000	-1	-$38.00
2	10	58	PLFWBUR	#NAME?	$27.5000	1	$27.50
2	10	58	PLWBUR	PROLITE 35 R FLEX BURG GS/US	$31.0000	1	$31.00
2	10	58	PLWBUS	PROLITE 35 S FLEX BURG GS/US	$38.0000	2	$76.00
1	10	58			$0.0000	47	$1,884.25
2	10	59	PPEWR	"NO B/O" PRO FLYER R FLX GS/US	$19.5000	-1	-$19.50
2	10	59	VSTWR	"SOLD OUT" R .335 GS/US	$28.0000	-1	-$28.00
2	10	59	VSTWS	"NO B/O" VST S 335 GS/US	$28.0000	4	$112.00
1	10	59			$0.0000	2	$84.50
2	10	61	MF65S	--SOLD OUT---.335 GS/US	$43.0000	1	$43.00
1	10	61			$0.0000	1	$43.00
2	10	62	SKLRWR	SK LITE REVOLUTION R.335 GS/US	$21.0000	14	$294.00
2	10	62	SKTPIS	SK TOUR PERFORMANCE S .335 US	$10.1700	1	$10.17
1	10	62			$0.0000	15	$304.17
2	10	64	EI70WR	#NAME?	$24.5000	1	$24.50
2	10	64	EI70WS	#NAME?	$28.9500	1	$28.95
2	10	64	RCKWR	"SOLD OUT"RCKT GRAPH R GS/US	$19.2013	-1	-$19.20
1	10	64			$0.0000	1	$22.25
2	10	65	APWRS	APOLLO STANDARD R/S .335 SS/US	$1.7000	14	$23.80
2	10	65	DBP1	TT GOOSE DBLE BEND SHFT SS/US	$2.7000	564	$1,523.80
2	10	65	DBP2	"NO B/O" BEND PUTT SHFT SS/US	$5.2500	32	$168.00
2	10	65	DGIRL337	TT DYNAMIC GOLD TAPER R SS/US	$5.8010	59	$476.48
2	10	65	DGIRL337.5	TT DYNAMIC GOLD TAPER R SS/US	$8.7224	29	$194.65
2	10	65	DGIRL338	TT DYNAMIC GOLD TAPER R SS/US	$6.7998	-1	-$6.80
2	10	65	DGIRL338.5	TT DYNAMIC GOLD TAPER R SS/US	$6.7344	20	$134.69
2	10	65	DGIRL339	TT DYNAMIC GOLD TAPER R SS/US	$6.9000	2	$13.80
2	10	65	DGIRL340	TT DYNAMIC GOLD TAPER R SS/US	$6.9000	9	$62.10
2	10	65	DGIRL340.5	TT DYNAMIC GOLD TAPER R SS/US	$6.2429	28	$174.78
2	10	65	DGIRL341	TT DYNAMIC GOLD TAPER R SS/US	$6.4557	19	$122.66
2	10	65	DGISL337	TT DYNAMIC GOLD TAPER S SS/US	$6.9000	1	$6.90
2	10	65	DGISL337.5	TT DYNAMIC GOLD TAPER S SS/US	$6.9000	1	$6.90
2	10	65	DGISL338	TT DYNAMIC GOLD TAPER S SS/US	$6.8714	-1	-$6.87
2	10	65	DGISL339	TT DYNAMIC GOLD TAPER S SS/US	$6.8999	-1	-$6.90
2	10	65	DGISL339.5	TT DYNAMIC GOLD TAPER S SS/US	$6.9000	-3	-$20.70
2	10	65	DGISL340	TT DYNAMIC GOLD TAPER S SS/US	$6.9000	6	$41.40
2	10	65	DGISL340.5	TT DYNAMIC GOLD TAPER S SS/US	$6.6429	14	$93.00
2	10	65	DGIXL137	TT DYNAMIC GOLD TAPER SS/US	$6.9000	-1	-$6.90
2	10	65	DGIXL1375	TT DYNAMIC GOLF TAPER SS/US	$6.5408	43	$284.15
2	10	65	DGIXL138	TT DYNAMIC GOLD TAPER SS/US	$6.8018	45	$306.08
2	10	65	DGIXL1385	TT DYNAMIC GOLD TAPER SS/US	$6.8049	41	$278.99
2	10	65	DGIXL139	TT DYNAMIC GOLD TAPER SS/US	$6.8523	34	$232.98
2	10	65	DGIXL1395	TT DYNAMIC GOLD TAPER SS/US	$6.8018	51	$346.89
2	10	65	DGIXL140	TT DYNAMIC GOLD TAPER SS/US	$6.8291	60	$409.75
2	10	65	DGIXL1405	TT DYNAMIC GOLD TAPER SS/US	$6.8323	48	$327.95

TRADEMARK
REEL: 003262 FRAME: 0217

EXHIBIT A INVENTORY AS OF JUNE 31, 2005							
1 = Total		Product	Product		Standard	Quantity On	Extended
2 = Detail	Div	Class	Number	Description	Cost	Hand	Cost
2	10	65	DGIXL141	TT DYNAMIC GOLD TAPER SS/US	$6.8661	47	$322.71
2	10	65	DGLIR338	*NO B/O* DG LITE TAP SS/US	$7.7166	9	$81.73
2	10	65	DGLIR3395	*NO B/O* DG LITE TAP SS/US	$7.7429	8	$61.94
2	10	65	DGLIR340	*NO B/O* DG LITE TAP SS/US	$7.9571	7	$55.70
2	10	65	DGLIS3-41	*SOLD OUT* GOLD LITE TAP SS/US	$8.3600	25	$209.00
2	10	65	DGLIS3395	*NO B/O* DG LITE TAP SS/US	$8.0714	3	$24.21
2	10	65	DGLIS3396	*SOLD OUT* GOLD LITE TAP SS/US	$7.3600	11	$80.96
2	10	65	DGLIS340	*SOLD OUT* GOLD LITE TAP SS/US	$8.3600	9	$75.24
2	10	65	LGIR3395	*NO B/O* GOLD TAPER SS/US	$7.0025	3	$21.01
2	10	65	LGIR340	*NO B/O* GOLD TAPER SS/US	$8.9000	7	$48.30
2	10	65	LGIR3405	*NO B/O* GOLD TAPER SS/US	$7.0173	2	$14.03
2	10	65	LGIR341	*NO B/O* GOLD TAPER SS/US	$8.9000	10	$110.40
2	10	65	LGIS3395	*NO B/O* GOLD TAPER SS/US	$7.0838	4	$28.34
2	10	65	LGIS3395	*NO B/O* GOLD TAPER SS/US	$8.8834	12	$82.98
2	10	65	LGIS340	*NO B/O* GOLD TT 340 SS/US	$8.9325	3	$20.90
2	10	65	LGIS3405	*NO B/O* GOLD TAPER SS/US	$8.4170	40	$256.68
2	10	65	SDGTIR338	*NO B/O*SENSICORE TAPER SS/US	$10.9000	9	$98.10
2	10	65	SDGTIR3395	*NO B/O*SENSICORE TAPER SS/US	$10.9083	12	$129.70
2	10	65	SDGTIR339	*NO B/O*SENSICORE TAPER SS/US	$10.9666	9	$97.79
2	10	65	SDGTIR3395	*NO B/O* SENSICORE TAPER SS/US	$10.3600	1	$10.36
2	10	65	SDGTIS339	*SOLD OUT* SICORE TAPER SS/US	$10.9000	-1	-$10.90
2	10	65	SDGTIS3395	*NO B/O*SENSICORE TAPER SS/US	$10.9000	1	$10.90
2	10	65	SDGTIS340	*NO B/O*SENSICORE TAPER SS/US	$10.9000	2	$21.80
2	10	65	SDGTIS3405	*NO B/O*SENSICORE TAPER SS/US	$10.3500	5	$51.75
2	10	65	SDGTIS341	*NO B/O*SENSICORE TAPER SS/US	$11.9000	18	$209.00
2	10	65	SDGTIX137	*NO B/O*SENSICORE TAPER SS/US	$10.3600	1	$10.36
2	10	65	SDGTIX1375	*NO B/O*SENSICORE TAPER SS/US	$10.3500	11	$113.85
2	10	65	SDGTIX138	*NO B/O*SENSICORE TAPER SS/US	$10.3600	12	$124.20
2	10	65	SDGTIX1385	*NO B/O*SENSICORE TAPER SS/US	$10.3500	16	$165.60
2	10	65	SDGTIX139	*NO B/O*SENSICORE TAPER SS/US	$10.3500	13	$134.55
2	10	65	SDGTIX1395	*NO B/O*SENSICORE TAPER SS/US	$10.3600	14	$144.90
2	10	65	SDGTIX140	*NO B/O*SENSICORE TAPER SS/US	$10.3500	9	$93.15
2	10	65	SDGWR3	**SOLD OUT**SICORE R3 SS/US	$11.8600	1	$11.86
2	10	65	SDGWS3	#NAME?	$11.8600	1	$11.86
2	10	65	SLGIR338	*NO B/O* GLD W/SENSI TAP SS/US	$10.9000	2	$21.80
2	10	65	SLGIR3385	*NO B/O* GLD W/SENSI TAP SS/US	$10.3500	7	$72.45
2	10	65	SLGIR3395	*NO B/O* GLD W/SENSI TAP SS/US	$11.1297	33	$367.28
2	10	65	SLGIR340	*NO B/O* GLD W/SENSI TAP SS/US	$10.3900	8	$82.80
2	10	65	SLGIR3405	*NO B/O* GLD W/SENSI TA SS/US	$10.3600	8	$81.78
2	10	65	SLGIS3385	*NO B/O* GLD W/SENSI TAP SS/US	$10.3500	6	$62.10
2	10	65	SLGIS339	*NO B/O* GLD W/SENSI TAP SS/US	$10.3500	5	$51.75
2	10	65	SLGIS3395	*NO B/O* GLD W/SENSI TAP SS/US	$10.3600	16	$165.25
2	10	65	SLGIS340	*NO B/O* GLD W/SENSI TAP SS/US	$10.3500	9	$93.15
2	10	65	SLGIS3405	*NO B/O* GLD W/SENSI TAP SS/US	$10.3500	20	$207.00
2	10	65	SLGIS341	*SOLD OUT* W/SENSI TAP SS/US	$10.3500	-1	-$10.36
2	10	65	SLIM338	*NO B/O* A FLEX TAPER SS/US	$4.8374	2	$9.67
2	10	65	SLIM38	*NO B/O* A FLEX TAPER SS/US	$4.7662	5	$23.83
2	10	65	SLIM385	*NO B/O* A FLEX TAPER SS/US	$4.8444	9	$43.60
2	10	65	SLIM395	*NO B/O* A FLEX TAPER SS/US	$4.7888	8	$38.31
2	10	65	SLIM40	TT RELEASE A FLEX TAPER SS/US	$4.8889	7	$34.22
2	10	65	TX90A37	TX-90 A FLEX TAPER SS/US	$8.3075	7	$58.15
2	10	65	TX90A375	TX-90 A FLEX TAPER SS/US	$8.3244	13	$108.22
2	10	65	TX90A38	TX-90 A FLEX TAPER SS/US	$8.1500	14	$114.10
2	10	65	TX90A385	TX-90 A FLEX TAPER SS/US	$8.1500	11	$89.65
2	10	65	TX90A39	TX-90 A FLEX TAPER SS/US	$8.2103	6	$49.26
2	10	65	TX90A395	TX-90 A FLEX TAPER SS/US	$8.1500	24	$195.60
2	10	65	TX90A40	TX-90 A FLEX TAPER SS/US	$8.2787	19	$157.24
2	10	65	TX90IR375	TX-90 R FLEX TAPER SS/US	$8.2115	4	$32.85
2	10	65	TX90IR38	TX-90 R FLEX TAPER SS/US	$8.2178	8	$73.38
2	10	65	TX90IR385	TX-90 R FLEX TAPER SS/US	$8.1786	14	$114.50
2	10	65	TX90IR39	TX-90 R FLEX TAPER SS/US	$8.1677	13	$106.19
2	10	65	TX90IR395	TX-90 R FLEX TAPER SS/US	$8.2219	3	$24.67
2	10	65	TX90IR40	TX-90 R FLEX TAPER SS/US	$8.1552	4	$32.62
2	10	65	TX90IS	TX-90 S FLEX TAPER SS/US	$66.7350	1	$66.74
2	10	65	TX90IS375	TX-90 S FLEX TAPER SS/US	$8.2566	8	$66.36
2	10	65	TX90IS38	TX-90 S FLEX TAPER SS/US	$8.5660	5	$42.99
2	10	65	TX90IS385	TX-90 S FLEX TAPER SS/US	$8.3184	5	$41.59

TRADEMARK
REEL: 003262 FRAME: 0218

EXHIBIT A INVENTORY AS OF JUNE 21, 2006							
1 = Total		Product	Product		Standard	Quantity On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	65	TX90IS30	TX-90 S FLEX TAPER SS/US	$9.3932	6	$60.36
2	10	65	TX90IS30S	TX-90 S FLEX TAPER SS/US	$8.6400	5	$43.20
2	10	65	TX90IS40	TX-90 S FLEX TAPER SS/US	$8.1600	2	$16.30
2	10	65	UDSP	TT CURVED OFFSET PUTSFT SS/US	$2.3078	1001	$2,310.11
2	10	65	UDGIR3	DYNAMIC GOLD R3 IRON SS/US	$7.0500	3	$21.15
2	10	65	UDGIS3	DYNAMIC GOLD S3 IRON SS/US	$8.7999	-9	-$61.20
2	10	65	UDGSLIR3	TT DYNAMIC GOLF SL IRON R FLX	$8.0500	25	$201.25
2	10	65	UDGWR3	DYNAMIC GOLD R3 WOOD SS/US	$8.6500	79	$544.59
2	10	65	UDGWS3	DYNAMIC GOLD S3 WOOD SS/US	$8.6999	102	$705.79
2	10	65	UDGWX1	DYNAMIC GOLD X1 WOOD SS/US	$8.8678	40	$276.82
2	10	65	UDIG	DYNAMIC R/S FLEX IRON SS/US	$4.9000	17	$83.30
2	10	65	UDWC	DYNAMIC R/S FLEX WOOD SS/US	$4.7500	107	$508.25
2	10	65	UDP153	#NAME?	$9.9414	-8	-$71.03
2	10	65	ULIAL	DYNALITE A/L FLEX IRON SS/US	$4.8500	-5	-$23.25
2	10	65	ULIG	DYNALITE R/S FLEX IRON SS/US	$4.8497	-9	-$41.85
2	10	65	ULWAL	DYNALITE A/L FLEX WOOD SS/US	$4.5500	63	$286.65
2	10	65	ULWCH	DYNALITE R/S FLEX WOOD SS/US	$4.7499	118	$560.09
2	10	65	USSP	CURVED PUTTER SHFT 90DEG SS/US	$9.3499	2	$10.50
2	10	65	USLWL	"NO B/O"L FLEX WOOD SS/US	$4.5492	158	$717.63
2	10	65	USNLGIR3	"NO B/O" GLD W/SENSI R SS/US	$10.8000	1	$10.80
2	10	65	USNLGIS3	"NO B/O" GLD W/SENSI S SS/US	$10.7777	8	$84.67
2	10	65	UTGIS	#NAME?	$72.4500	-1	-$72.45
2	10	65	UTGIS-37	** NO B/O ** S FLX SW SS/US	$9.0500	-1	-$9.05
2	10	65	UTTXLIC	TT LITE XL R/S FLX IRON SS/US	$4.5499	-18	-$83.69
2	10	65	UTX90IR	TT TX-90 IRON R SS/US	$9.0500	-1	-$9.05
2	10	65	UTX90WA	TT TX-90 WOOD A SS/US	$9.0799	24	$193.90
2	10	65	UTX90WR	TT TX-90 WOOD R SS/US	$9.1500	-2	-$18.30
2	10	65	UTX90WS	TT TX-90 WOOD S SS/US	$9.1500	79	$619.40
2	10	65	USLWAL	TT LITE XL A/L FLEX WOOD SS/US	$4.7998	120	$572.02
2	10	65	ZUDSP	TT CURVED OFFSET PUTSFT SS/US	$3.2500	1	$3.25
2	10	65	2XLIR36	TT TT LITE TAPER R SS/US	$4.6540	5	$23.17
2	10	65	2XLIR36.5	TT TT LITE TAPER R SS/US	$4.6903	2	$9.38
2	10	65	2XLIR37.5	TT TT LITE TAPER R SS/US	$4.6417	9	$41.75
2	10	65	2XLIR38.5	TT TT LITE TAPER R SS/US	$4.5999	1	$4.58
2	10	65	2XLIR39	TT TT LITE TAPER R SS/US	$4.6725	-1	-$4.67
2	10	65	2XLIR39.5	TT TT LITE TAPER R SS/US	$4.6441	59	$265.10
2	10	65	2XLIR40	TT TT LITE TAPER R SS/US	$4.6563	16	$70.02
2	10	65	2XLIS37.5	TT TT LITE TAPER S SS/US	$4.6795	5	$23.38
2	10	65	2XLIS39	TT TT LITE TAPER S SS/US	$4.7500	-1	-$4.75
2	10	65	2XLIS39.5	TT TT LITE TAPER S SS/US	$4.5158	35	$158.08
1	10	66			$0.0000	3821	$16,844.55
2	10	67	PFXLVA	UST PROFORCE XL .335 A FLX	$28.9700	2	$57.94
2	10	67	PFXLVR	UST PROFORCE XL R .335 GS/US	$28.9700	1	$28.97
2	10	67	PFXLVS	UST PROFORCE S .335 GS/US	$28.9700	2	$57.94
2	10	67	PF65VR	UST PROFORCE 65 R FLX WO GS/US	$16.9500	3	$49.08
2	10	67	PF65VS	UST PROFORCE 65 S FLX WO GS/US	$16.3500	6	$81.90
2	10	67	PF75VS	UST PROFORCE 75 S FLX WO GS/US	$16.1200	-1	-$16.12
2	10	67	7505	IROD HYBRID UTILITY SFLX 37 US	$22.5000	-1	-$22.50
1	10	67			$0.0000	11	$227.11
2	10	69	ALUM-SC	ALUM SHAFT CLAMP US	$12.9500	5	$64.75
2	10	69	ASE	ALUMINUM SHAFT EXT. FOR STEEL	$0.8900	35	$24.15
2	10	69	BBGIT	BIG BUTT GRIP INSTALLER /US	$5.2900	-1	-$5.29
2	10	69	BFI	BUSHING FERRULE FOR IRONS /US	$0.8000	37	$23.60
2	10	69	BWF	BUSHING FERRLUE FOR WOODS /US	$0.8000	31	$24.80
2	10	69	BWI	ONE OUNCE BUTT WEIGHT /US	$0.3000	-6	-$1.80
2	10	69	BWH500	NYLON WHIPPING 1500 YARDS /US	$27.2340	1	$27.23
2	10	69	BW200	NYLON WHIPPING 200 YARDS /US	$6.2000	4	$24.80
2	10	69	CFF	CLUB FITTING FORMS 50/PK /US	$0.0165	73	$88.90
2	10	69	CF125I	.370 COLLARED FERRULE 1/8 /US	$0.8400	2	$1.68
2	10	69	CF125W	.335 COLLARED FERRULE 1/8 /US	$0.7200	27	$19.44
2	10	69	CF350W	.350 WOOD FERRULE 1/8" US	$0.7457	158	$117.82
2	10	69	CHROME	CHROME CLEANER 8 OZ	$3.7500	104	$390.00
2	10	69	CHTHCX	"NB/O" TOUR X COVER /US	$3.3500	30	$100.50
2	10	69	CHTHC1	"NO B/O" TOUR DRIVER COVER	$3.3500	-6	-$20.14
2	10	69	CHTHC3	"NB/O" TOUR #3 COVER /US	$3.3500	20	$67.13
2	10	69	CHTHC5	"NB/O" TOUR #5 COVER /US	$3.3500	28	$93.87
2	10	69	CLEP	CLEAR FAST SET EPOXY 8/PK /US	$2.6000	10	$26.00

TRADEMARK
REEL: 003262 FRAME: 0219

EXHIBIT A INVENTORY AS OF JUNE 24, 2005							
1 = Total		Product	Product		Standard	Quantity On	Extended
2 = Retail	Div	Class	Number	Description	Cost	Hand	Cost
2	10	69	CORK8	36 CORKS FOR IRON SHAFTS /PG	$0.4199	352	$147.90
2	10	69	CUHC-13	CARBON UTILITY HEADCOVER	$2.0500	71	$145.55
2	10	69	CUHC-15	CARBON UTILITY HEADCOVER	$2.0500	53	$108.65
2	10	69	CUHC-16	CARBON UTILITY HEADCOVER	$2.0500	25	$51.25
2	10	69	CUHC-23	CARBON UTILITY HEADCOVER	$2.0500	20	$41.00
2	10	69	CUHC-26	CARBON UTILITY HEADCOVER	$2.0500	66	$135.30
2	10	69	CUHC-33	CARBON UTILITY HEADCOVER	$2.0500	16	$32.75
2	10	69	CUHC-35	CARBON UTILITY HEADCOVER	$2.0500	55	$112.75
2	10	69	CUHC-43	CARBON UTILITY HEADCOVER	$2.0500	70	$143.50
2	10	69	DBC39	3/8" COBALT DRILL BIT /US	$5.0900	11	$55.99
2	10	69	DBR	R SIZE .339 DRILL BIT /US	$3.3100	12	$37.72
2	10	69	DBT	T .358 BIT FOR HOSEL /US	$2.4500	15	$36.75
2	10	69	DBU	U .368 BIT FOR HOSEL /US	$2.4500	23	$56.35
2	10	69	DBX	1/8"X 6" STEEL BIT /US	$1.4500	7	$10.15
2	10	69	DFHC	"NEW" DYNAFIRE COVER SET US	$0.0000	-3	$0.00
2	10	69	DFHC1	"NEW" DYNAFIRE COVER /US	$2.7270	70	$190.89
2	10	69	DFHC3	"SOLD OUT" FIRE COVER /US	$2.7270	-14	-$38.18
2	10	69	DFM-FC	DIGIFLEX FREQUENCY CHART US	$3.0000	13	$39.00
2	10	69	DHCX	DYNACRAFT X HEADCOVER	$2.7290	217	$592.19
2	10	69	DHC1	DYNACRAFT 2002 DRIVER COVER/US	$2.6400	998	$2,634.72
2	10	69	DHC3	DYNACRAFT #3 HEADCOVER	$2.7288	88	$239.93
2	10	69	DHC5	DYNACRAFT #5 HEADCOVER	$2.7291	132	$360.06
2	10	69	DLSHCP	HEAD COVER LADY SLECT PUTTER	$1.0000	121	$121.00
2	10	69	DLSHC1	HEAD COVER LADY SELECT DRIVER	$1.8100	84	$152.04
2	10	69	DLSHC3	HEAD COVER LADY SELECT #3	$1.8100	80	$144.80
2	10	69	DLSHC5	HEAD COVER LADY SELECT #5	$1.8100	72	$130.32
2	10	69	DLSHC6	HEAD COVER LADY SELECT #6	$1.5500	80	$124.00
2	10	69	DLSHC7	HEAD COVER LADY SELECT #7	$1.5500	79	$122.45
2	10	69	DLSHC9	HEAD COVER LADY SELECT #9	$1.5500	89	$137.95
2	10	69	DSWS	DYNACRAFT SWINGWEIGHT SCALE/U	$56.8243	22	$1,250.13
2	10	69	DYNABAG	DYNACRAFT STAND BAG	$80.0000	-1	-$80.00
2	10	69	DYNABAG2	DYNACRAFT STAND BAG "NEW"	$0.0000	-1	$0.00
2	10	69	DYNAHAT	DYNACRAFT HAT /US	$8.4900	2	$16.98
2	10	69	EPCART	STANDARD BLK 2 PART EPOXY US	$51.3000	19	$962.70
2	10	69	EPGUN	SYRINGE GLUE GUN	$16.1700	2	$30.34
2	10	69	EPS	1 SINGLE EPOXY PACKET	$0.4599	-3	-$1.21
2	10	69	EXTI	#5 EASY OUT FOR IRONS /US	$33.1100	16	$349.76
2	10	69	EXTW	#4 EASY OUT FOR METAL WOODS/US	$2.4099	31	$74.69
2	10	69	EXT2	STEEL SHAFT EXTENDER .620 /US	$1.3499	126	$169.71
2	10	69	FDS	FERRULE DEPTH SETTING TOOL /US	$9.0000	47	$423.00
2	10	69	FSCART	FAST SET 2 PART BLACK EPOXY US	$3.8300	12	$45.96
2	10	69	F277T	.277 TAPER TIP BK FERRULE /US	$0.7520	27	$21.11
2	10	69	F294T	.294 TAPER TIP BK FERRULE /US	$0.7761	9	$6.99
2	10	69	F335MD	.335 METAL WOOD MIDSIZE /US	$0.7199	6	$4.32
2	10	69	F335OR	.335 FERRULE 1/4" /US	$0.6800	16	$11.68
2	10	69	F335SH	.335 PLASTIC FERRULE BLACK /US	$1.3304	2	$2.66
2	10	69	F335SW	.335 SHORT BLACK FERRULE /US	$0.8600	-1	-$0.86
2	10	69	F370P	.370 PLASTIC FERRULE BLACK /US	$0.7086	2	$1.42
2	10	69	F370OR	.370 1/4" ROUND FERRULE BK /US	$0.7843	126	$98.47
2	10	69	F370SI	370 SHORT FERRULE BLACK /US	$0.8600	-2	-$1.72
2	10	69	GB50	50 PLASTIC GRIP BAGS /US	$2.8406	108	$306.37
2	10	69	GSB	GRIT EDGE SAW BLADE /US	$2.0900	90	$188.10
2	10	69	GRSV	"NEW" GRIP SAVER	$10.7240	2	$21.48
2	10	69	GSCART	GRAPHITE 2 PART GREY EPOXY US	$3.8900	14	$54.46
2	10	69	GS6	"SOLD OUT" GRAPH EPOXY 6PK/US	$2.7900	13	$36.10
2	10	69	GSEG	GRAPHITE EXTENDER GRAPHITE /US	$0.7500	3	$2.25
2	10	69	GSEGO	OVERSIZE GRAPHITE EXTENDER /US	$0.7442	1	$0.74
2	10	69	GSK	GRIP SHOOTER REPLCMNT PARTS/US	$7.8500	8	$61.20
2	10	69	GSN	GRIP SHOOTER EXTRA NEEDLE /US	$1.8500	-1	-$1.85
2	10	69	GSNP	GRIP SHOOTER NEEDLE PROTECT/US	$0.4507	2	$0.90
2	10	69	GTD	MITCHELL GRIP TAPE DISPENSER	$76.0000	-1	-$76.00
2	10	69	HCB	HOSEL CLEANING BRUSH /US	$0.6700	313	$209.71
2	10	69	HHC-11	HYPERSTEEL 11DEG HEADCOVER US	$2.2883	51	$117.28
2	10	69	HHC-13	HEADCOVER 13DEG /US	$2.0482	18	$36.72
2	10	69	HHC-16	HEADCOVER 16DEG /US	$2.0382	4	$8.13
2	10	69	HHC-19	HEADCOVER 19DEG /US	$1.6282	-1	-$1.63
2	10	69	HHC-22	HEADCOVER 22DEG /US	$1.6282	3	$4.88

TRADEMARK
REEL: 003262 FRAME: 0220

EXHIBIT A INVENTORY AS OF JUNE 21, 2006						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	69	HWMHC	HMM HEADCOVER	$3.1000	64	$134.40
2	10	69	HR	HEATING ROD /US	$5.1300	6	$18.78
2	10	69	HYDE	HYDE KNIFE /US	$4.2500	16	$63.45
2	10	69	HYHC-A	HYBRID HEADCOVER AW IRONWOOD	$1.5100	479	$627.49
2	10	69	HYHC-P	HYBRID HEADCOVER PW IRONWOOD	$2.1625	106	$238.72
2	10	69	HYHC-W	HYBRID HEADCOVER SW IRONWOOD	$2.1164	304	$643.39
2	10	69	HYHC-2	HYBRID HEADCOVER #2 IRONWOOD	$2.2000	350	$770.00
2	10	69	HYHC-3	HYBRID HEADCOVER #3 IRONWOOD	$2.2000	9	$19.80
2	10	69	HYHC-4	HYBRID HEADCOVER #4 IRONWOOD	$2.2000	13	$28.60
2	10	69	HYHC-5	HYBRID HEADCOVER #5 IRONWOOD	$2.2854	135	$308.53
2	10	69	HYHC-6	HYBRID HEADCOVER #6 IRONWOOD	$2.2157	20	$44.31
2	10	69	HYHC-7	HYBRID HEADCOVER #7 IRONWOOD	$2.2308	8	$17.85
2	10	69	HYHC-8	HYBRID HEADCOVER #8 IRONWOOD	$2.1798	90	$196.18
2	10	69	HYHC-9	HYBRID HEADCOVER #9 IRONWOOD	$2.1697	53	$115.00
2	10	69	ICCP	INTRODUCTION TO CLUBMAKING /US	$1.6666	194	$321.30
2	10	69	IF	I FERRU FERRULE	$0.0000	-2	$0.00
2	10	69	ILI	IMPACT LABELS FOR IRONS DZ /US	$0.7500	371	$278.25
2	10	69	IL3	LIE IMPACT LABELS 36/PK DZ /US	$0.7500	490	$367.50
2	10	69	ILW	IMPACT LABELS FOR WOODS DZ /US	$0.7500	525	$393.75
2	10	69	IS1	PING I61 SHAFT ADAPTER RH /US	$2.5000	2	$5.00
2	10	69	IS1-SD	PING I61 STAINLESS DR. RH /US	$1.5000	131	$196.50
2	10	69	IWT	WATER ACTIVATED STRIP /US	$0.1037	1547	$160.42
2	10	69	JACK-13	HEADCOVER ROCH-13 US	$1.6328	117	$178.30
2	10	69	JACK-18	HEADCOVER ROCH-18 /US	$1.6000	208	$312.00
2	10	69	JACK-23	HEADCOVER ROCH-23 US	$1.6228	184	$280.14
2	10	69	JACK-28	HEADCOVER ROCH-28 US	$1.5700	-3	-$4.71
2	10	69	JACK-33	HEADCOVER ROCH-33 US	$1.5701	72	$113.05
2	10	69	JACK-38	HEADCOVER ROCH-38 US	$1.5709	33	$51.84
2	10	69	JACK-43	HEADCOVER ROCH-43 US	$1.5709	57	$89.54
2	10	69	KB	RAZOR KNIFE BLADES 5/PK /US	$0.6800	13	$8.85
2	10	69	LG1	*SOLD OUT* LOFT GAUGE	$1.4740	60	$88.44
2	10	69	LG2	*NB/O* 4 CLUB LOFT GAUGE /RC	$1.4690	195	$286.46
2	10	69	LLP	LOFT & LIE PADS 50/PK /US	$0.5480	503	$275.64
2	10	69	LMP	*NB/O* PROTRACTOR /US	$7.1466	7	$50.03
2	10	69	LP2I	LEAD WEIGHT PINS 2G .370 /US	$0.3380	127	$42.97
2	10	69	LP2W	LEAD WEIGHT PLUGS 2G .335 /US	$0.3636	31	$11.27
2	10	69	LP4I	LEAD WEIGHT PINS 4G .370 /US	$0.3720	69	$25.67
2	10	69	LP4W	LEAD WEIGHT PINS 4G .335 /US	$0.3743	17	$6.36
2	10	69	LP6I	LEAD WEIGHT PINS 6G .370 /US	$0.4560	103	$46.97
2	10	69	LP6W	LEAD WEIGHT PINS 6G .335 /US	$0.4860	77	$36.11
2	10	69	LP8I	LEAD WEIGHT PINS 8G .370 /US	$0.5430	129	$70.05
2	10	69	LP8W	LEAD WEIGHT PINS 8G .335 /US	$0.5430	60	$32.58
2	10	69	LT100	1/2"X 100" LEAD TAPE /US	$1.3500	49	$66.15
2	10	69	MC	PLASTIC MEASURING CUPS /US	$0.3782	13	$4.92
2	10	69	MCBII	CLUBMAKING BOOK 2002 VERSION	$6.2500	-15	-$93.75
2	10	69	MCDVD	MODERN GUIDE DVD	$5.0000	25	$125.00
2	10	69	MCVID	CLUBMAKING VIDEO /US	$5.0000	22	$110.00
2	10	69	MHCX	*NB/O* DYNA COVER /US	$2.4100	53	$127.73
2	10	69	MHC3	*NB/O* DYNA COVER /US	$2.4067	3	$7.22
2	10	69	MHC5	*NB/O* DYNA COVER /US	$2.4100	21	$50.61
2	10	69	MSC	METAL RUBBER SHAFT CLAMP /US	$6.3100	1	$6.31
2	10	69	MT1	MASKING TAPE 1"X 60YD /US	$0.7700	9	$6.93
2	10	69	MT2	MASKING TAP 2"X 60YD /US	$1.6400	6	$9.24
2	10	69	MT6	MASKING TAPE 1/8"X 60YD /US	$0.7700	75	$58.48
2	10	69	MWCORKS	CORKS FOR WOODS 36/PK /US	$0.3799	276	$104.88
2	10	69	MWSC	*NB/O* WOOD SET SCREWS /US	$0.8720	6	$5.23
2	10	69	M2FI	.370 SHORT FERRULE BK/GD/BK	$1.6000	-2	-$3.20
2	10	69	NHL335	*SOLD OUT* HOSEL ADAPTER .335	$3.6500	5	$18.25
2	10	69	NHL370	*SOLD OUT* HOSEL ADAPTER	$3.6500	10	$36.50
2	10	69	NHR335	*SOLD OUT* WOOD ADAPTER .335	$3.6500	48	$175.20
2	10	69	NHR370	*SOLD OUT* HOSEL ADAPTER .370	$3.6500	48	$175.20
2	10	69	NSL370	*SOLD OUT* 370 SLEEVE .370	$4.1000	10	$41.00
2	10	69	NSR370	*SOLD OUT* SLEEVE .370	$4.1000	68	$278.80
2	10	69	ODS	DIGITAL GRAM WEIGHT SCALE /US	$65.4000	2	$130.80
2	10	69	OMHC	ORBITAL MALLET HEADCOVER	$1.6500	218	$359.70
2	10	69	PHC-BL	PUTTER HEADCOVER BLADE /US	$1.3300	77	$101.84
2	10	69	PHC-ML	MALLET PUTTER COVER /US	$1.4200	35	$49.70

TRADEMARK
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EXHIBIT A INVENTORY AS OF JUNE 21, 2006						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	69	PIP	PIP STRIP GRIP TAPE /US	$0.0900	430	$38.70
2	10	69	RB1	*NB/O*ROLL & BULGE GAUGE /RC	$0.8130	1	$0.81
2	10	69	RB2	*NB/O*ROLL & BULGE GAUGE /RC	$0.8160	265	$216.24
2	10	69	RB3	*NB/O*ROLL & BULGE GAUGE /RC	$0.8170	640	$523.68
2	10	69	RCGHC	RCG HEADCOVER	$2.0000	464	$928.00
2	10	69	RK	RAZOR KNIFE /US	$2.6200	35	$91.48
2	10	69	RS	RATTLE STOPPER /US	$2.4700	28	$69.22
2	10	69	SB	SHAFTING BEADS /US	$1.4400	48	$69.60
2	10	69	SC	SHAFT CUTTING TOOL /US	$6.2400	4	$20.96
2	10	69	SCSB	SCORELINE REPLACEMENT BLADE/US	$0.3500	1111	$388.85
2	10	69	SCW	SHAFT CUTTING WHEELS 5/PK /US	$5.8000	47	$272.60
2	10	69	SDRM	SPIRAL DEBURRING ROLL 5 MAN US	$9.0000	20	$180.00
2	10	69	SDRR	REPLACEMENT DEBURRING ROLLS U	$1.6271	17	$32.76
2	10	69	SHCX	SUEDE X HEADCOVER /US	$2.4388	-1	-$2.44
2	10	69	SHC1	SUEDE DRIVER HEADCOVER /US	$2.6094	100	$260.64
2	10	69	SHC3	SUEDE 3 HEADCOVER /US	$2.4841	38	$94.40
2	10	69	SHC5	SUEDE 5 HEADCOVER /US	$2.5484	10	$25.48
2	10	69	SOLVENT	GRIP SOLVENT 32OZ. /US	$3.4000	4	$13.60
2	10	69	SPHC	SUEDE MALLET PUTTER COVER /US	$1.3900	59	$79.47
2	10	69	SRR	1/4"X 44" STEEL RAMROD /US	$3.1300	26	$81.38
2	10	69	STRIP	DOUBLE SIDED TAPE FOR GRIPS/US	$2.8690	47	$134.85
2	10	69	TBP	THROUGH BORE PLUGS /US	$1.8120	9	$16.31
2	10	69	TBP1	THROUGH BORE PLUGS STEEL /US	$2.0736	28	$58.08
2	10	69	TCII	TOTAL CLUBFITTING II /US	$8.6900	755	$4,220.45
2	10	69	TCVID	TOTAL CLUBFITTING VIDEO /US	$5.0000	40	$200.00
2	10	69	TG	TUNGSTEN POWDER US	$9.0000	10	$90.00
2	10	69	TLW	*SOLD OUT* SET OF 10/US	$1.3000	-2	-$2.60
2	10	69	TMF	TAYLOR MADE FERRULE	$1.0000	3	$3.00
2	10	69	TRBI	** NO B/O ** /US	$2.0124	2	$4.02
2	10	69	TRBU	** NO B/O ** /US	$1.8839	1	$1.89
2	10	69	TRBLW	** NO B/O ** /US	$2.0626	10	$20.63
2	10	69	TRCI	** NO B/O ** /US	$1.8814	9	$16.93
2	10	69	TRCW	** NO B/O ** /US	$1.8780	14	$23.46
2	10	69	TRBRHC	TRBK HEADCOVER	$3.1000	360	$738.00
2	10	69	TRGI	** NO B/O ** /US	$2.0281	3	$6.08
2	10	69	TRGW	** NO B/O ** /US	$1.8839	1	$1.89
2	10	69	TRRW	** NO B/O ** /US	$2.0063	9	$18.07
2	10	69	TRWW	** NO B/O ** /US	$2.0481	8	$16.38
2	10	69	VFT	CALLAWAY VFT FERRULE /US	$1.0000	-9	-$9.00
2	10	69	VSC	ALL VINYL SHAFT CLAMP /US	$0.7500	-1	-$0.75
2	10	69	WAT	WATER ACTIVATED TAPE 2"X16 /US	$5.9600	22	$131.12
2	10	69	WDR	*SOLD OUT*HEAD REAMER /US	$12.3295	-1	-$12.33
2	10	69	WLP	*NB/O* LOOP PULLER /US	$4.2312	1	$4.23
2	10	69	WSX	*** SET SCREW EXTRACTOR /US	$5.4000	13	$70.20
2	10	69	130C	COURSE GRIT SANDING BELT /US	$0.9181	42	$38.56
2	10	69	130F	*NB/O* FINE SANDING BELT /US	$0.9879	28	$27.64
2	10	69	130FDB	FERRULE SANDING BELT /US	$1.5757	89	$140.50
2	10	69	130M	*NB/O* MED SANDING BELT /US	$0.9470	18	$16.09
2	10	69	130TA	*NB/O* ABRADING BELT /US	$4.3560	-1	-$4.36
2	10	69	142C	COURSE GRIT SANDING BELT /US	$1.0450	30	$31.35
2	10	69	142FDB	FERRULE SANDING BELT /US	$1.6678	71	$118.41
2	10	69	142TA	42" SHAFT ABRADING BELT /US	$6.2700	20	$125.40
2	10	69	16POLYB	EPOXY PART B 16OZ. /US	$5.3300	4	$21.32
2	10	69	4POLYA	EPOXY PART A 4OZ. /US	$3.0500	-1	-$3.05
2	10	69	4POLYB	EPOXY PART B 4OZ. /US	$2.0700	2	$4.14
2	10	69	47DB	*SOLD OUT* 47" DB /US	$13.0900	-1	-$13.09
2	10	69	6R	*NB/O* 6" RULER /US	$0.9196	3	$2.76
2	10	69	8POLYB	*NB/O*PART B 8OZ. /US	$2.9400	4	$11.76
1	10	69			$0.0000	17562	$26,627.67
2	10	70	ACTPLH	ASSEMBLED CTPLH LEFT HAND	$4.8910	-1	-$4.89
2	10	70	ADF82W-7	ASSEMBLED DF82 7 WOOD	$7.8000	-1	-$7.80
2	10	70	AF1-8	ASSEMBLED F1-8	$0.0000	1	$0.00
2	10	70	AHCIW-P	ASSEMBLED HCIW-P	$0.0000	2	$0.00
2	10	70	AHCIW-W	ASSEMBLED HCIW-W	$0.0000	1	$0.00
2	10	70	AHCIW-3	ASSEMBLED HCIW-3	$6.0300	1	$6.03
2	10	70	AHCIW-5	ASSEMBLED HCIW-5	$0.0000	1	$0.00
2	10	70	AHCIW-6	ASSEMBLED HCIW-6	$0.0000	2	$0.00

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EXHIBIT A INVENTORY AS OF JUNE 21, 2006						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Div	Class	Number	Description	Cost	Hand	Cost
2	10	70	AHCIW-7	ASSEMBLED HCIW-7	$0.0000	1	$0.00
2	10	70	AHCIW-8	ASSEMBLED HCIW-8	$0.0000	1	$0.00
2	10	70	ARCG	ASSEMBLED RCG	$0.0000	-1	$0.00
2	10	70	ARCGII-33	ASSEMBLED RCGII-33	$5.7700	-1	-$5.77
2	10	70	A300	ASSEMBLED 300	$18.5000	1	$18.50
1	10	70			$0.0000	7	$0.00
2	10	72	ACC-02	---SOLD OUT----MILL PTR,#2,RH	$18.8820	2	$37.76
2	10	72	A8FWS	* NEW ACCUSTEEL GRA IR,8-FLEX	$4.3000	-1	-$4.30
2	10	72	BSW-3	** NEW ALLOYSTEEL 3 WOOD SH/RC	$6.8135	2	$13.63
2	10	72	C-P	COPPERHEAD JUNIOR PUTTER SH/RC	$2.2000	-3	-$6.60
2	10	72	CI-3	COPPERHEAD JUNIOR 3 IRON SH/RC	$2.0062	6	$12.05
2	10	72	CI-5	COPPERHEAD JUNIOR 5 IRON SH/RC	$1.9908	3	$5.97
2	10	72	CI-7	COPPERHEAD JUNIOR 7 IRON SH/RC	$1.9604	1	$1.96
2	10	72	CI-9	COPPERHEAD JUNIOR 9 IRON SH/RC	$2.0059	-1	-$2.01
2	10	72	CILHP	*SOLD OUT* LH JR PW SH/RC	$2.0100	16	$32.16
2	10	72	CILH-5	*NO B/O* LH JR 5 IRON SH/RC	$1.9547	1	$1.95
2	10	72	CILH-7	*SOLD OUT* LH JR 7 IRON SH/RC	$1.9471	-1	-$1.95
2	10	72	CILH-P	*NO B/O* LH JR. PUTTER SH/RC	$2.1000	-1	-$2.10
2	10	72	CP-08	---SOLD OUT---A/D 08 SH/RC	$8.0820	1	$8.08
2	10	72	CW-1	COPPERHEAD JUNIOR DRIVER SH/RC	$3.7400	-2	-$7.48
2	10	72	CWLH-1	*NO B/O* LH JR DRIVER SH/RC	$3.6739	-2	-$7.35
2	10	72	CWLH-3	---SOLD OUT---JR 3 WOOD SH/RC	$3.6580	14	$51.18
2	10	72	DFLEXI-4	DYNAFLEX 4 IRON SH/RC	$3.8366	1	$3.84
2	10	72	DFWS	*SOLD OUT* .335 S FLX GS/CH	$5.4814	1	$5.48
2	10	72	DLPB	*NO B/O*PUT BLK COMPRIDE .580	$3.2737	20	$65.47
2	10	72	DLW-10	*SOLD OUT* 10.5 DEG	$20.9800	-1	-$20.98
2	10	72	DLW-3	*SOLD OUT* 3 WOOD SH/RC	$7.6800	3	$22.68
2	10	72	DLW-5	---SOLD OUT---5 WOOD SH/RC	$7.9900	-3	-$22.98
2	10	72	DLW-7	***SOLD OUT***WOOD	$7.6556	-1	-$7.66
2	10	72	DPCSIS	**SOLD OUT* .370 S FLEX /SH	$6.2811	1	$6.28
2	10	72	DPI-A	*NO B/O* PROGRESSIVE AW SH/RC	$3.0400	71	$215.84
2	10	72	DPI-P	*SOLD OUT *OGRESSIVE PW SH/RC	$3.0400	-2	-$6.08
2	10	72	DPI-W	*NO B/O* PROGRESSIVE SW SH/RC	$3.0400	4	$12.16
2	10	72	DPI-3	*NO B/O* PROGRESSIVE 3 SH/RC	$3.4083	17	$57.94
2	10	72	DPI-4	*NO B/O* PROGRESSIVE 4 SH/RC	$3.4091	33	$110.32
2	10	72	DPI-5	*NO B/O* PROGRESSIVE 5	$3.4099	26	$88.26
2	10	72	DPI-6	*NO B/O* PROGRESSIVE 6 SH/RC	$3.4097	4	$13.64
2	10	72	DPI-7	*SOLD OUT* PGRESSIVE 7 SH/RC	$3.4097	1	$3.41
2	10	72	DPI-8	*NO B/O* PROGRESSIVE 8 SH/RC	$3.0400	-4	-$12.16
2	10	72	DPI-9	*NO B/O* PROGRESSIVE 9 SH/RC	$3.0400	-1	-$3.04
2	10	72	DSBW2	---SOLD OUT---K 56DEG SH/RC	$4.5763	1	$4.58
2	10	72	DSW	*SOLD OUT* SELECT WRAP RG/US	$3.1500	-4	-$12.60
2	10	72	DSW1	---SOLD OUT---E 53DEG SH/RC	$3.4882	-2	-$6.98
2	10	72	DSW2	---SOLD OUT---S 56DEG SH/RC	$3.4878	-1	-$3.50
2	10	72	DSW3	---SOLD OUT---E 59DEG SH/RC	$3.4882	-3	-$10.47
2	10	72	DTULWAL	----SOLD OUT----A/L GS/RC	$3.0000	6	$18.00
2	10	72	DTULWRS	----SOLD OUT---- XUL GS/RC	$3.0000	22	$66.00
2	10	72	DT380	---SOLD OUT---UTTER SH/RC	$3.3620	-3	-$10.79
2	10	72	DT380LH	* NB/O LH DT380 PUTTER SH/RC	$3.3620	74	$621.01
2	10	72	DT40	* NB/O DT40 PUTTER SH/RC	$3.9120	1	$3.91
2	10	72	DT50P	*N B/O DT50P PUTTER SH/RC	$3.7600	1	$3.76
2	10	72	DT50PLH	* NB/O LH DT50P PUTTER SH/RC	$3.7571	66	$390.63
2	10	72	F-52	*NO B/O*F 52DEG SH/RC	$3.0394	14	$42.55
2	10	72	F-56	---SOLD OUT---C SH/RC	$3.0426	1	$3.04
2	10	72	F-60	*NO B/O*F 60DEG SH/RC	$3.0421	-1	-$3.04
2	10	72	F-64	---SOLD OUT---G SH/RC	$3.0450	1	$3.04
2	10	72	FIREWR	*SOLD OUT* FIREWR R GS/CH	$9.6000	1	$9.60
2	10	72	GRABI	GRABI BAG IRONS 10 FOR $10.00	$86.6900	10	$866.90
2	10	72	GRABW	#NAME?	$2.7480	-4	-$10.99
2	10	72	HP03	* NB/O HYPERSTEEL PUTT 3 SH/RC	$19.5850	1	$19.59
2	10	72	HYPER-11	*SOLD OUT* UTILITY WOOD SH/RC	$9.4409	1	$9.44
2	10	72	HYPER-19	---SOLD OUT---ITY WOOD SH/RC	$9.4408	-1	-$9.44
2	10	72	HYPERLH-16	*NO B/O*16 LH UTILITY SH/RC	$9.4410	1	$9.44
2	10	72	HYPERLH-19	*NO B/O*19 LH UTILITY SH/RC	$9.4410	1	$9.44
2	10	72	HYPERLH-22	*NO B/O*22 LH UTILITY SH/RC	$9.4410	2	$18.88
2	10	72	M70C	*NO B/O* WRAP BK. RG/US	$1.0000	-10	-$10.00
2	10	72	NDFLEXDP	*SOLD OUT* DFS PW SH/RC	$3.7200	2	$7.44

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EXHIBIT A INVENTORY AS OF JUNE 31, 2006						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Div	Class	Number	Description	Cost	Hand	Cost
2	10	72	NDFLEXI-W	*SOLD OUT* SH/RC	$3.7204	1	$3.72
2	10	72	NDFLEXI-7	*SOLD OUT* 7 IRON SH/RC	$3.7200	1	$3.72
2	10	72	NDFLEXILH-P	DYNACRAFT LH PW SH/RC	$0.0000	1	$0.00
2	10	72	NDFLEXILH-3	* NB/O DF8 LH 3 IRON SH/RC	$0.0000	1	$0.00
2	10	72	NDFLEXILH-4	DYNACRAFT LH 4 IRON SH/RC	$0.0000	1	$0.00
2	10	72	NDFLEXILH-5	DYNACRAFT LH 5 IRON SH/RC	$0.0000	1	$0.00
2	10	72	NDFLEXILH-6	DYNACRAFT LH 6 IRON SH/RC	$0.0000	1	$0.00
2	10	72	NDFLEXILH-7	DYNACRAFT LH 7 IRON SH/RC	$0.0000	1	$0.00
2	10	72	NDFLEXILH-8	DYNACRAFT LH 8 IRON SH/RC	$0.0000	1	$0.00
2	10	72	NDFLEXILH-9	DYNACRAFT LH 9 IRON SH/RC	$0.0000	1	$0.00
2	10	72	NDFLEXW-3	---SOLD OUT--- WOOD SH/RC	$8.8119	1	$8.81
2	10	72	NDFLEXW-4	---SOLD OUT---4 WOOD SH/RC	$8.8114	1	$8.81
2	10	72	NDFLEXW-7	*SOLD OUT* DF87 WOOD SH/RC	$8.8129	1	$8.81
2	10	72	NDFLEXWLH-10	*SOLD OUT* NLESS 10DEG SH/RC	$8.1609	8	$65.48
2	10	72	NDFLEXWLH-3	***SOLD OUT*** DF8LH 3 SH/RC	$8.8100	7	$47.97
2	10	72	NDFLEXWLH-5	***SOLD OUT*** DF8LH WOOD SH/RC	$8.8100	8	$40.86
2	10	72	NDFLEXWLH-7	LH DF8 STAINLESS 7 WOOD SH/RC	$8.8112	14	$95.36
2	10	72	PCP3LH	*SOLD OUT* CAVITY PUTT LH SH/RC	$8.2900	1	$8.29
2	10	72	PCP8	*SOLD OUT* CAVITY PUTT 8 SH/RC	$8.2900	2	$12.88
2	10	72	PC3FL-P	*SOLD OUT* FLAT PW SH/RC	$3.7800	25	$88.64
2	10	72	PC3FL-W	*NO B/O* FLAT SW SH/RC	$3.7705	18	$68.68
2	10	72	PC3FL-1	*NO B/O* FLAT #1 SH/RC	$3.7765	3	$11.33
2	10	72	PC3FL-2	*NO B/O* FLAT #2 SH/RC	$3.7763	14	$52.87
2	10	72	PC3FL-3	*NO B/O* FLAT #3 SH/RC	$3.7711	15	$56.57
2	10	72	PC3FL-6	*NO B/O* FLAT #6 SH/RC	$3.7711	12	$45.25
2	10	72	PC3FL-9	*NO B/O* FLAT #9 SH/RC	$3.7722	2	$7.54
2	10	72	PC3W-11	*SOLD OUT*POWER CHAMBER SH/RC	$20.9900	-1	-$20.99
2	10	72	PC3W-7D	*SOLD OUT* CHAMBER SH/RC	$21.4482	-1	-$21.45
2	10	72	PC3W-8D	*NO B/O* POWER CHAMBER SH/RC	$24.3482	4	$97.39
2	10	72	PC3W-9.5	*NO B/O* POWER CHAMBER SH/RC	$20.9900	-1	-$20.99
2	10	72	Q4I-P	*** SOLD OUT ***	$3.3040	-1	-$3.30
2	10	72	Q4I-5	*** SOLD OUT *** SH/RC	$3.3040	3	$9.91
2	10	72	Q4I-7	*** SOLD OUT *** SH/RC	$3.3040	3	$9.91
2	10	72	Q4I-9	*** SOLD OUT ***	$3.3040	1	$3.30
2	10	72	Q4W-9.5	*SOLD OUT* SH/RC	$9.8500	-1	-$9.85
2	10	72	S-58	*NO B/O* "S"WEDGE 58DEG SH/RC	$9.1397	1	$9.14
2	10	72	S-64	*SOLD OUT* WEDGE 64DEG SH/RC	$9.1493	-1	-$9.15
2	10	72	SP700-9.5	*** SOLD OUT ***	$20.4210	1	$20.42
2	10	72	TDW-11	*SOLD OUT* DYNA 11 DEG SH/RC	$20.1720	-1	-$20.17
2	10	72	TDW-56	*SOLD OUT* DYNA 56 WEDGE /RC	$9.2450	-1	-$9.25
2	10	72	TDW-60	* NB/O TEAM DYNA 60 WEDGE /RC	$9.2460	3	$18.74
2	10	72	TD01	* NB/O TEAM DYNA PUTT #1 SH/RC	$4.4053	1	$4.41
2	10	72	TSB-55	*SOLD OUT* BERYLLIUM 55 SH/RC	$11.6275	-1	-$11.63
2	10	72	TSB-64	*SOLD OUT* BERYLLIUM 64 SH/RC	$11.6400	3	$34.92
2	10	72	UTWLM	*SOLD OUT*	$1.6000	14	$22.20
2	10	72	ZCP-01	* NB/O COPPERHEAD 08 SH/RC	$3.6700	1	$3.67
2	10	72	ZDSWC58	* NB/O CB WEDGE 58DEG SH/RC	$9.2480	1	$9.28
2	10	72	ZDT40	* NB/O DT40 PUTTER SH/RC	$8.9100	1	$8.91
2	10	72	ZTDW-56	*SOLD OUT* DYNA 56 WEDGE /RC	$5.2450	1	$5.25
2	10	72	ZCHIP	TWO WAY CHIPPER RH/LH SH/RC	$1.8604	-3	-$5.64
2	10	72	5138-P	DYNACRAFT LITE PW SH/RC	$2.8800	1	$2.88
2	10	72	5138-4	*NO B/O* LITE 4 IRON SH/RC	$2.8801	3	$8.64
2	10	72	5138-5	*NO B/O* LITE 5 IRON SH/RC	$2.8800	79	$227.52
2	10	72	5138-6	*NO B/O* LITE 6 IRON SH/RC	$2.8800	35	$100.80
2	10	72	5138-8	*NO B/O* LITE 8 IRON SH/RC	$2.8800	6	$17.28
2	10	72	5138-9	*NO B/O* LITE 9 IRON SH/RC	$2.8900	-2	-$5.78
2	10	72	514-7	*NO B/O* TOUR 7 WOOD SH/RC	$11.0100	-1	-$11.01
2	10	72	516-7	*SOLD OUT* CPER 7 WOOD SH/RC	$8.6510	1	$8.65
2	10	72	516-9.5	*NO B/O* COPPER DR 9.5 SH/RC	$8.6529	5	$43.29
2	10	72	516LH-3	*NO B/O* COPPER LH 3 SH/RC	$8.6505	-1	-$8.65
2	10	72	516LH-5	*NO B/O* COPPER LH 5 SH/RC	$8.6508	12	$103.81
2	10	72	516LH-9.5	*NO B/O* COPPER LH 9.5 SH/RC	$8.6518	5	$43.29
2	10	72	516O-1	---SOLD OUT---R OFFSET#1 /RC	$8.6519	5	$43.29
2	10	72	516O-5	*NO B/O* COPPER OFFSET #5 /RC	$8.6519	4	$34.61
2	10	72	517-3	*SOLD OUT* #3 WOOD SH/RC	$7.3411	-1	-$7.34
2	10	72	517LH-5	---SOLD OUT---ODD SH/RC	$7.3400	1	$7.34
2	10	72	517LH-7	* NB/O CU LH #7 WOOD SH/RC	$7.3403	14	$102.81

TRADEMARK
REEL: 003262 FRAME: 0224

EXHIBIT A INVENTORY AS OF JUNE 21, 2005						Quantity	
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	72		517OTI-10.5	*SOLD OUT* CP OFFSET 0.5	$22.0200	-2	-$44.04
2	10	72		517W-13	*SOLD OUT*COPHEAD 13 DR SH/RC	$7.3421	1	$7.34
2	10	72		517W-3	*SOLD OUT* CPHEAD #3 WD SH/RC	$7.3428	-1	-$7.34
2	10	72		517W-9	*NO B/O*COPPERHEAD #9 WD SH/RC	$7.3400	-1	-$7.34
2	10	72		519-7	*SOLD OUT* LITE 7 WOOD SH/RC	$7.8898	-2	-$15.74
2	10	72		519-9	*NO B/O* LITE 9 WOOD SH/RC	$7.8898	-2	-$15.74
2	10	72		520-5	** SOLD OUT ** PC 5 WOOD RC	$8.8145	1	$8.81
2	10	72		5366-P	* NB/O COPPERHEAD PW SH/RC	$3.3029	1	$3.30
2	10	72		5366-3	* NB/O COPPERHEAD 3 IRON SH/RC	$3.3027	1	$3.30
2	10	72		5366-4	* NB/O COPPERHEAD 4 IRON SH/RC	$3.3027	2	$6.61
2	10	72		5366-5	* NB/O COPPERHEAD 5 IRON SH/RC	$3.3031	1	$3.30
2	10	72		5366-6	* NB/O COPPERHEAD 6 IRON SH/RC	$3.3027	1	$3.30
2	10	72		5366-7	* NB/O COPPERHEAD 7 IRON SH/RC	$3.3031	1	$3.30
2	10	72		5366-8	*SOLD OUT* CPHEAD IRON SH/RC	$3.3027	1	$3.30
2	10	72		5377W-P	*NO B/O* LADY CP PW IR SH/RC	$3.4100	2	$6.82
2	10	72		5377W-W	---SOLD OUT---P SW IR SH/RC	$3.4014	4	$13.61
2	10	72		5377W-4	*SOLD OUT*LDY CP #4 IR SH/RC	$3.4083	2	$6.82
2	10	72		5377W-5	*SOLD OUT*LDY CP #5 IR SH/RC	$3.4089	2	$6.82
2	10	72		5377W-6	*SOLD OUT* CP #6 IR SH/RC	$3.4072	7	$23.85
2	10	72		5377W-7	*NO B/O* LADY CP #7 IR SH/RC	$3.4100	16	$54.38
2	10	72		5377W-8	*SOLD OUT* CP #8 IR SH/RC	$3.4099	3	$10.23
2	10	72		5377W-9	*NO B/O* LADY CP #9 IR SH/RC	$3.4099	-2	-$6.82
2	10	72		585-11	*NO B/O * 11 DEG DRIVER SH/RC	$7.3400	-1	-$7.34
2	10	72		585-3+	*NO B/O* 3+ WOOD SH/RC	$7.3410	-1	-$7.34
2	10	72		585-4	*SOLD OUT* 4 WOOD SH/RC	$7.3400	1	$7.34
2	10	72		585-5	*SOLD OUT* 585-5 SH/RC	$7.3400	4	$29.36
2	10	72		585-7	*SOLD OUT* 7 WOOD SH/RC	$7.3400	-2	-$14.68
2	10	72		585-9	*SOLD OUT* LOG 9 WOOD SH/RC	$7.3400	3	$22.02
2	10	72		6002-5	* N/BO ST #5 WOOD, LH	$3.4617	4	$13.85
2	10	72		628-1	*SOLD OUT* RESERVE #1 MRH	$12.3880	7	$86.72
2	10	72		673	ACCUSTEEL FACE INSERT PTR, RH	$5.1822	-1	-$5.18
2	10	72		800-5	*NO B/O* DYNAFIRE 5 WOOD SH/RC	$7.3412	4	$29.35
2	10	72		800-7	*SOLD OUT* DFIRE 7 WOOD SH/RC	$7.3412	1	$7.34
1	10	72				$0.0000	787	$4,077.28
2	10	74		NISTK	MERCHANDISE	$0.0000	-30	$0.00
1	10	74				$0.0000	-30	$0.00
2	10	84		DRAMPTR	DRAMBUIE PUTTER	$4.8200	13	$62.66
2	10	84		MON	MONROE TRUCK LOGO PUTTER	$4.6156	21	$96.93
2	10	84		M6XBAC-1	BACARDI M6X DRIVER	$9.9900	1	$9.99
2	10	84		M6XBAC-3	BACARDI M6X 3 WOOD	$9.9100	-1	-$9.91
2	10	84		M6XBAC-5	BACARDI M6X 5 WOOD	$9.9100	1	$9.91
2	10	84		PJ20GJ	"GENTLEMAN JACK" PUTTER	$4.2000	85	$357.00
2	10	84		1002C-A	COPPERHEAD II A WEDGE	$3.4000	31	$105.40
2	10	84		1002C-P	COPPERHEAD II PW	$4.0400	-2	-$8.08
2	10	84		1002C-W	COPPERHEAD II SW	$4.0300	27	$108.81
2	10	84		1002C-4	COPPERHEAD II #4 IRON	$3.9810	8	$31.85
2	10	84		1002C-5	COPPERHEAD II #5 IRON	$3.9899	5	$19.95
2	10	84		1002C-7	COPPERHEAD II #7 IRON	$4.0163	-2	-$8.04
2	10	84		1002C-8	COPPERHEAD II #8 IRON	$4.0280	-1	-$4.03
2	10	84		1002C-9	COPPERHEAD II #9 IRON	$4.0289	-1	-$4.03
2	10	84		4532BAC-P	BACARDI M6X PW	$2.7200	1	$2.72
2	10	84		4532BAC-W	BACARDI M6X SW	$2.7200	-5	-$13.60
2	10	84		4532BAC-4	BACARDI M6X 4 IRON	$2.7200	2	$5.44
2	10	84		4532BAC-5	BACARDI M6X 5 IRON	$0.0000	1	$0.00
2	10	84		4532BAC-6	BACARDI M6X 6 IRON	$2.7200	1	$2.72
2	10	84		4532BAC-7	BACARDI M6X 7 IRON	$2.7200	1	$2.72
2	10	84		4532BAC-8	BACARDI M6X 8 IRON	$2.7200	1	$2.72
2	10	84		4532BAC-9	BACARDI M6X 9 IRON	$2.7200	1	$2.72
2	10	84		6061-3	FORGED ST WOOD #3, RH	$3.4617	27	$93.47
2	10	84		712LH-Z	LH ACCUSTEEL 712 PUTTER	$3.2619	-10	-$32.62
1	10	84				$0.0000	209	$824.21
2	10	86		ABC-60	ACCUSTL BLK CHROME 60 DEG WDG	$4.6787	-1	-$4.68
2	10	86		ACR-60	*** SOLD OUT ***	$3.3536	1	$3.35
2	10	86		AC41W-W	ACCUSTEEL LRH RESERVE SAND WE	$3.0421	1	$3.04
2	10	86		A36JD-W	MRH JACK DANIELS SW	$3.8299	7	$26.81
2	10	86		A36L-P	MLH ACCUSTEEL DESIGN 1 PW	$3.8299	1	$3.83
2	10	86		A36L-3	MLH ACCUSTEEL DESIGN 1 #3 IRON	$3.8299	1	$3.83

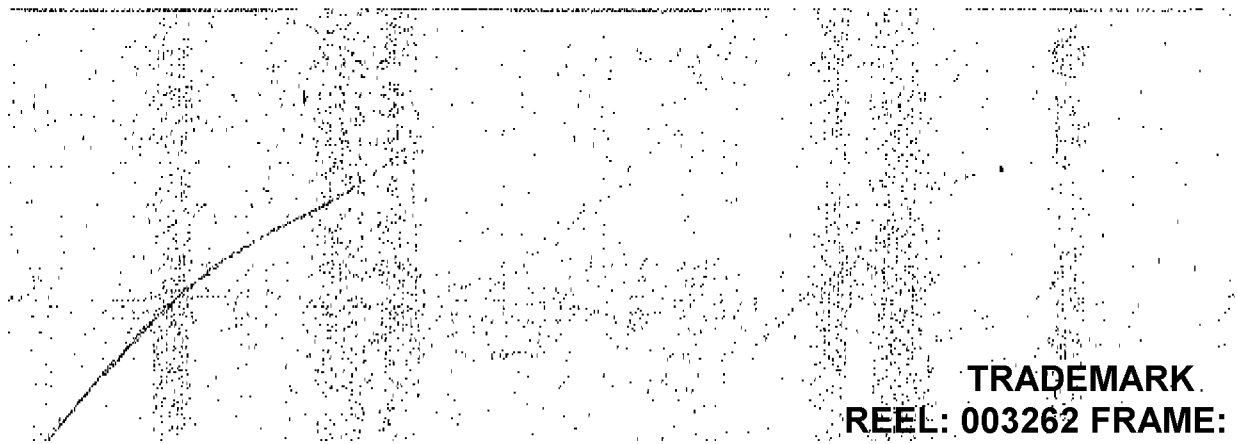
TRADEMARK
REEL: 003262 FRAME: 0225

EXHIBIT A INVENTORY AS OF JUNE 21, 2005							
1 = Total		Product	Product		Standard	On	Extended
2 = Detail	Qty	Class	Number	Description	Cost	Hand	Cost
2	10	86	A36L-4	MLH ACCUSTEEL DESIGN 1 #4 IRON	$3.8288	1	$3.83
2	10	86	A36L-5	MLH ACCUSTEEL DESIGN 1 #5 IRON	$3.8288	1	$3.83
2	10	86	A36L-6	MLH ACCUSTEEL DESIGN 1 #6 IRON	$3.8288	1	$3.83
2	10	86	A36L-7	MLH ACCUSTEEL DESIGN 1 #7 IRON	$3.8288	1	$3.83
2	10	86	A36L-8	MLH ACCUSTEEL DESIGN 1 #8 IRON	$3.8288	1	$3.83
2	10	86	A36L-9	MLH ACCUSTEEL DESIGN 1 #9 IRON	$3.8288	1	$3.83
2	10	86	A830-9.5	*SOLD OUT*RESERVE BLK MRGIN WD	$36.7100	2	$73.43
2	10	86	A830R-9.5	#NAME?	$36.1180	2	$72.24
2	10	86	A97ML-S	ACCUSTEEL DESIGN 1 9/S #9WD,LH	$9.9189	1	$9.92
2	10	86	I133-60	**** SOLD OUT ****	$8.8858	1	$8.89
2	10	86	628W-1	ACCUSTEEL RESERVE #1 WOOD,LRH	$12.5880	1	$12.59
2	10	86	603LH	ACCUSTEEL FACE INSERT PTR, LH	$8.1828	1	$8.18
2	10	86	698	ACCUSTEEL FACE INSERT PTR, RH	$8.1822	-2	-$16.36
1	10	86			$0.0000	22	$221.41
2	10	88	A9TL1	ACCUSTL HC #1 W/VELCRO	$2.7240	58	$157.99
2	10	88	JB20	JUNIOR GOLF BAG - 28"	$10.0000	-10	-$100.00
1	10	88			$0.0000	48	$49.09
2	10	89	AAABC561	ABC56 USIC41 MAC60	$8.4120	2	$16.82
2	10	89	AAABC591	ABC59 USIC41 MAC60	$8.4120	1	$8.41
2	10	89	AAI133561	H33-56 USIC41 MAC60	$8.7770	1	$8.78
2	10	89	AA712Z1	712-Z UTIM A9P70	$5.9050	3	$17.70
2	10	89	A99AC413	AC41 3-PW A9PWR MAC60 R/STND	$84.7280	1	$84.72
2	10	89	A99A8401	5715C PF85WS 8.5D	$42.7000	1	$42.70
2	10	89	A99A830R4R	NTWR 5715C A830R TI DRIVER	$47.7800	-2	-$95.62
2	10	89	A99A830R4S	NTWS 5715C A830R TI DRIVER	$47.1600	2	$94.32
2	10	89	A99A0301	5715C NTWR 9.5D	$44.8050	1	$44.80
2	10	89	A99A9761	5715C PF85WR 9W	$30.8200	1	$30.82
2	10	89	A99A9752	5715C PF85WR 5W	$30.8200	2	$61.64
1	10	89			$0.0000	13	$296.29
2	10	90	TF712	RH PLAYMAKER #712 PUTTER	$3.2518	1	$3.25
2	10	90	TF712L	LH PLAYMAKER #712 PUTTER	$3.2518	10	$32.52
1	10	90			$0.0000	11	$35.77
2	10	91	436450	LLH CONVEX 4-SW STL L FLEX	$59.9500	1	$59.91
1	10	91			$0.0000	1	$59.91
2	10	88	A6R	ALUMINUM SHAFT	$2.0200	6	$12.12
2	10	98	AJTECH	AJ TECH SHAFTS	$67.4000	1	$67.40
2	10	98	A9FWL	**** SOLD OUT ****	$4.3000	9	$38.70
2	10	98	A9FWWL	**** SOLD OUT ****	$4.3000	1	$4.30
2	10	98	A9PWWR	ACCUSTEEL LITE GRAPH WD,R-FLEX	$4.7500	3	$14.25
2	10	98	A9PWWS	**** SOLD OUT ****	$4.7500	4	$19.00
2	10	98	NTW5	****SOLD OUT****CKEL-TIP WD,S FLEX	$8.7500	2	$17.50
2	10	98	SGMWM	S.G. MATRIX GRAPH WOOD SHAFT-R	$3.4174	7	$23.92
2	10	98	USIC41	TT ACCUSTEEL/SG R/S IRON	$2.9500	-1	-$2.95
2	10	98	USWC47	TT ACCUSTEEL/SG R/S WOOD	$2.8500	118	$336.30
2	10	98	UTIL	TRUE TEMPER A/L IRON SHAFT	$1.6780	25	$41.95
2	10	98	UTIM	**** SOLD OUT ****	$1.9000	8	$15.20
2	10	98	UYES7BG-B	COMPOUND DBL BEND PUTTER	$5.9538	-9	-$54.58
2	10	98	UYES7BG-LH	LH DOUBLE BEND SHAFT	$1.9691	35	$69.78
1	10	98			$0.0000	200	$842.87
2	10	99	A9P70	ACCUSTEEL PUTTER GRIP 2001	$0.7500	2	$1.50
2	10	99	BELLYGRIP	*NO BAD* BELLYGRIP	$6.0000	4	$24.00
2	10	99	LAC60	LADIES ACCUSTEEL GRIP	$0.7500	2	$1.50
2	10	99	MAC60	**** SOLD OUT ****	$0.8620	20	$17.05
2	10	99	M61	PJ MENS TOUR WRAP	$0.7556	1	$0.76
2	10	99	P61	PJ TOUR PUTTER GRIP	$0.5778	1	$0.58
1	10	99			$0.0000	38	$48.38
0					$0.0000	40519	$171,134.30

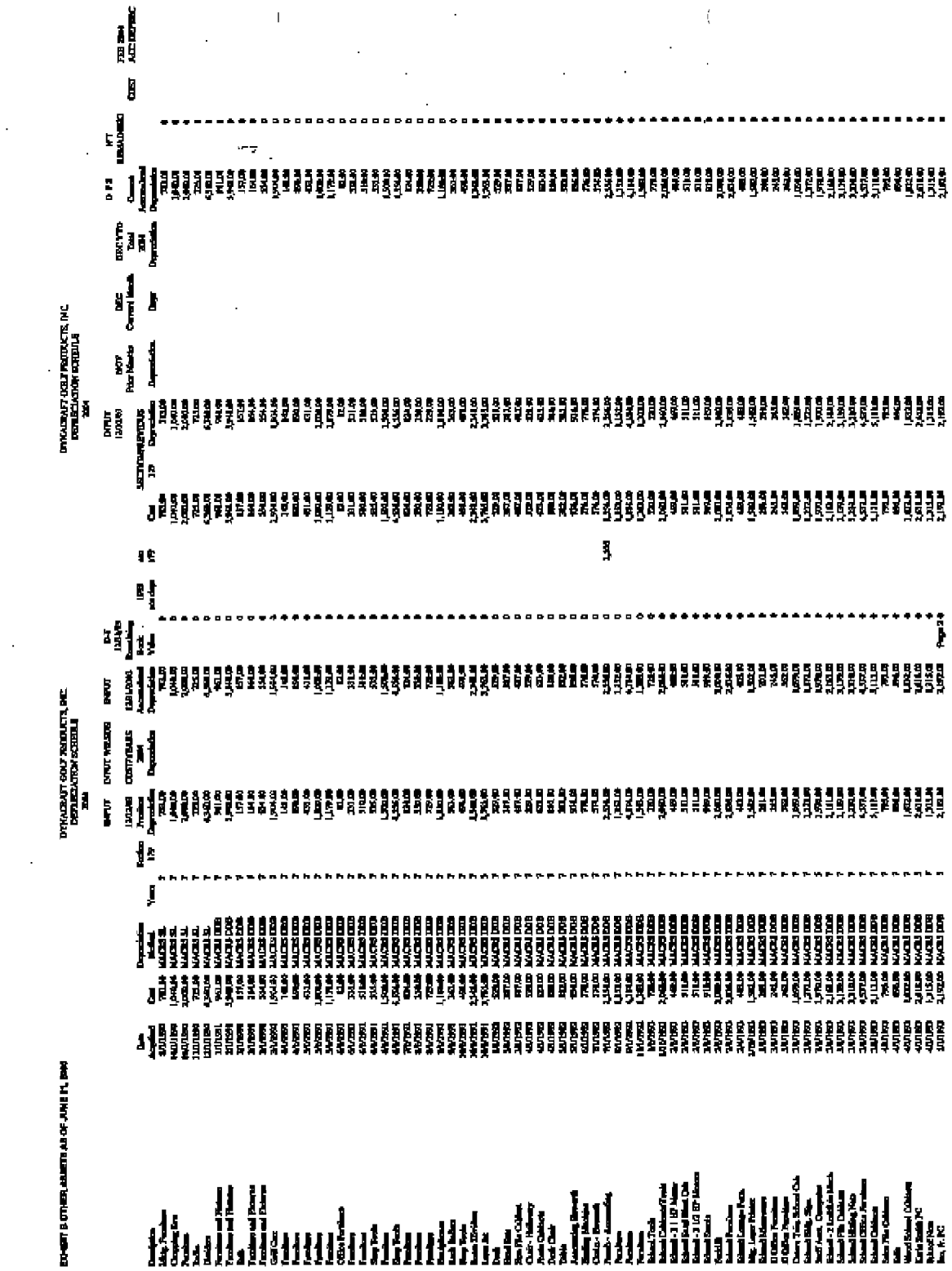
TRADEMARK
REEL: 003262 FRAME: 0226

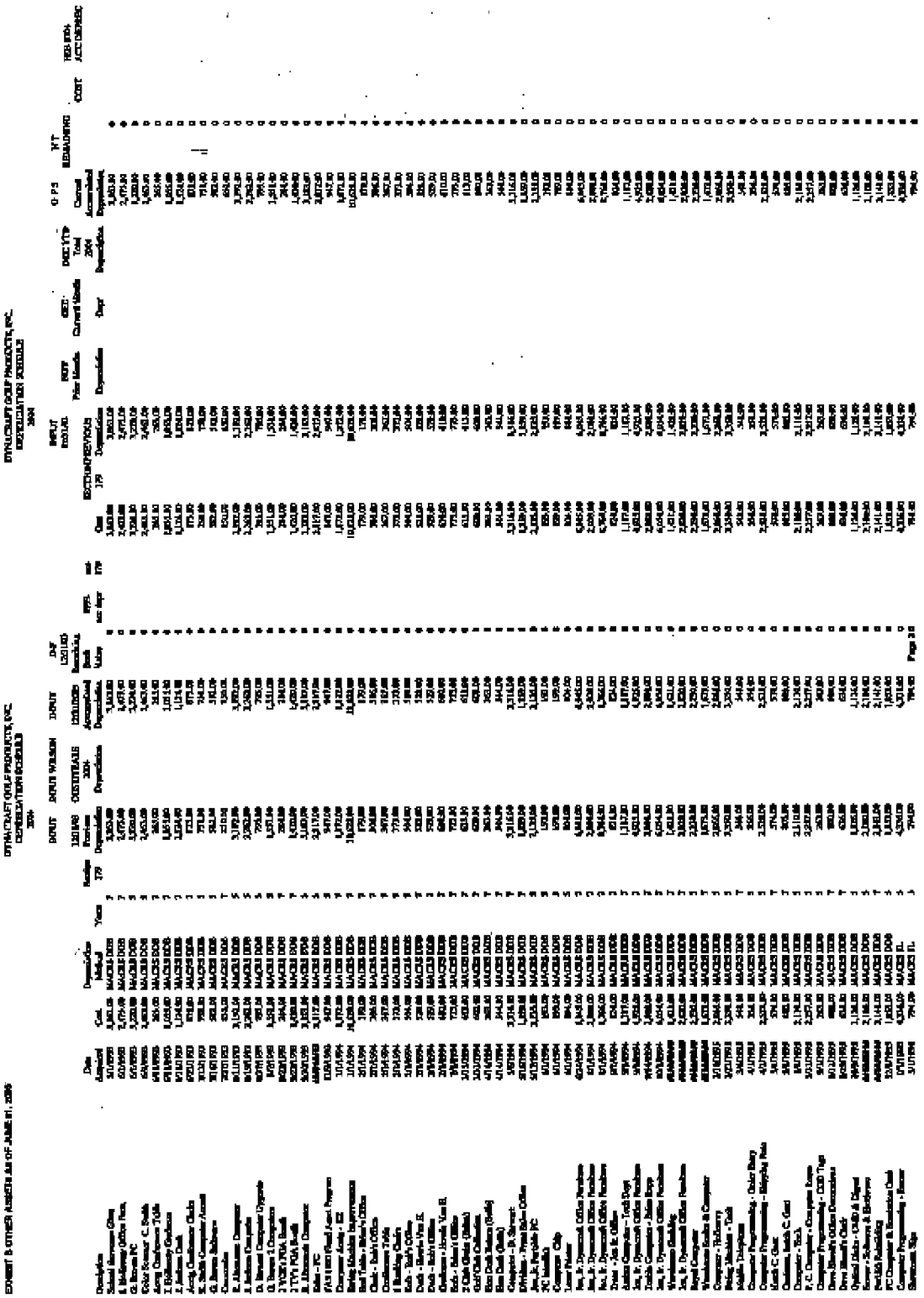
EXHIBIT "B"

Other Assets



TRADEMARK
REEL: 003262 FRAME: 0228





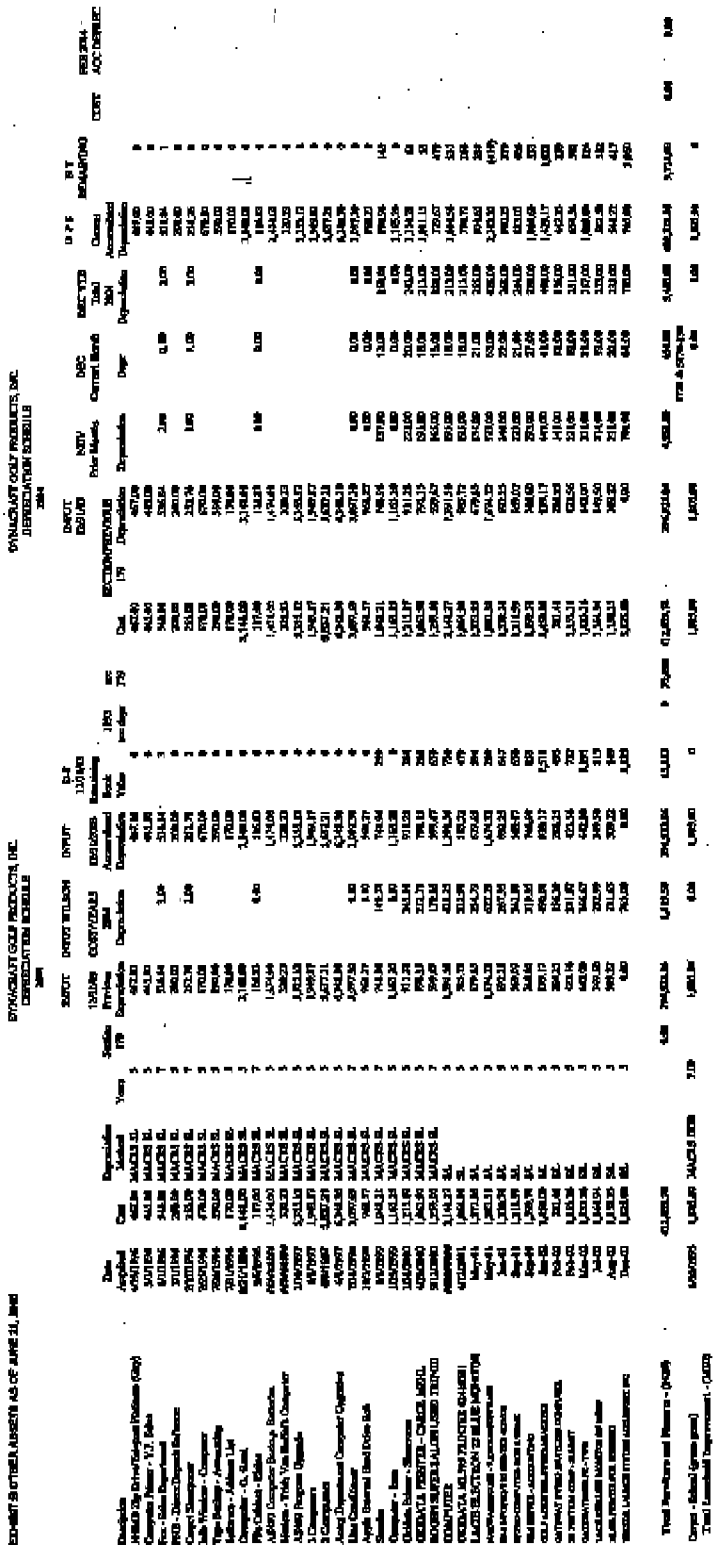
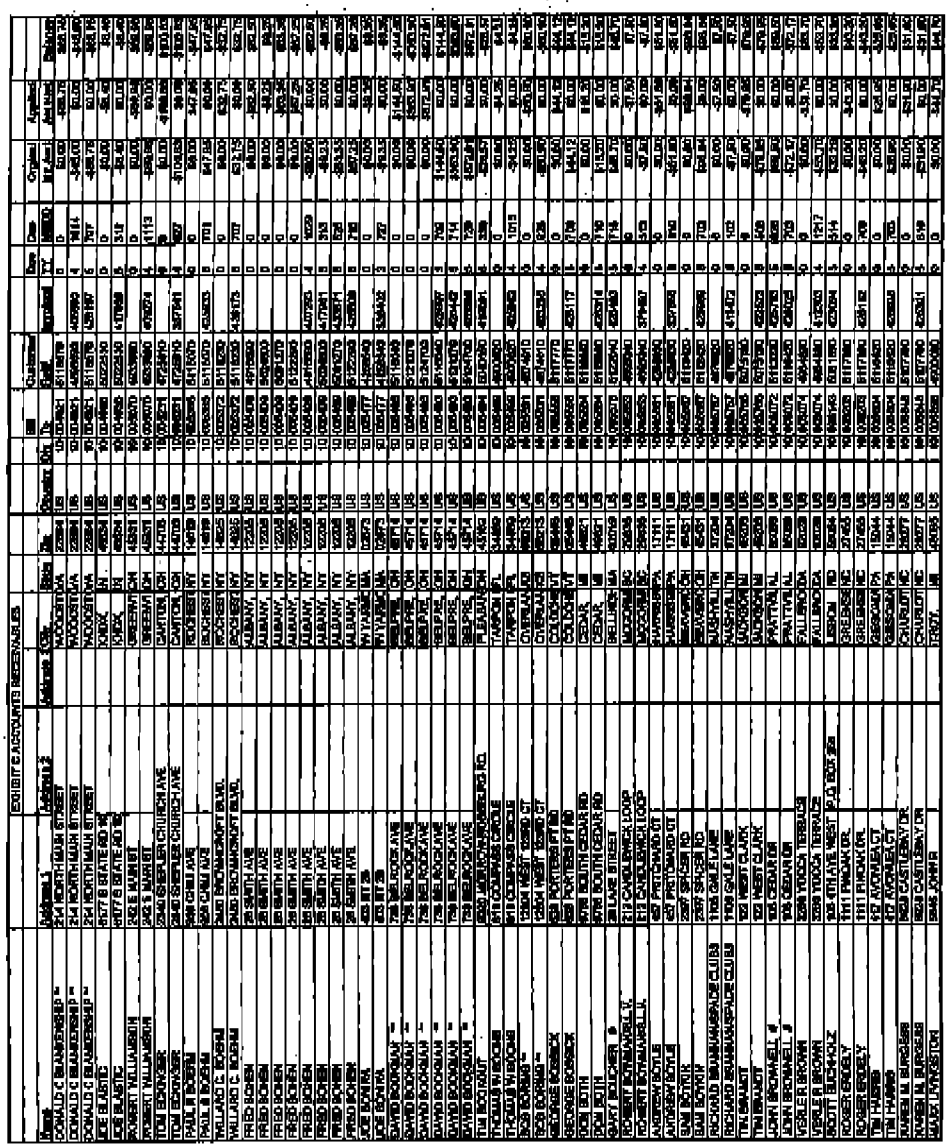


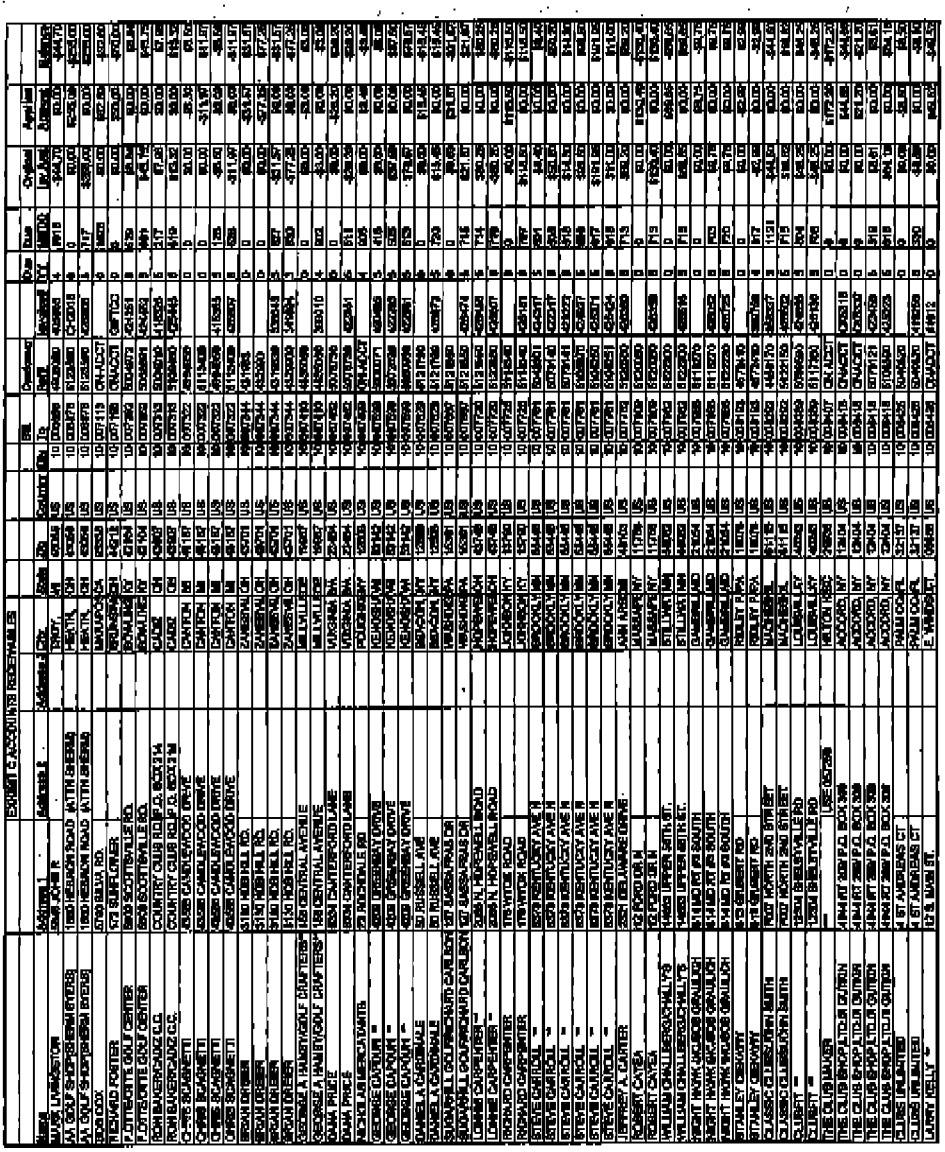
EXHIBIT "C"

Accounts Receivable

TRADEMARK
REEL: 003262 FRAME: 0234

TRADEMARK
REEL: 003262 FRAME: 0235





TRADEMARK
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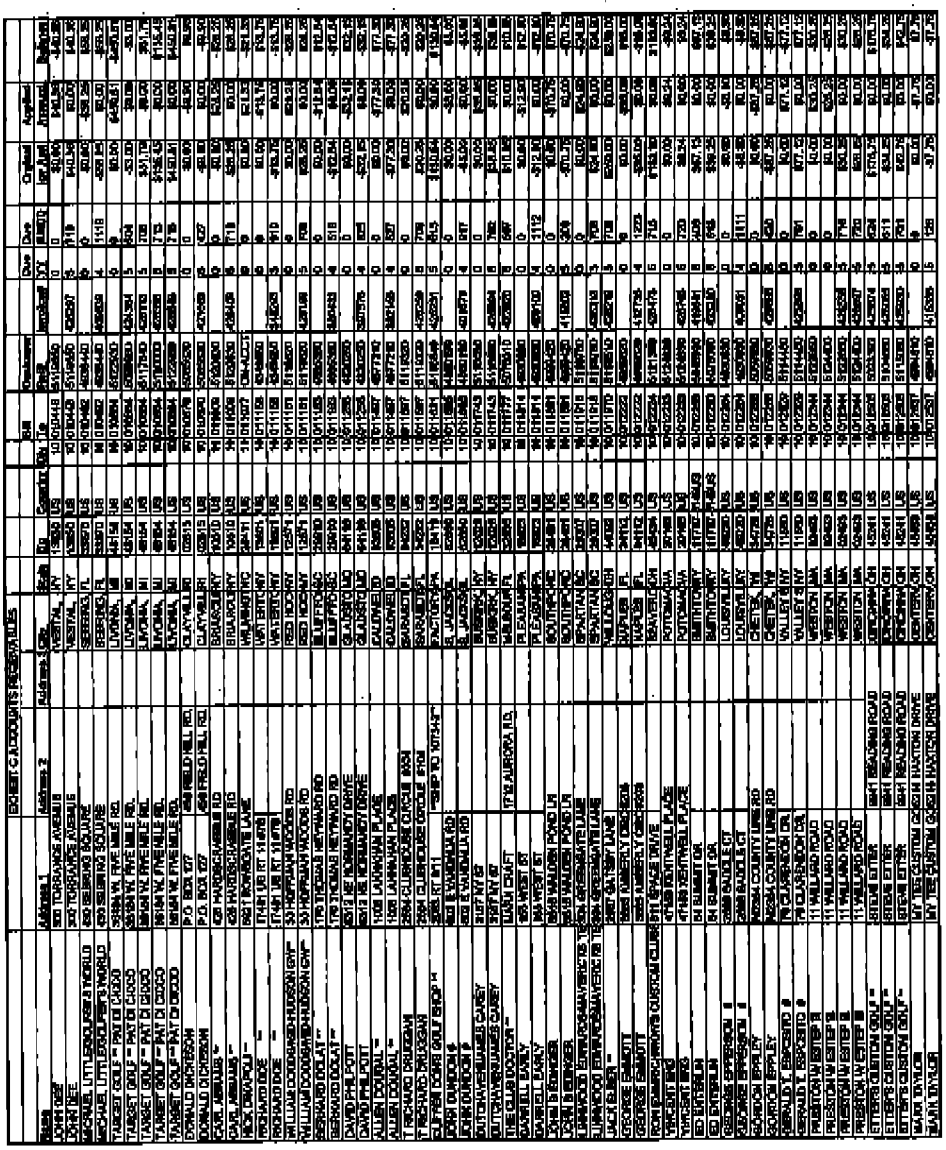

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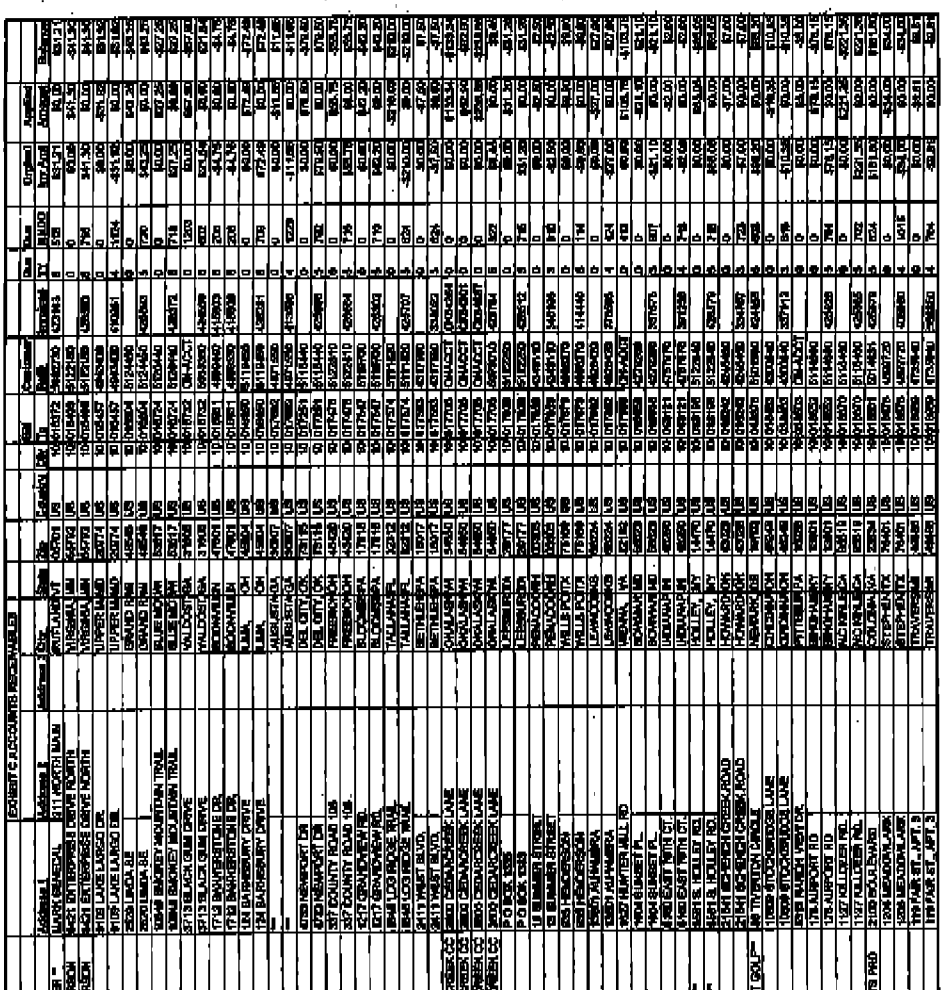

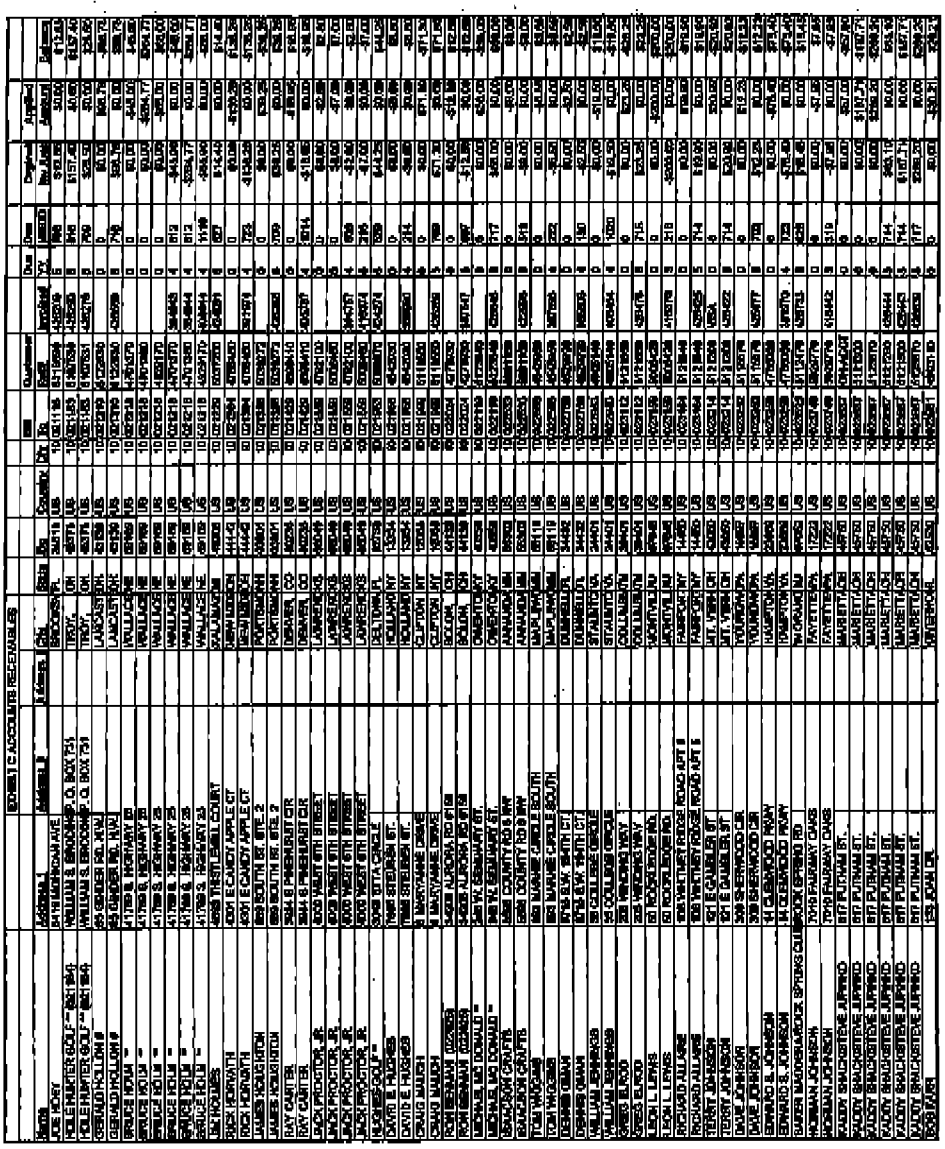

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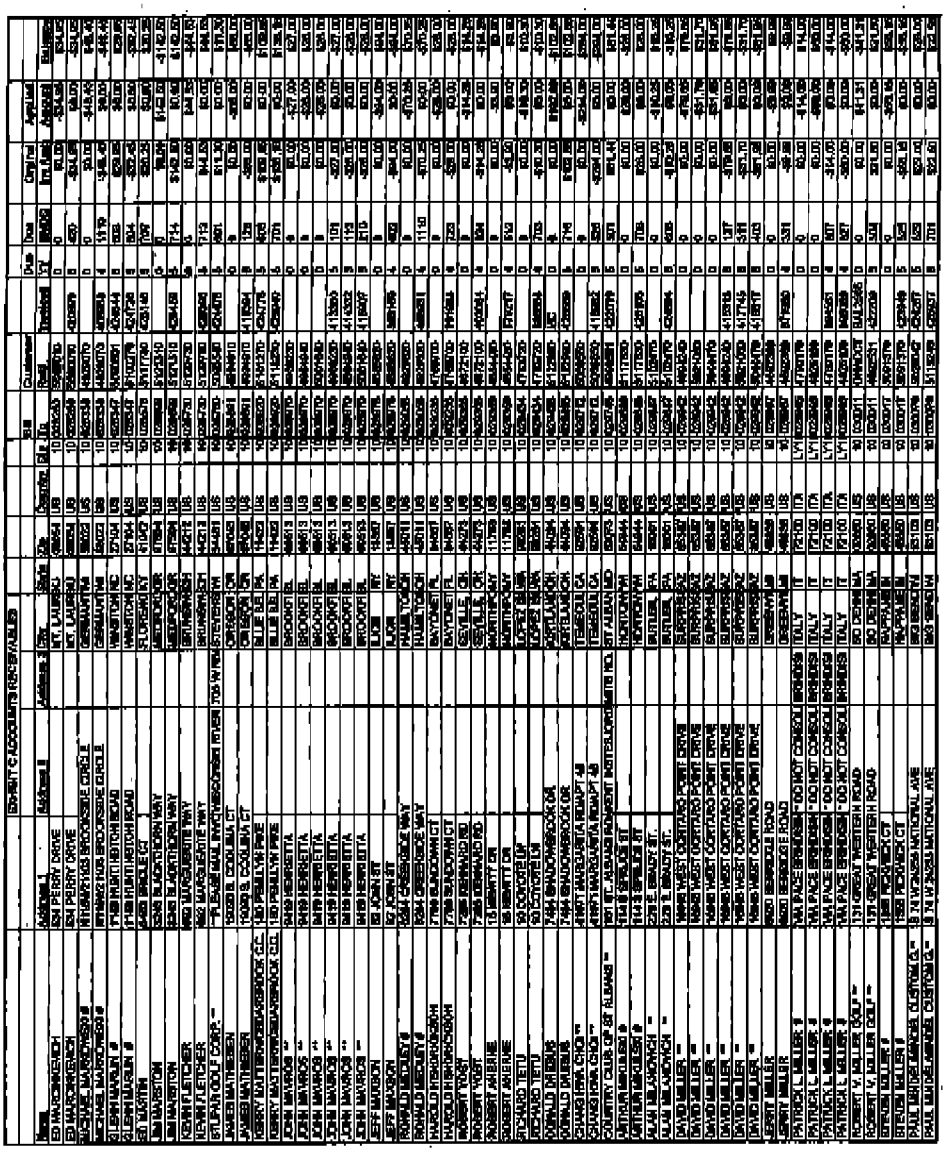

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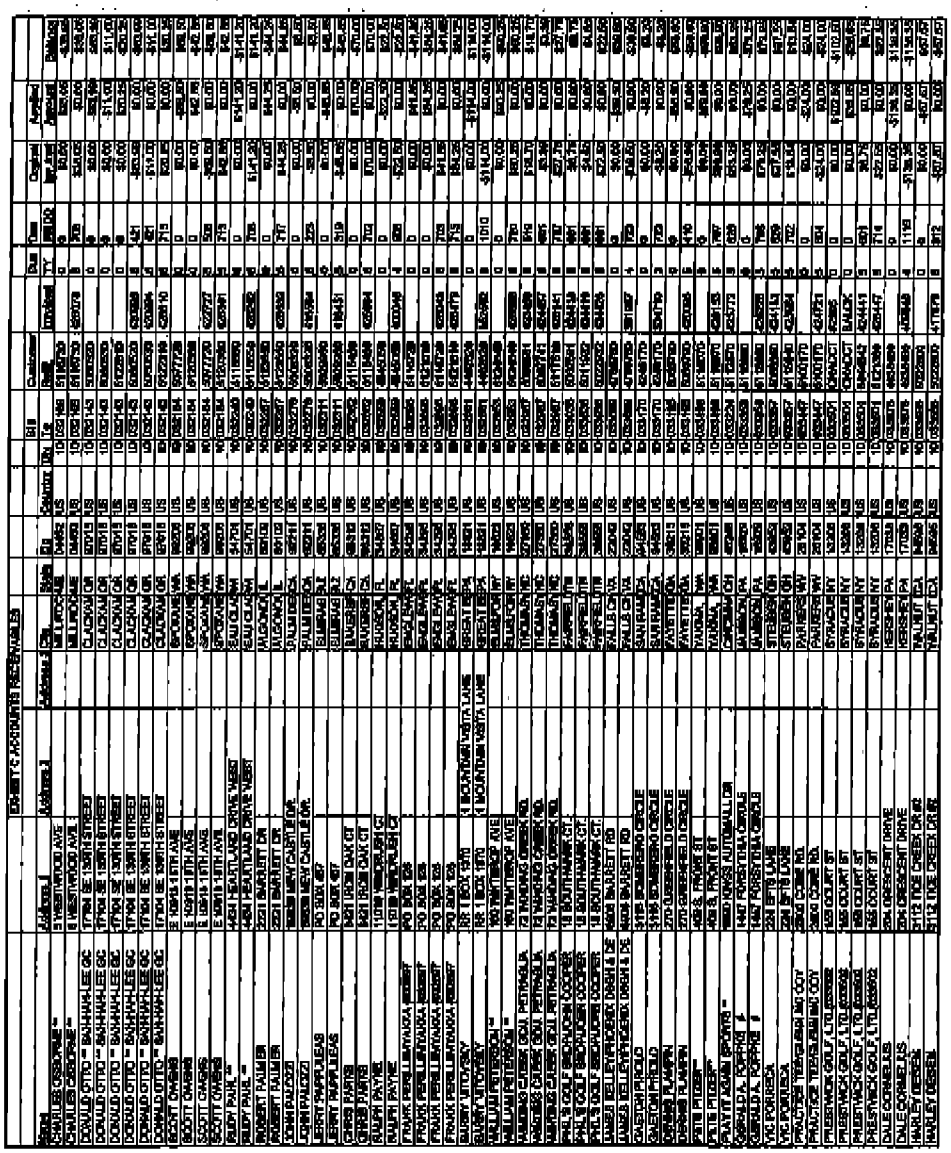

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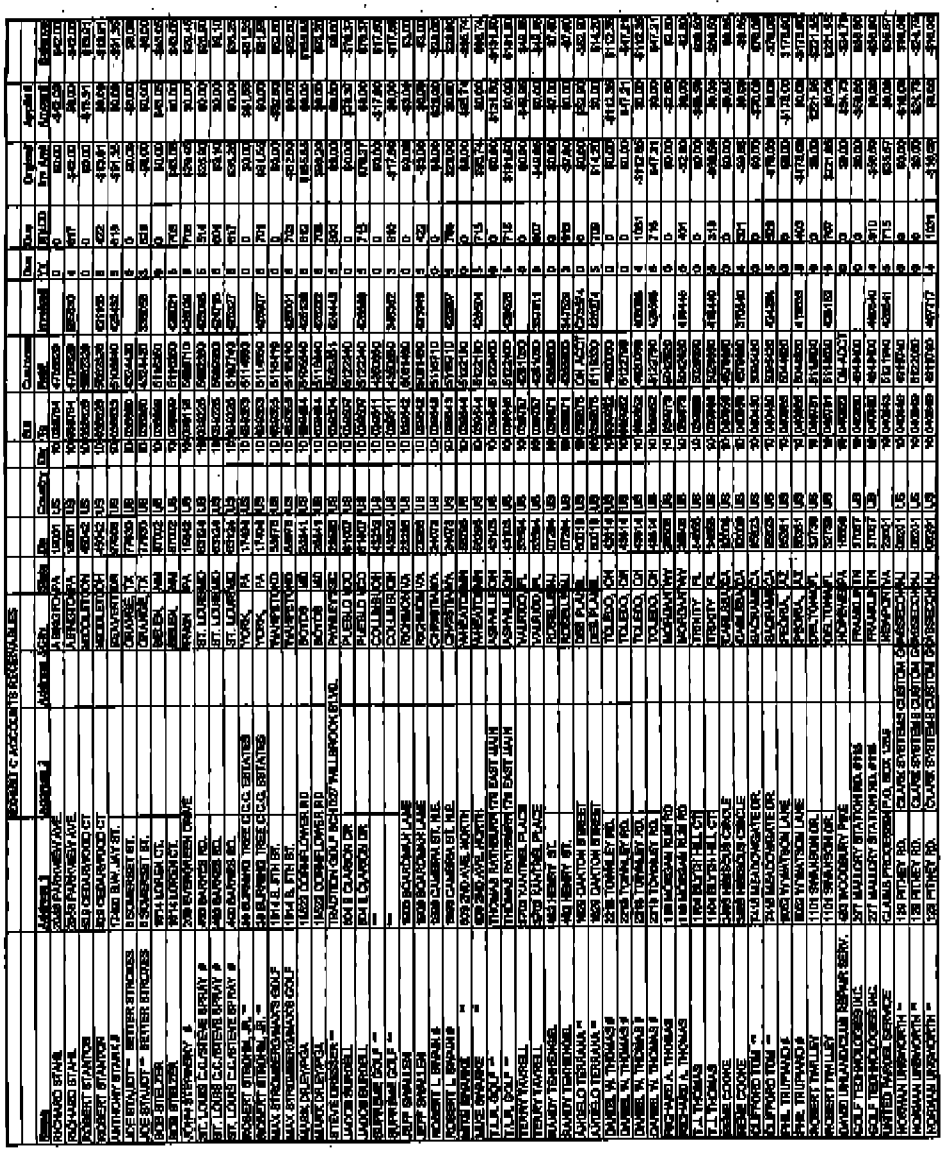

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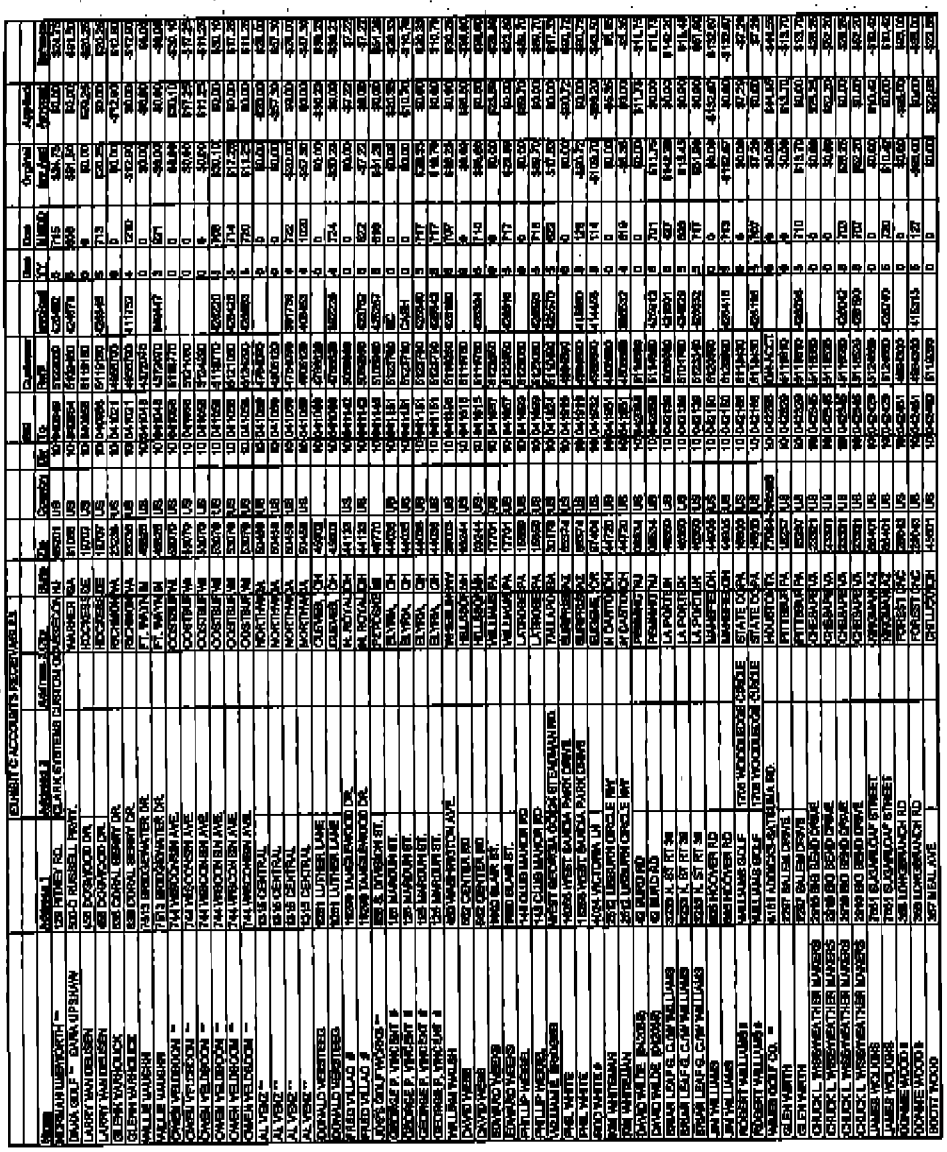

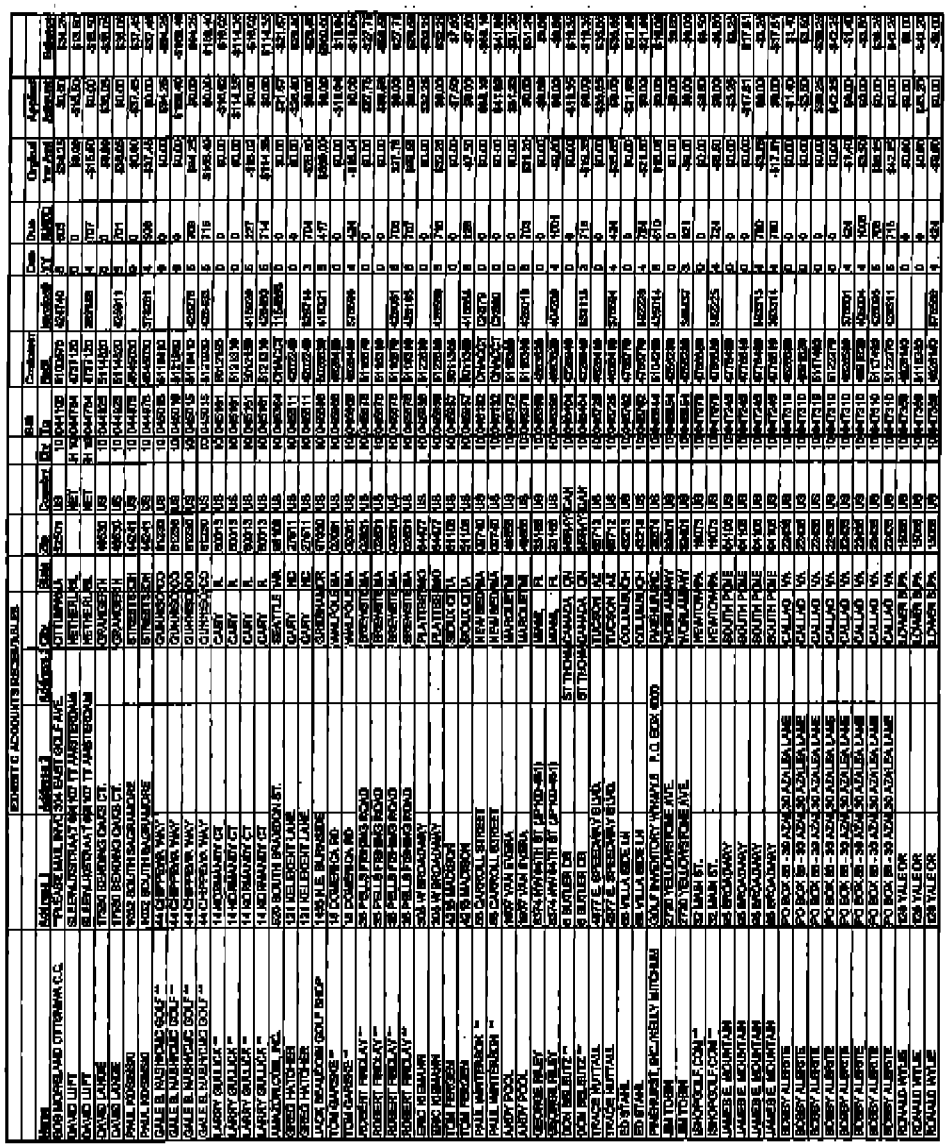

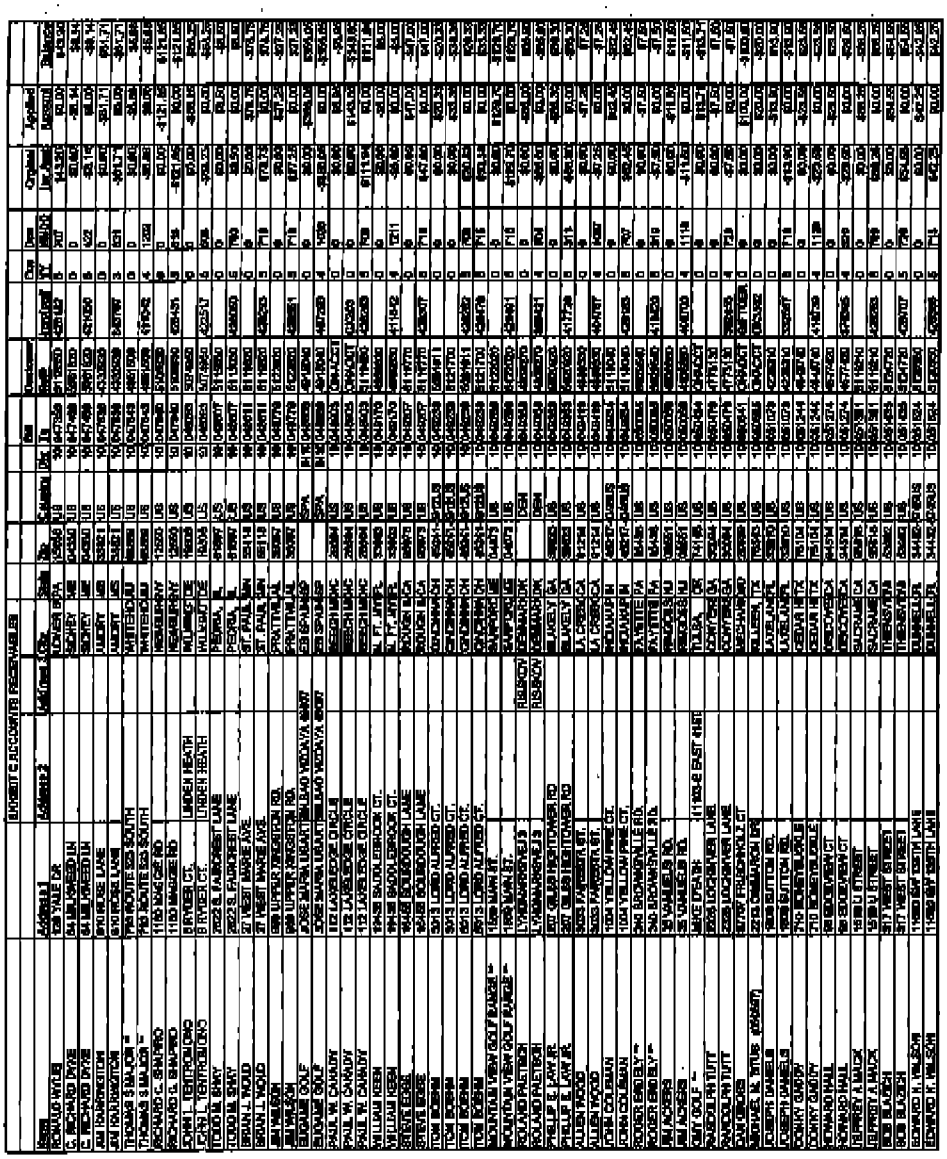

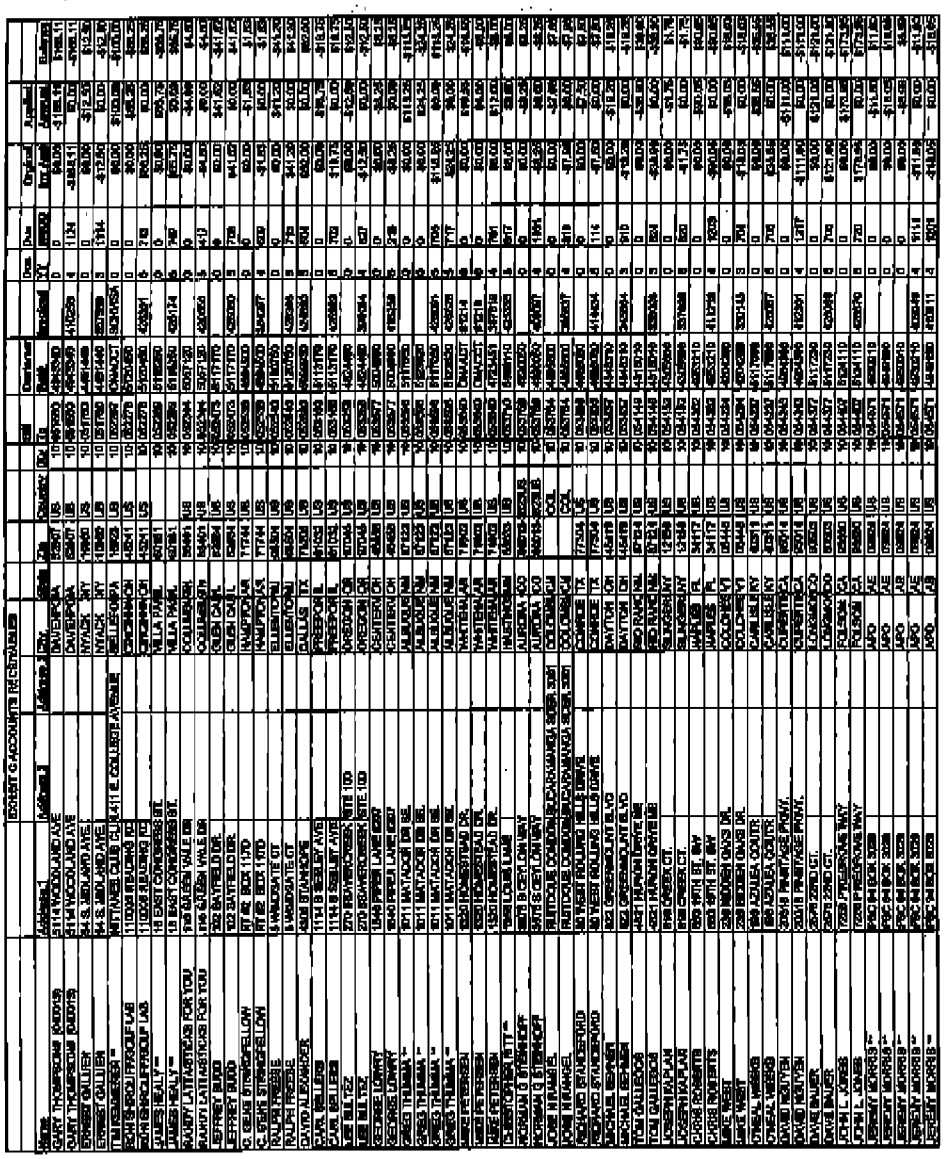

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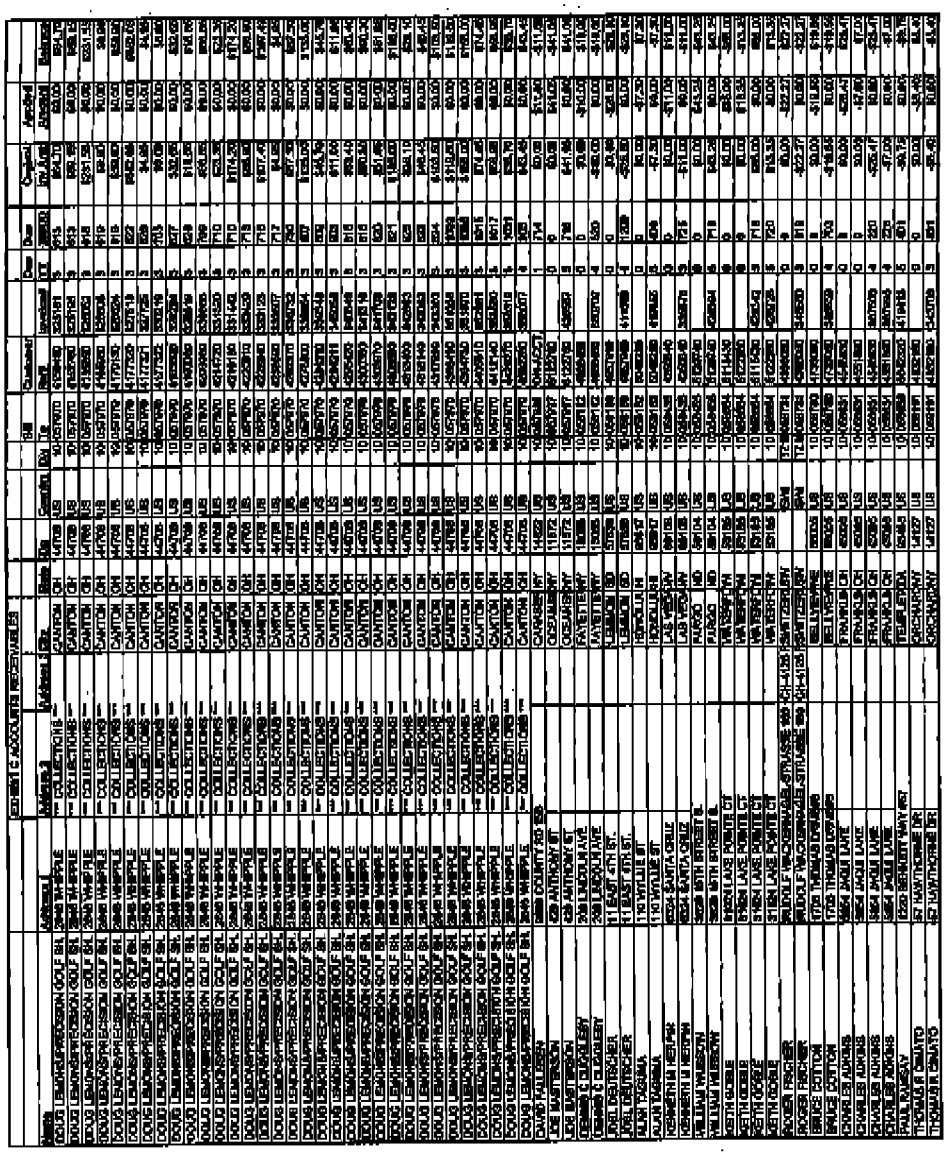

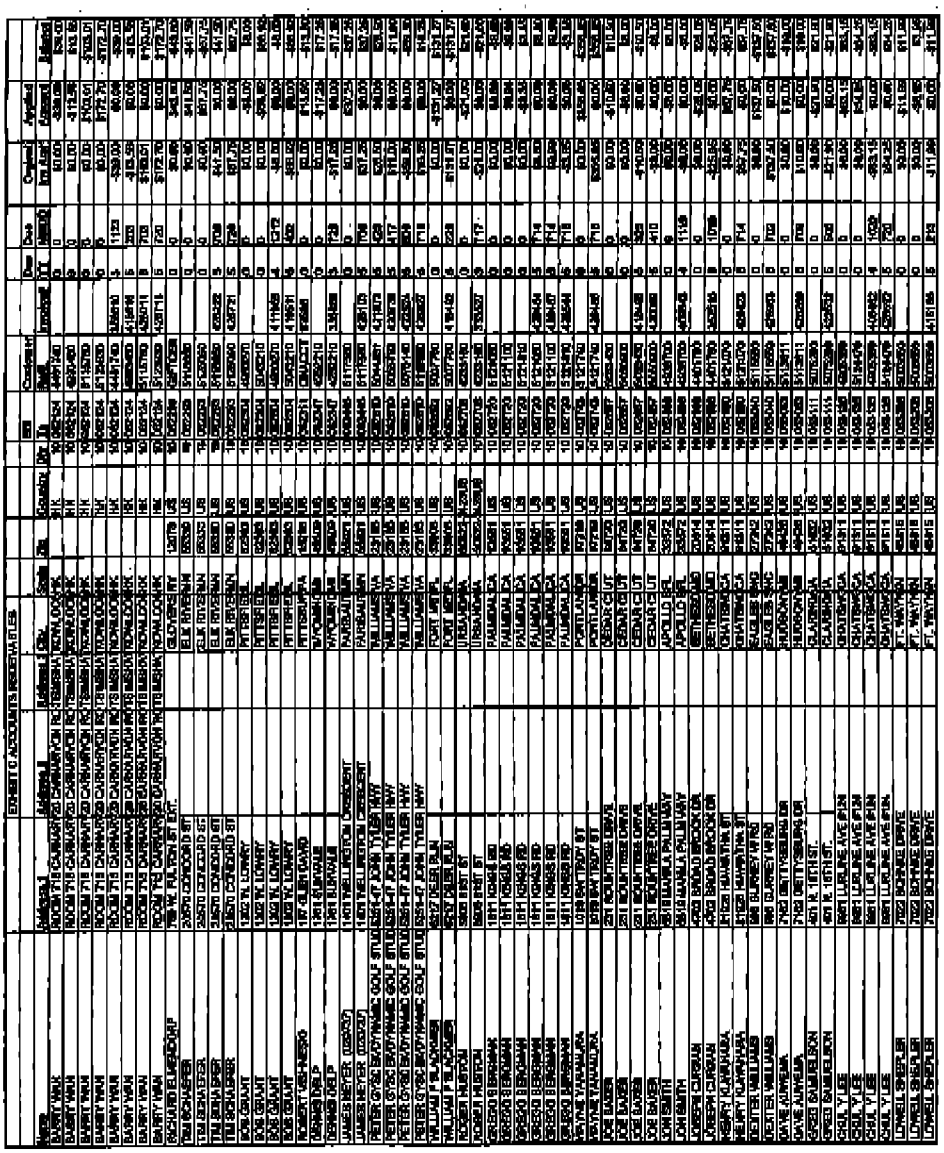

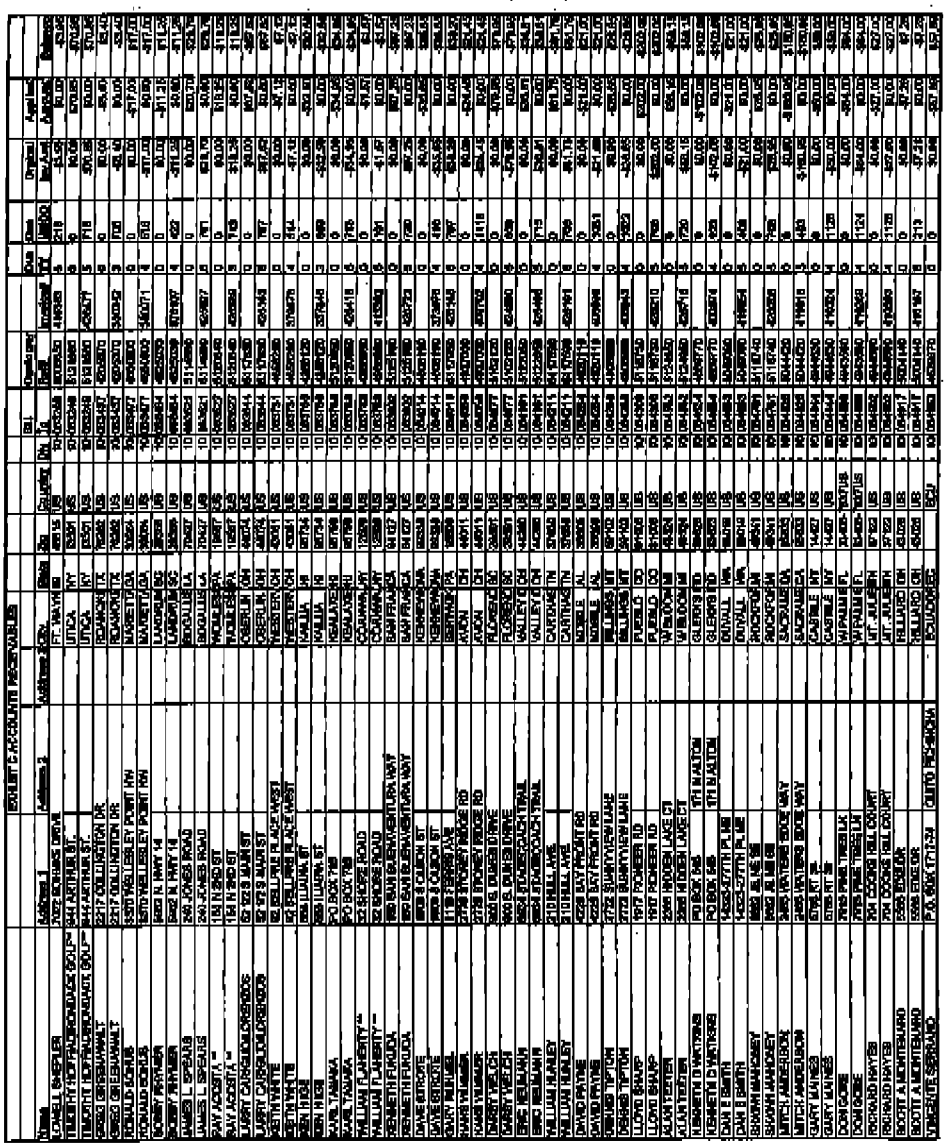

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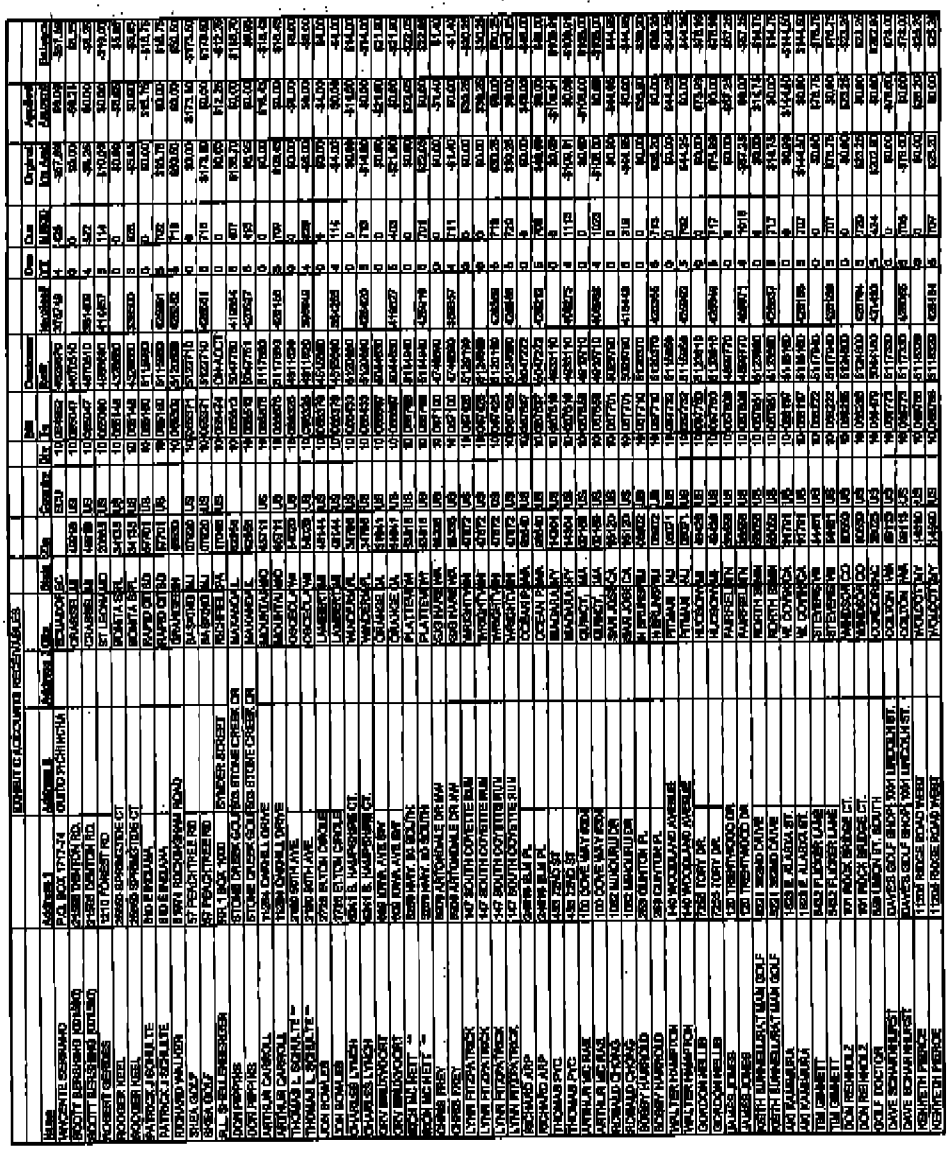

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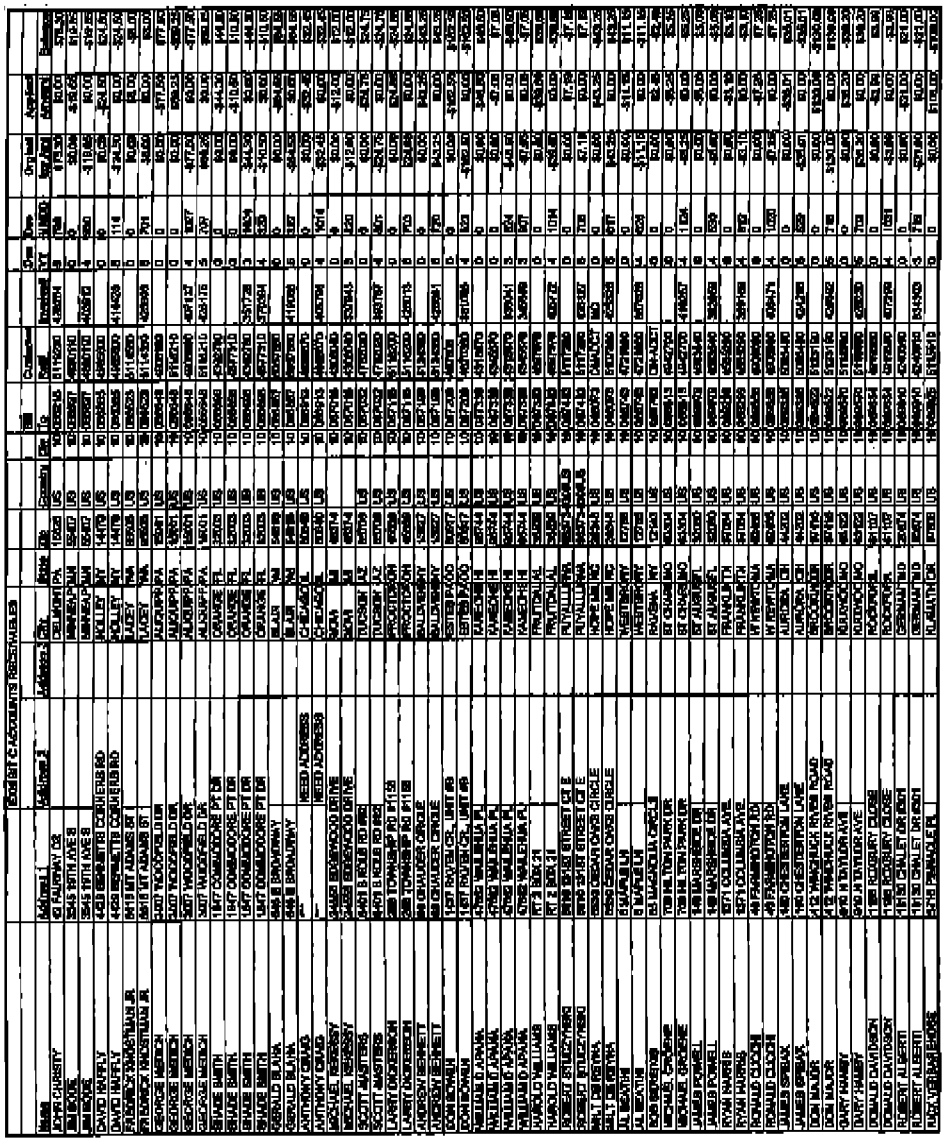

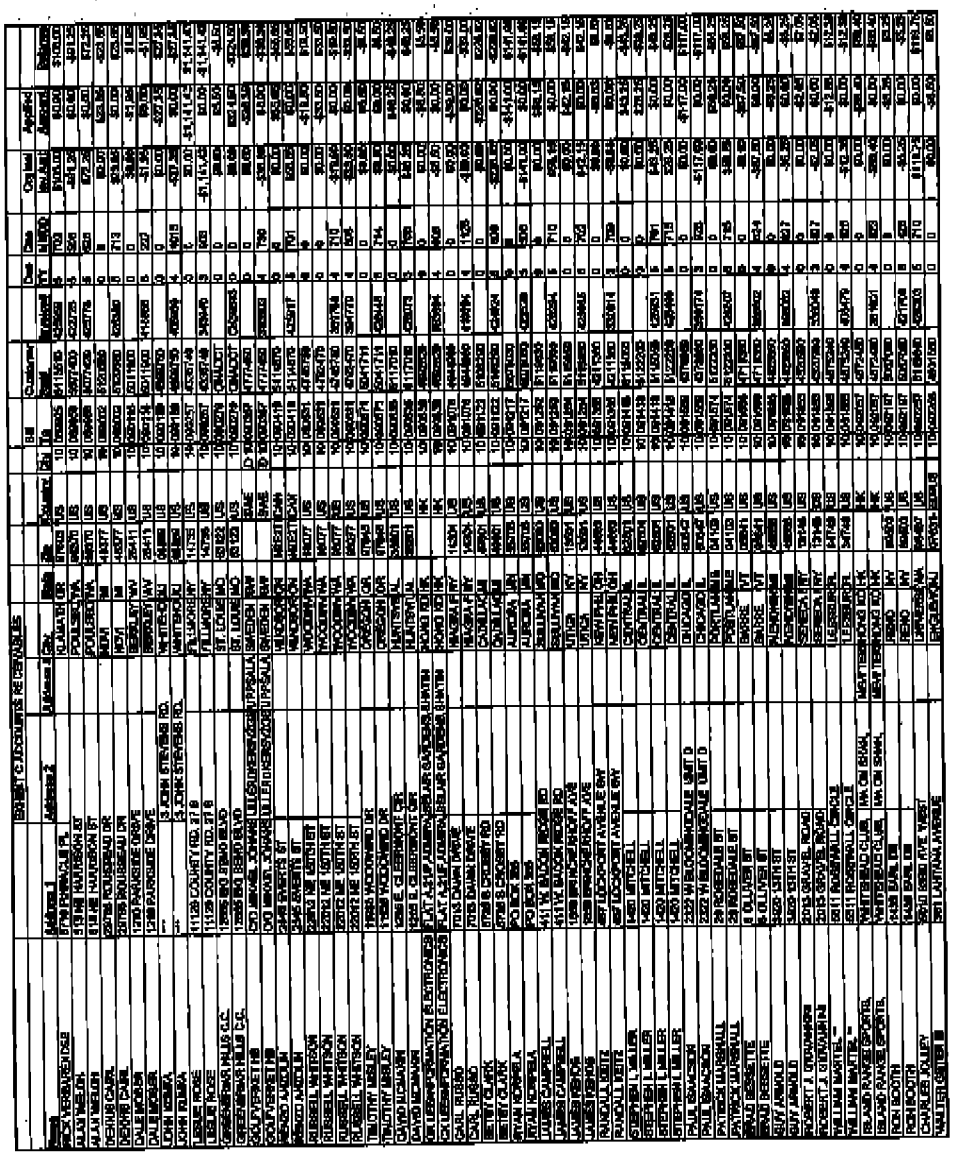

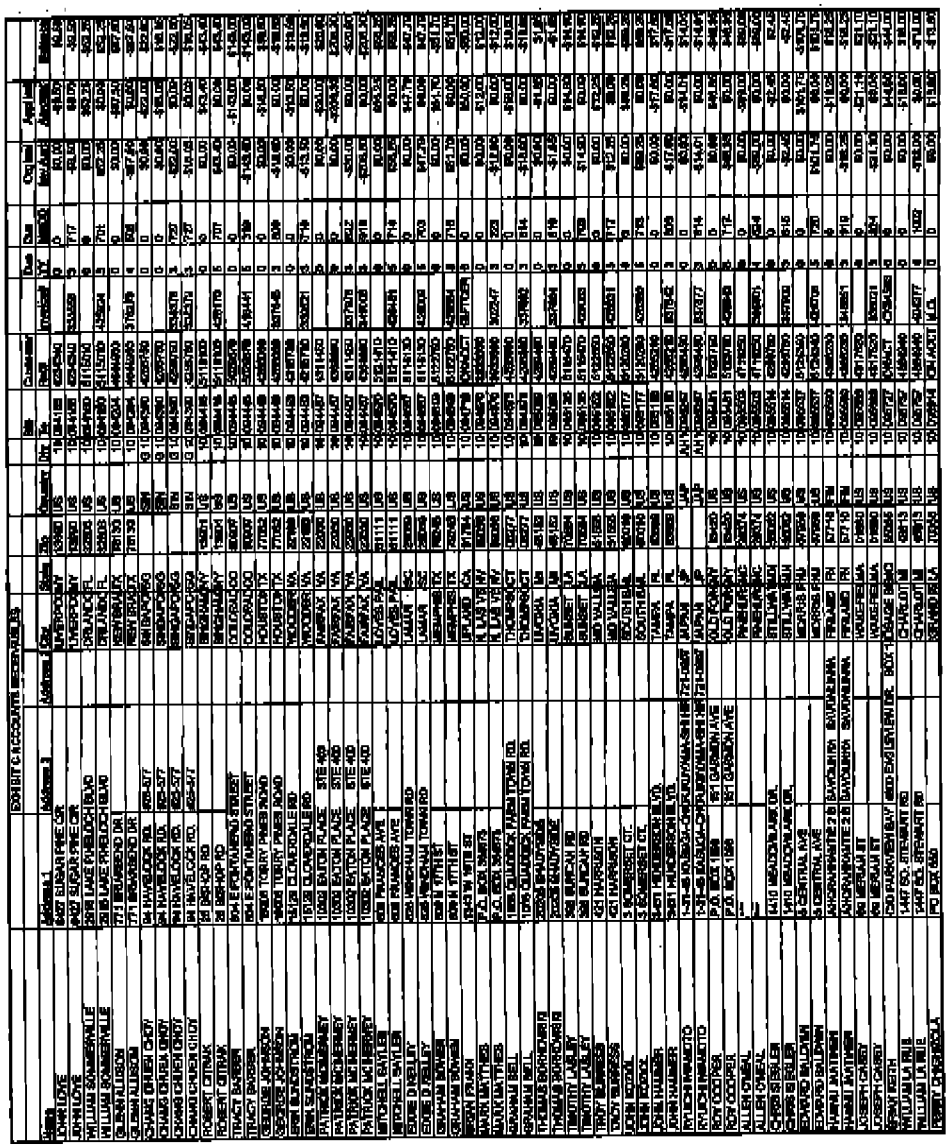

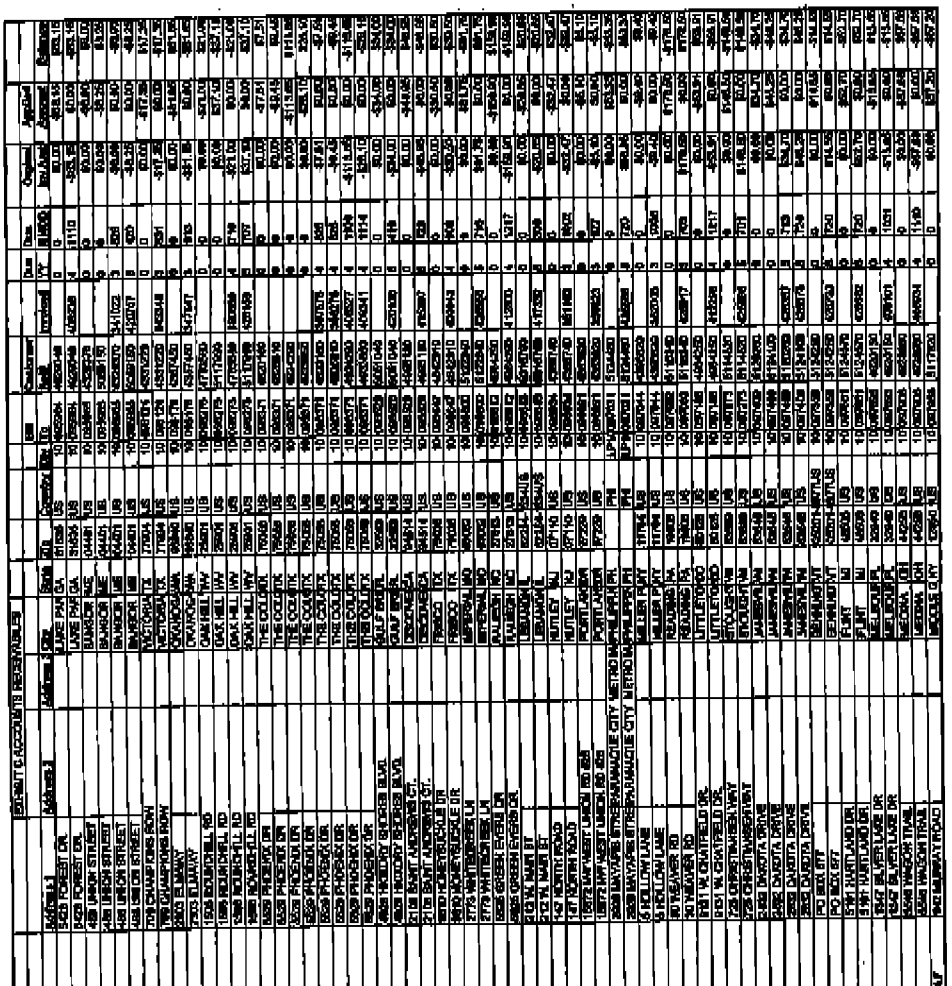

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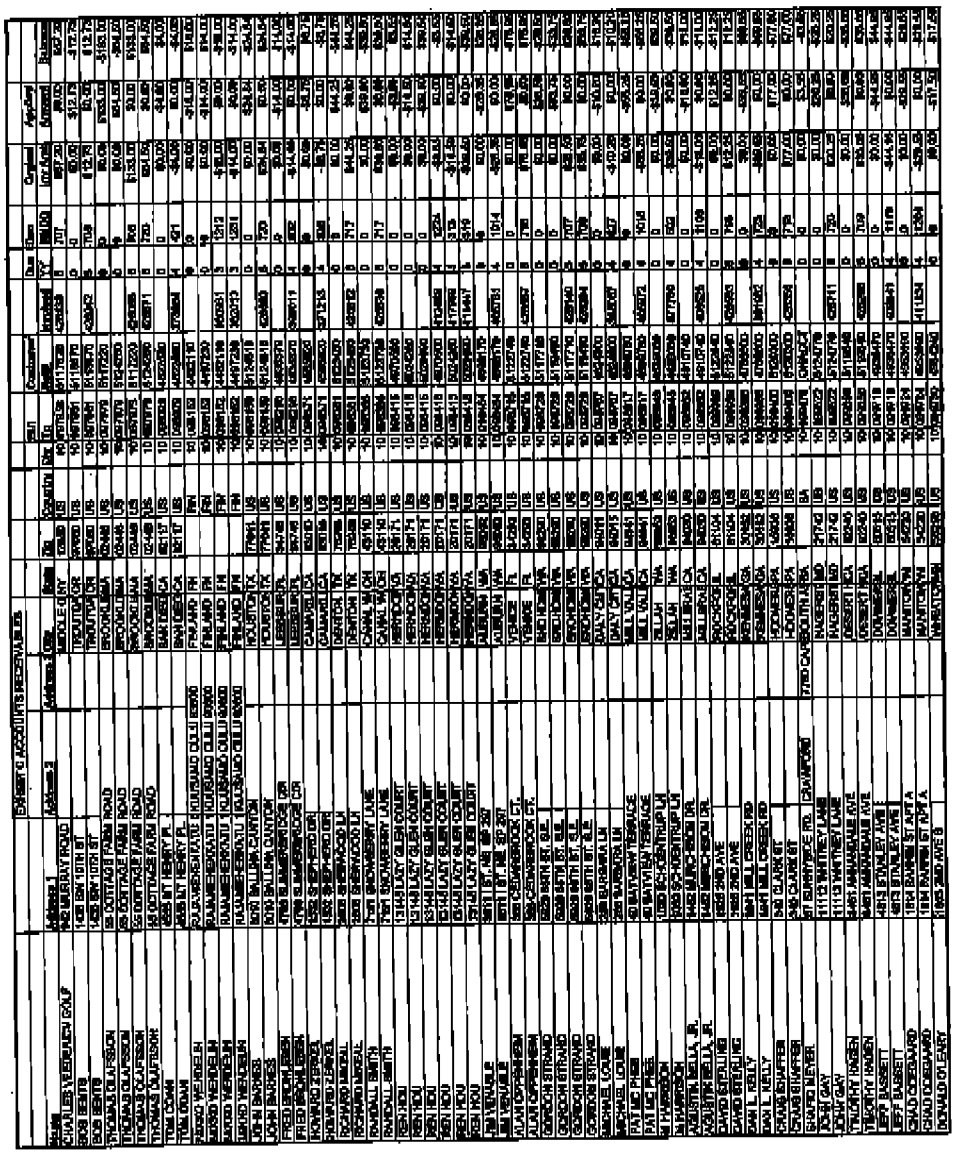

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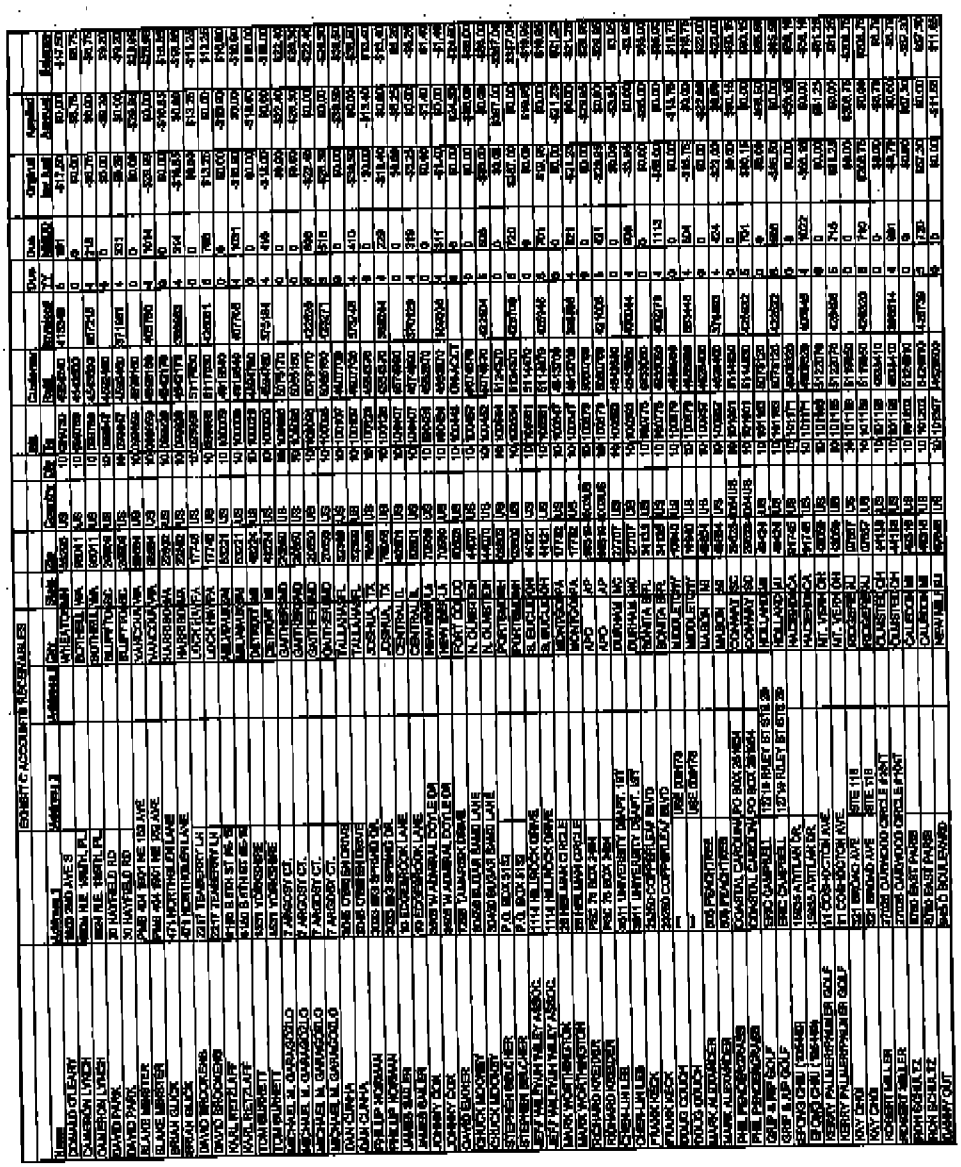

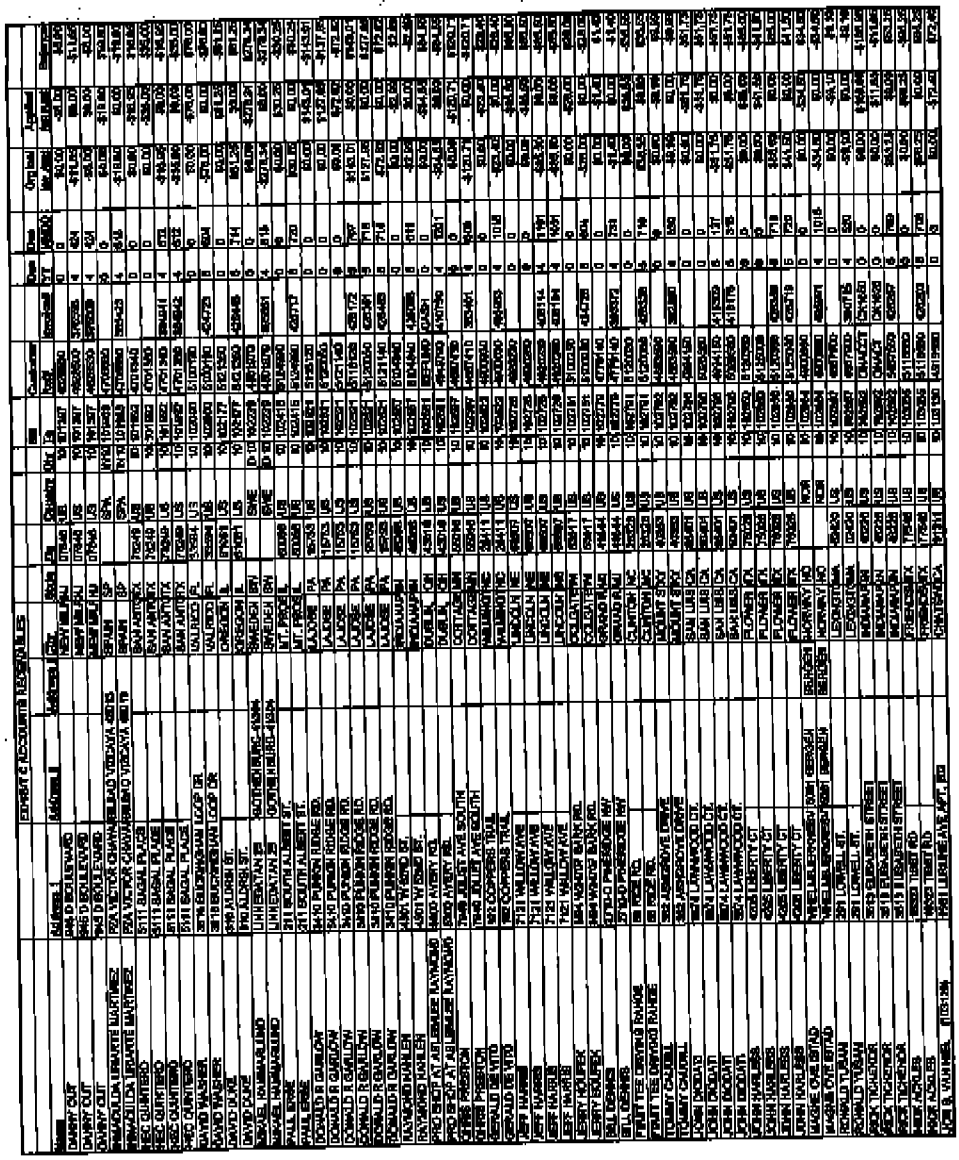

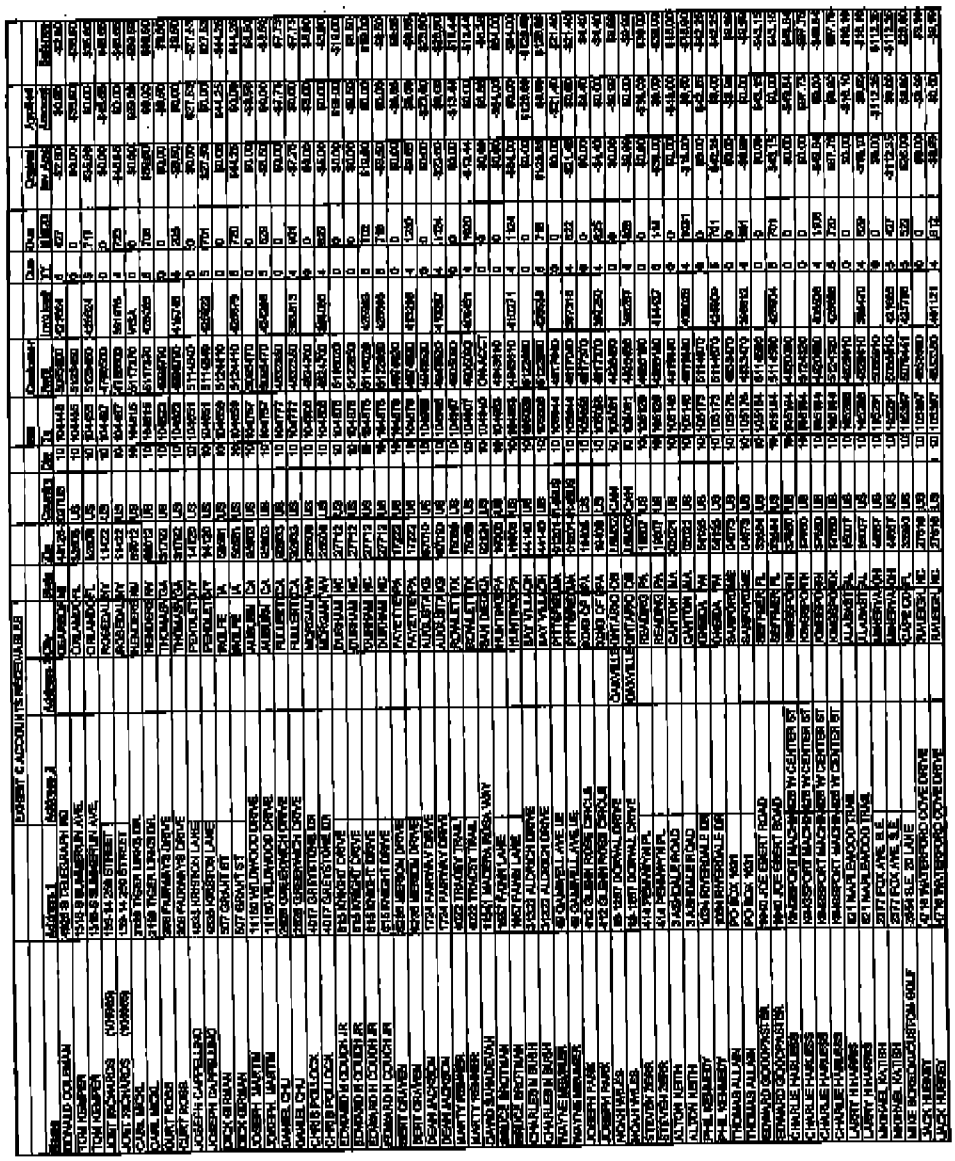

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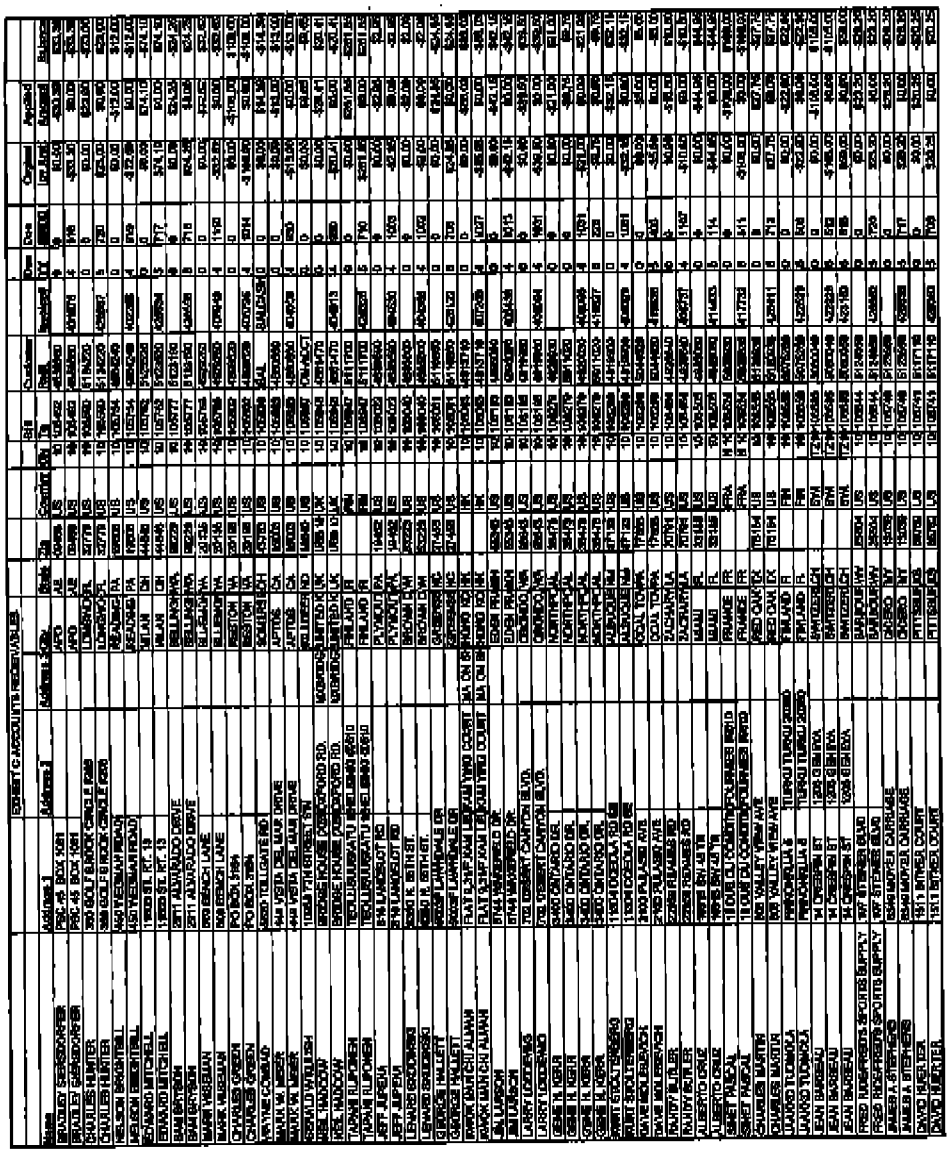

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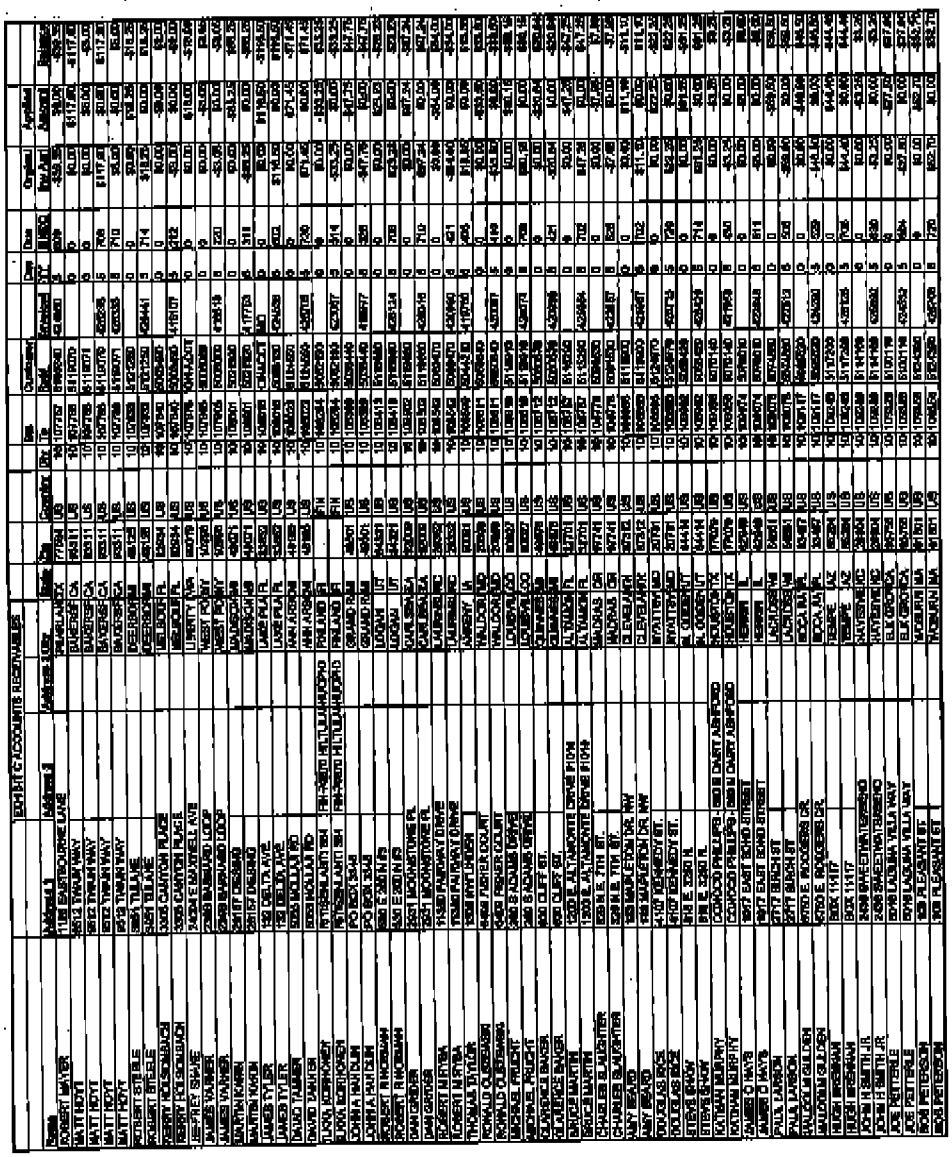

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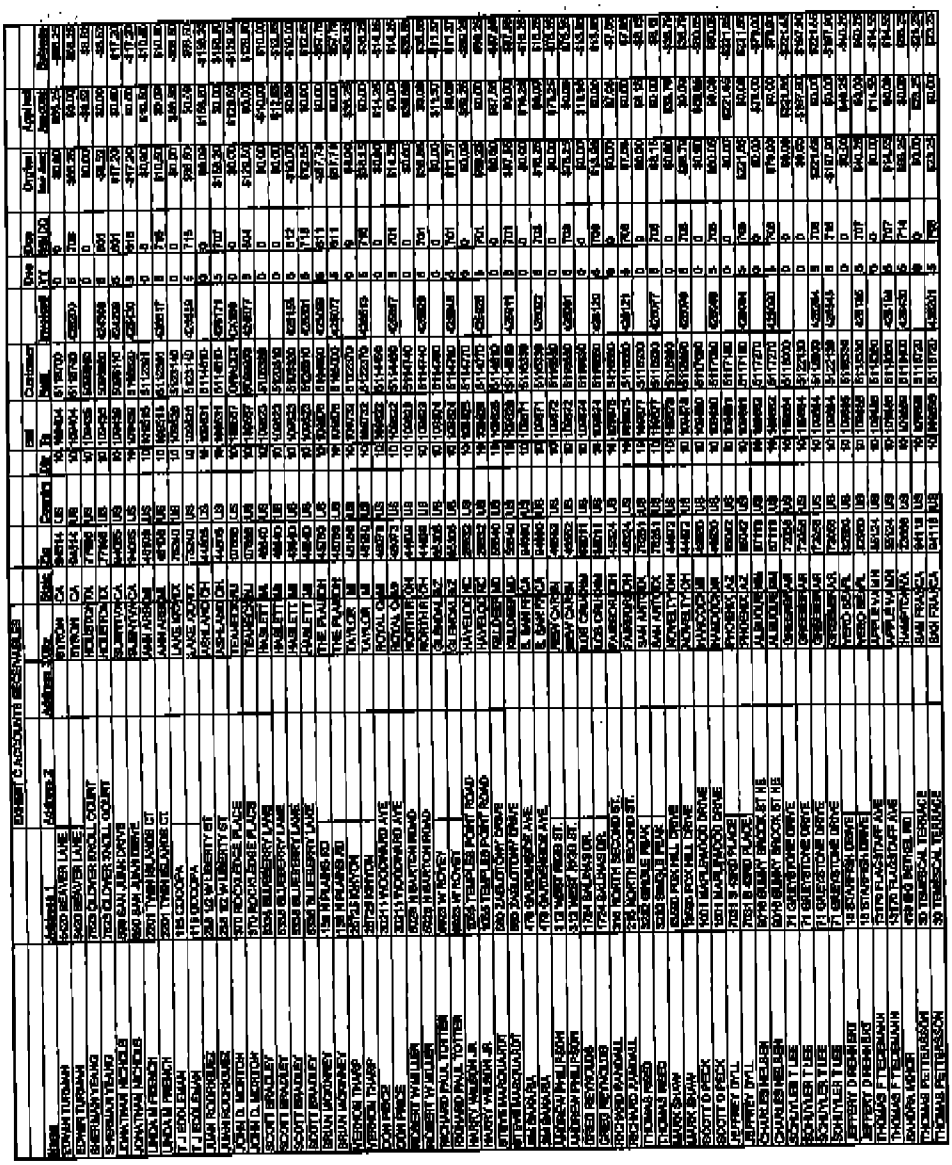

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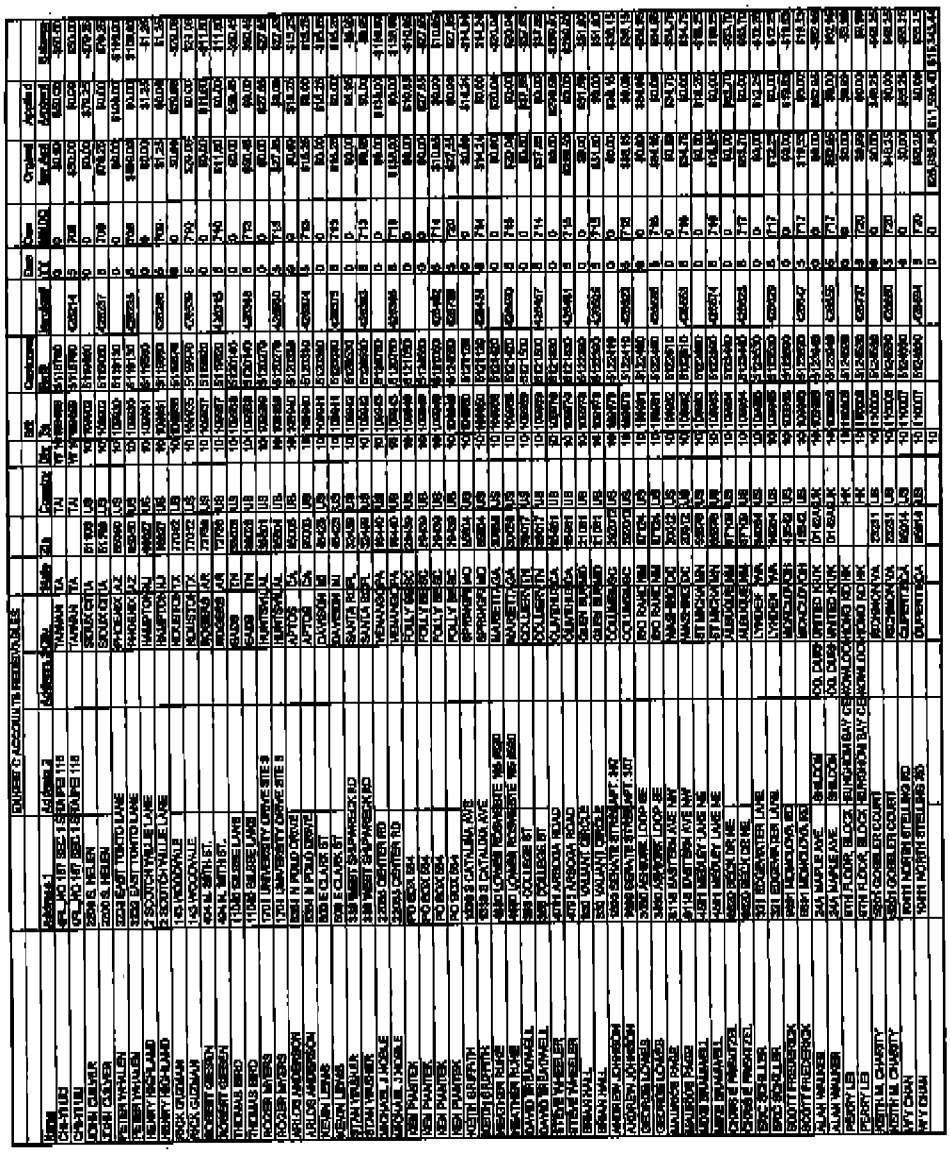

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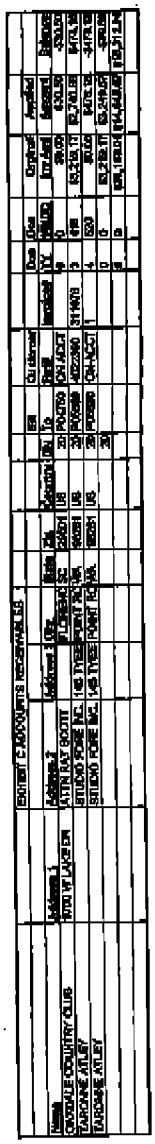

EXHIBIT "D"

Intellectual Property and Due Diligence Request List

Schedules A-F

SCHEDULE A				
Intellectual Property Due Diligence Request List				
For Dynacraft Golf Products, Inc.				
		Number of copies used	Ind. Contractors/3rd Party access	Number of employees with access
SOFTWARE				
Request Item 1-Software Identification	Owner/Licensor			
Frontier - AS400 Software-Includes Posport	Friedman Corp.	1	none	12
IBM OS400-operating systerm for AS400	IBM	1	none	1
IBM CL,SQL,RPG - programming software	IBM	1	none	1
Quicken-accounting software	Dynacraft	1	none	5
Windows - XP/ME/98/2000	Dynacraft	12	none	12
Quark 4-publishing software	Dynacraft	2	none	2
Photoshop 7 - imaging software	Dynacraft	1	none	1
Dreamweaver 4 - web software	Dynacraft	2	none	2
Microsoft Office-on all pcs	Dynacraft	12	none	12
Item 2-All Third Party Software				
No third party software distributed				
Item 3 - Software used but not owned				
5th Third Transact-electronic modem banking	5th Third	1	none	1
I				

SCHEDULE B			
ACTIVE TRADEMARKS			
File Number	Mark	Reg. No.	Renewal Date
DYN 5-004	COPPERHEAD	1,461,120	10/13/2007
DYN 5-005	ON-LINE	1,533,442	4/4/2009
DYN 5-006	ACCUSTEEL	1,534,480	4/11/2009
DYN 5-007	DYNACRAFT	1,577,939	1/15/2010
DYN 5-008	GREYSHADOW	1,577,940	1/15/2010
DYN 5-009	GENESIS	1,577,941	1/15/2010
DYNA/K115	DYNACRAFT	British Reg. 1426560	5/24/2007
PAL 5-006	PAL JOEY design	1,536,535	4/25/2009
PAL 5-007	PAL JOEY	1,538,305	5/9/2009
PAL/K130	PAL JOEY	Korean Reg. 196223	7/12/2010
DYNA/K112	SCREWDRIVER	78,439,150	4/26/2016
	DYNACRAFT	Australian Trademark 660478	renewing now
COPYRIGHTS			
1. Registration Number:		TX-2-897-413	
Title:		The Modern guide to golf clubmaking : the principles and techniques of building golf clubs from component parts / by Tom W. Wishon ; with photography by Greg A. Brown ; and design assistance from Susan B. Lamson.	
Description:		1 v.	
Claimant:		acDynacraft Golf Products, Inc.	
Created:		1987	
Published:		15-Oct-87	
Registered:		8-May-90	
Author on © Application:		entire text and graphic displays: Dynacraft Golf Products, Inc., employer for hire.	
Miscellaneous:		C.O. corres.	
Special Codes:		1/B	

2. Registration Number:		TX-3-376-475	
Title:		**The modern guide to shaft fitting : featuring the Dynacraft Shaft Fitting Index / by Tom W. Wishon ; with technical research provided by aJeff Summitt ; edited by David Stewart ; photography by Greg A. Brown, Bob Anderson ; art & design Kirk E. Hornighouse, Karla D. Smith.**	
Note:		Includes the 1992 data addendum.	
Claimant:		acDynacraft Golf Products, Inc. (employer for hire of aThomas W. Wishon)	
Created:		1992	
Published:		1-Jul-92	
Registered:		6-Aug-92	
Special Codes:		1/B/I/A	
3. Registration Number:		TX-3-501-731	
Title:		**Dynacraft tool catalog, '93.**	
Description:		3 v.	
Note:		Reg. includes clubmaking catalog & price list.	
Claimant:		acDynacraft Golf Products, Inc.	
Created:		1993	
Published:		4-Jan-93	
Registered:		15-Jan-93	
Title on © Application:		Dynacraft clubmaking catalog, tool catalog, and price list, 1993.	
Claim Limit:		NEW MATTER: new photos and text.	
Miscellaneous:		C.O. corres.	
Special Codes:		1/B/D/I/A	

SCHEDULE C
ACTIVE TRADENAMES
BFC
F1
VC3
Launch Series
Launch Series Ti-Carbon
Jackaroo
Jackaroo II
HC Carbon Utility
HC Tour
HC Hybrid Control
LS Hybrid
380L
325L
DFS
DFS II
PC3 PLUS
PC3
Pro Cavity
CPS Junior
Modern Classic
Tour Series
Pinmaster
Orbital Mallet
Orbital Mallet 2
VP Adjustable Putter
HMM Hi Mol Milled
Trak Putter
RCG-Rear Center of Gravity Putter
Branding Iron Putters
ACD LDS Shafts
ACD H335
ACD H370
ACD UL
ACD LW
FW shafts
DSFI
DCI

Schedule D

US005333871A

United States Patent [19]

Wishon

[11] Patent Number: 5,333,871

[45] Date of Patent: Aug. 2, 1994

[54] GOLF CLUB HEAD

[75] Inventor: Thomas W. Wishon, Newark, Ohio

[73] Assignee: Dynacraft Golf Products, Inc., Newark, Ohio

[21] Appl. No.: 831,853

[22] Filed: Feb. 5, 1992

[51] Int. Cl.[5] A63B 53/04

[52] U.S. Cl. 273/169; 273/DIG. 7; 273/DIG. 23; 273/DIG. 8; 273/172

[58] Field of Search ..... 273/167-175, 273/77 R, 77 A, 78, DIG. 7, DIG. 23, DIG. 8

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Askeland, Donald R., "The Science and Engineering of Materials", Copyright 1984 by Wadsworth, Inc., Belmont Calif., pp. 500-502.

Primary Examiner—V. Millin

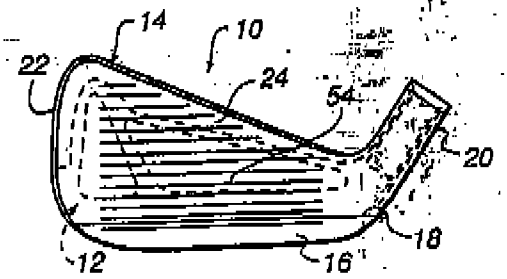
Assistant Examiner—Sebastiano Passaniti

Attorney, Agent, or Firm—Schlemmer and Associates

[57] ABSTRACT

An ironhead comprising a relatively heavy, inner core member, preferably of metal, and a relatively lightweight, injection-molded outer member, preferably of thermoplastic elastomer, is disclosed. Preferred thermoplastic elastomer materials are glass filled urethanes and glass-filled polycarbonates. Alternative inner core designs are disclosed, both with and without a lateral support member for the striking face of the clubhead.

18 Claims, 3 Drawing Sheets



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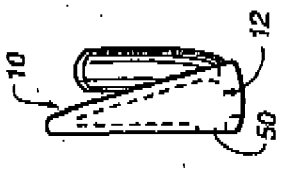


Fig. 3

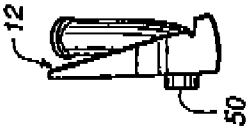


Fig. 6

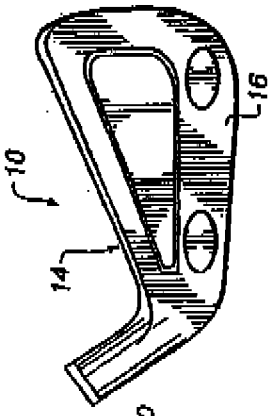


Fig. 2

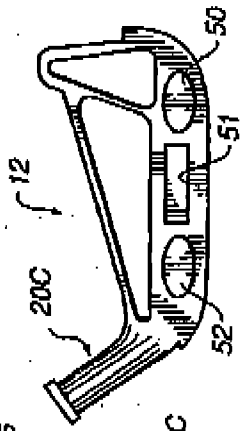


Fig. 5

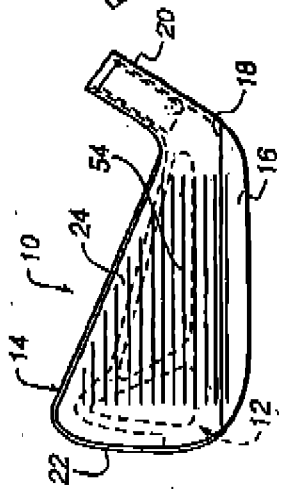


Fig. 1

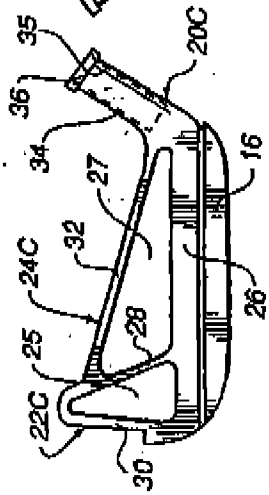


Fig. 4

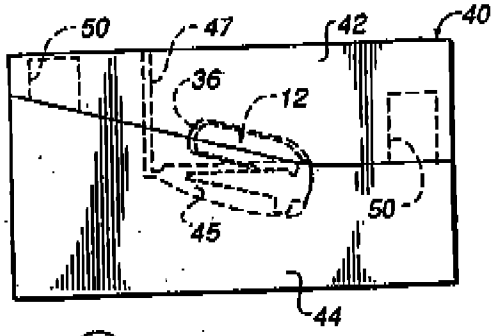
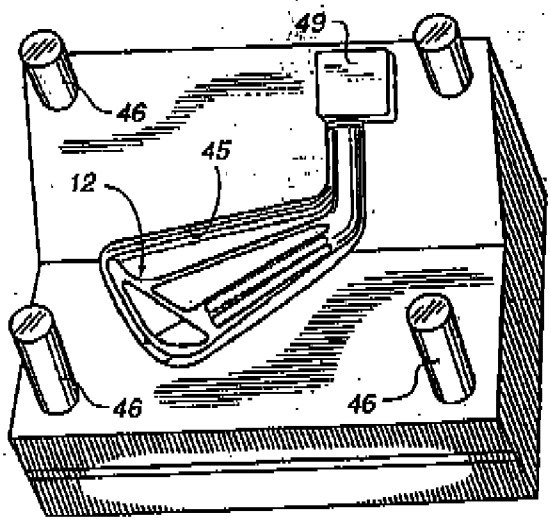


Fig. 12



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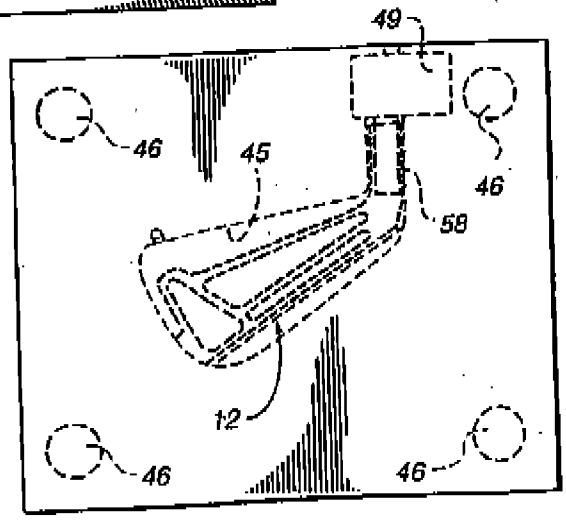

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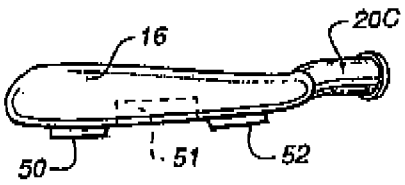


Fig. 7

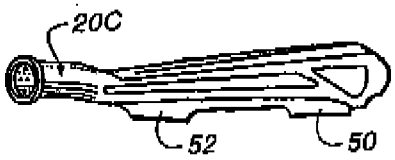


Fig. 8

Fig. 9

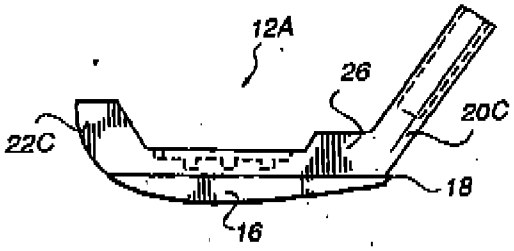


Fig. 10

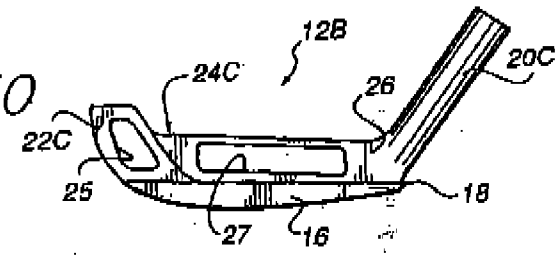
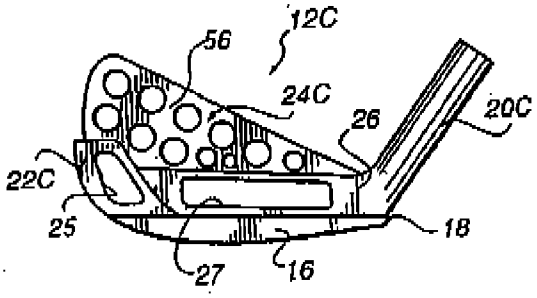


Fig. 11



GOLF CLUB HEAD

BACKGROUND OF THE INVENTION

The present invention relates to golf clubs. Golf clubs include "woods" or drivers, and "irons", including fairway irons, wedges and putters. The present invention relates in particular to irons and to the heads of irons ("ironheads"), and is embodied in an ironhead fabricated by injection molding, and in the materials used in such an ironhead, including thermoplastic elastomers, which are injection molded about a metal core.

HISTORY DESCRIPTION OF THE RELEVANT TECHNOLOGY

A. Woodhead Design and Fabrication

As early as 1962, the golf industry introduced plastic woodheads, which were woodheads formed by injection molding ABS (acrylonitrile-butadiene-styrene) plastic. These new clubs were not well received as premium clubs. Consequently, they were soon marketed primarily in beginners' sets and distributed largely through non-professional retail outlets. Golfing professionals as well as the golfing public in general developed the perception that plastic woods were strictly low end, low performance, inexpensive clubs.

Plastic golf clubs maintained this dubious distinction of being considered low-end golf equipment, despite their potential in at least certain areas for superior performance. For example, to my recollection, in the early 1960's, a small Australian golf equipment company, the POF Golf Company, produced a line of plastic woods called LITTLE SLAMMERS, which married a very heavy brass soleplate to an inherently lightweight upper (outer) woodhead member molded from plastic. To my recollection, the total headweight of the LITTLE SLAMMER was about 225 grams, of which the top comprised about 100 grams and the soleplate about 25 grams. The resulting very low center of gravity of this composite clubhead imparted a high shot trajectory, making it relatively easy to get a ball up and out of difficult lies, and thus making the club suitable for use in tall grass and in the rough as well as in the fairway.

In the early 1970's, clubhead producers discovered that they could add small amounts of chopped graphite fibers to the ABS material used in the injection molding process, to form graphite-reinforced ABS woodheads. These new woodheads possessed somewhat greater strength than their plain ABS counterparts, due to a matrix effect generated by the fibers. However, the increase was relatively modest, because of limitations inherent to the processing technology available at the time and to the inability to effect a chemical bond between the ABS material and the graphite. The end result was encapsulation. Also, inadequate fiber flow control limited the achievable strength. That is, during injection molding, the plastic material, which was impregnated with ~¼ inch long fibers, was shot through small diameter injector nozzles. The tendency of the fibers to cause jamming as the charge flowed from the injection nozzles through the inlet sprue, limited the proportion of fibers in the head material to ≤10 percent of the total weight of the plastic charge.

Actually, one of the primary "advantages" of the new graphite fiber-reinforced ABS plastic clubheads may have been perceptual, in that they were considered high technology, state-of-the art "graphite" clubs, rather than low cost, low tech "plastic" clubs. The lure of "graphite" in the head brought sufficient popularity to the design that injection molding finally became a viable golf clubhead manufacturing process, albeit one that was limited to the manufacture of woodheads.

In part because of the unresolved strength limitations imposed by the injection moldable material and fiber reinforcement, some manufacturers dedicated to the high end of the product market turned to compression molding. Using this process, the clubhead shell is formed by wrapping sheets of "prepreg" (epoxy impregnated) graphite fiber around a core, then heat and pressure are applied to mold the long fiber graphite sheets (the length of the fibers is about 1¼ inches to 3 inches) about the core to form the shell. This approach permits the use of long fibers and thus provides relatively high strength plastic clubheads. However, the process suffers from several disadvantages. For example, first, compression molding is inherently a much more expensive process than injection molding. Second, the prepreg graphite sheets are very expensive, especially when compared to the chopped-graphite containing material used in the fabrication of woodheads by injection molding.

B. Design and Fabrication of Ironheads

Not surprisingly, the introduction of compression-molded, prepreg graphite woodheads gave rise to attempts to adapt compression molding technology to ironheads. However, the application of molding technology to irons confronts stringent design limitations and considerations that are not present in woods.

First, because of the relatively large size of the typical woodhead and the associated thick material section behind the impact area directly in line with the impact area of the club face (a typical woodhead has about about 2.5" to 3" of material behind the impact area), even relatively low impact rated materials can provide surface durability sufficient to withstand the impact associated with repeatedly striking golf balls. In contrast, traditional ironheads have a much thinner material section behind the face. For example, a typical metal ironhead has a blade thickness of about 9/64 inches (0.140 in.) to about ¼ in. (0.625 in.) behind the impact area of the face. Thus, if moldable materials are to be used to produce an ironhead, a commensurately higher material impact rating is required for adequate iron durability and performance.

A second difficulty relates to achieving the desired final headweight. A full set of woods ranges in weight from about 200 grams to about 216 grams for the number 1 through number 5 woods. Although of smaller size than woods, irons are heavier, ranging from about 230 grams to about 286 grams for the number 1 iron to the number 9 iron, the relatively less lofted irons. The relatively more lofted pitching wedge and sand wedge weigh about 292 grams and about 305 grams, respectively. Achieving the final headweight is not a problem for woods because of their large size and method of manufacture. That is, woods, whether compression molded, injection molded or machined from wood, must be further machined to accept a soleplate and, often, a face insert striking face. Under the recessed cavity for the soleplate, holes are conveniently formed in the clubhead during the machining process. Lead or other weights can then be inserted into these holes to adjust the weight distribution and center of gravity

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before the soleplate or faceplate is attached to the wooden body.

Due to their completely different shape, irons typically can not use machining to achieve the final head weight. This does not present a problem for metal ironheads, because the heavy specific weight of the metals used, such as stainless steel, provides the desired final weight by simply fabricating the clubhead to predetermined dimensions. It is a problem for plastic ironheads, however, because of the lighter weight of plastic materials such as elastomers, relative to the weight of solid metals.

The compression-molded prepreg composite technology has been adapted to overcome the above-discussed strength, weight and dimension restrictions inherent to the ironhead design. Before the very light weight graphite-reinforced plastic could be used, it was necessary to find a way to raise the weight to the required levels. For prepreg composite ironheads, this has been done by incorporating a steel inner core which is wrapped with prepreg graphite sheets and inserted into the mold for the compression mold process. The weight of the steel core is selected so that the combined weight of the core and the graphite sheets provided the desired final head weight.

To my knowledge, the steel inner cores used for compression molded graphite irons comprise a sole plate, a neck (hosel) and a partial, striking face support plate or a full, striking face support plate. The striking face support plate is necessary because, despite the increased strength provided by the long graphite fibers, the strength of the plastic striking face member alone would be insufficient to withstand the repeated impact stress on the neck associated with striking golf balls. Unfortunately, the weight of the full support plate raises the center of gravity and limits the ability of the designer to control the horizontal and vertical centers of gravity. Furthermore, as mentioned previously, compression molded fiber-impregnated ironheads have other, serious disadvantages: both the process of manufacture and the materials used are very expensive. Also, the materials used do not provide adequate durability and protection from the normal wear and tear associated with striking golf balls from turf over soil. Thus, it is highly desirable to be able to fabricate plastic ironheads using processes and materials which are less expensive.

Injection molding is a relatively inexpensive process which uses relatively inexpensive materials. However, several characteristics make it difficult to fabricate ironheads using injection molding.

First, it is necessary to have injection moldable materials which can satisfy the strength and wear requirements of ironheads, in particular, in the small-diameter, hollow, thin neck or hosel and, as discussed at length previously, in the relatively thin, face striking area.

Second, the injection molding process involves injecting a moldable material into a mold containing a metal inner core and requires complete "shooting" of the material over, around, and through the metal inner core to form the cover of the ironhead.

Third, the tolerances and reproducibility requirements for the metal inner cores used in plastic ironheads are stringent. Typically the inner core is formed by casting, such as investment casting. The soleplate, hosel and other sections of the inner core must be formed reproducibly by this process to the same size and orientation, to obtain the necessary loft and lie angles and so the inner core accurately fits into the injection mold cavity the same way each time. The accurate positioning requirement is particularly important for the hosel, because of the relatively low strength of the moldable materials and because the hollow hosel section of the inner core receives only a relatively thin overcoat of the molded material. The size and orientation of the hosel section must be the same for each inner core so that the small spacing around the hosel and between the hosel section and the surrounding mold wall(s) is of uniform dimension, and so that the coating formed by injection molding in that space has uniform thickness around the hosel and fully covers the hosel.

Reproducibly manufacturing the metal inner cores is difficult. During fabrication of the inner core by investment casting, as the cast metal cools, it shrinks and may move or pull inside the casting shell. As a result, it is necessary that the orientation of the hosel be corrected by bending to obtain the necessary precise loft and lie angles.

It is my understanding that designers have been of the opinion that injection moldable materials are not strong enough to withstand repeated impact with golf balls, given the traditional form and the thickness (i.e., the relatively small dimensions) of the hitting area and the neck of ironheads, and because of the difficulty of reproducibly forming the thin covering of molded material over the hosel section of the inner core.

A fourth area (not to exhaust the difficulties), involves adhesion and/or tightness. Regarding adhesion, the charge material is injected into the mold at temperatures which frequently are 300° F. or greater, and is then cooled to about 350° F. to 400° F. before removal from the mold, then is quenched in cold water after removal. During this cooling phase, most injection moldable materials shrink in varying degrees ranging from slight to substantial, degrading the adhesion of the molded material to the inner core and creating gaps or spaces between the molded material and the metal inner core. Obtaining a tight, permanent bond is facilitated by sand blasting the inner surface of the inner core and coating the surface with adhesive such as SHUR LOCK adhesive.

I wish to emphasize that the difficulties in designing and manufacturing injection molded ironheads are in distinct contrast to the ready adaptation of injection molding technology to woodheads which occurred during the infancy of modern polymer technology. As alluded to previously, this successful early manufacture of injection molded woodheads is exemplified by the successful use of inferior plastic materials (inferior to later materials in terms of both strength and moldability) in the LITTLE SLAMMER fairway wood. However, woodheads, unlike ironheads, are relatively easy to mold. Also, woodheads are relatively thick behind the striking area of the face and this thickness compensated for the low impact strength of the plastic used in the LITTLE SEERS. The relatively much thinner top of ironheads would not compensate for low impact strength and so would not provide adequate durability. This statement is supported by our recent experience with the use of LEXAN in woodheads and ironheads. LEXAN is a 10% glass-filled polycarbonate which has medium impact strength (better impact strength than the plastic used in the LITTLE SLAMMERS). Traditional-shaped *woodheads* made from LEXAN have sufficient durability and performance to compete with traditional wooden woodheads. In contrast, *ironheads*

formed by injection molding LEXAN material over a non-face supported inner core fractured after striking golf balls only a very few times (≦35 hits).

The above-discussed difference in durability between plastic woodheads and plastic ironheads illustrates the different design and material priorities which apply to woodheads and ironheads. That is, for the material used in woodheads, the most important characteristic is a very low specific gravity, with impact strength and tensile strength being of much lesser importance. In contrast, the material used in ironheads must possess high flex modulus, high impact strength and high elongation, with low specific gravity being desirable of course, but of much lesser importance. In part because of such very different design and material priorities, the combination of performance and durability which has been achieved for injection molded woodheads has not translated into a successful injection molded ironhead. To date, to my knowledge the industry has not developed an injection molded ironhead which has the necessary combination of durability and performance. In fact, to my knowledge, the industry has not developed an injection molded ironhead at all.

SUMMARY OF THE INVENTION

In one aspect, my invention is embodied in an injection molded ironhead. In another aspect, the ironhead is an injection molded elastomeric material. This club head incorporates the above-summarized advantages of injection molded designs with additional advantages which include durability, and without the traditional disadvantages.

In a more specific preferred aspect, my ironhead is embodied in an ironhead for a golf club which comprises a relatively heavy inner core member and a relatively light weight elastomeric outer member formed over the inner core member by injection molding, with the outer member defining the striking face of the golf club head. The outer member is selected from thermoplastic elastomers. Preferably the thermoplastic elastomers are selected from glass-filled and non-glass-filled polycarbonates and glass-filled and non-glass-filled urethanes. Preferably, the inner core member is metal and is made by investment casting or by die casting using a suitable material. Presently, steel is the preferred material and the inner core is fabricated by investment casting. In general, however, other materials including other metals and alloys such as zinc and zinc alloys having the requisite weight and strength and castability can be used for the inner core. Preferably, at least about 70 percent of the weight of the ironhead is below the horizontal centerline of the clubhead.

The inner core member comprises a lower body member which forms a soleplate and an integral hosel. The outer member is formed over the lower body member and around the hosel by the injection molding process, thereby defining the striking face between the hosel and lower body member. In one embodiment, the lower body member extends upward partially the height of the upper member, forming a partial internal support plate for laterally supporting the striking face. Alternatively, the lower body does not extend substantially into the striking region. In another embodiment, the support plate extends substantially the height of the striking region, forming, in this latter embodiment, a so-called full face support plate.

A presently preferred embodiment incorporates a light weight, strike face support plate which provides support equivalent to a full support plate. In this embodiment, the inner core comprises a bar support member, preferably integral, which extends between the toe and the hosel for increasing the impact strength of the ironhead. This embodiment thus has light weight, with enhanced impact strength and durability. In addition, the bar support member increases the stability of the orientation of the hosel relative to the baseplate. This enhances the stability of the hosel orientation and the accuracy of the loft and lie angles. It also facilitates precisely positioning the inner core in the associated mold for injection molding the outer member.

The bar may be part of a frame which extends peripherally around the striking face.

In another aspect, the striking face has a designed impact point or region inside its peripheral boundary, and the inner core further comprises a triangular strike face support frame which extends upwardly from the lower body member and peripherally within the striking face.

In yet another aspect, my invention is embodied in an ironhead for a golf club, comprising: a relatively high specific gravity inner core comprising a hosel and an integral lower body member; and a relatively low specific gravity thermoplastic elastomeric upper body member formed over the lower body member and hosel by injection molding, with the upper body member defining the striking face of the golf club head.

BRIEF DESCRIPTION OF THE DRAWING

The above and other aspects of my invention are described below with respect to the drawing, in which:

FIG. 1 is a front elevation view of an ironhead which is a presently preferred embodiment of my present invention;

FIG. 2 is a rear elevation view of the ironhead of FIG. 1;

FIG. 3 is an elevation view of the ironhead of FIG. 1, taken from the toe end of the clubhead;

FIGS. 4, 5 and 6 are front, rear and toe side elevation views, respectively, of a preferred inner core member used in the ironhead of FIG. 1;

FIGS. 7 and 8 are, respectively, bottom plan and top plan views of the inner core member depicted in FIGS. 4 through 6;

FIGS. 9 through 11 are front elevation views of alternative embodiments of inner core members; and

FIGS. 12 through 14 depict an injection mold used to form the outer cover of my ironhead.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

A. Preferred Ironhead Construction

The preferred embodiment of my golf club head is best understood with reference to FIGS. 1–8. FIGS. 1–3 depict the preferred embodiment 10 of my as-molded "iron" golf clubhead or ironhead. FIGS. 4–8 depict the inner core 12 of the ironhead 10. This preferred embodiment of my ironhead comprises the inner core 12, FIGS. 4–8, preferably of relatively high specific gravity (heavy) metal such as stainless steel, and a relatively low specific gravity (light weight) cover member 14, preferably of thermoplastic elastomeric material, which is formed by an injection molding process over and around the inner core. Together the inner core 12 and the cover member 14 form sole plate 16 (the

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sole plate is part of the inner core), heel 18, hosel 20, toe 22 and striking face 24 of the clubhead 10.

The cover member (also called the upper member or outer member) 14 is unique, in part because it is formed from materials which are uniquely characterized by the combination of, first, possessing high flex and stress moduli, which provide high impact strength, yet, second, being readily fabricated onto the inner core configuration by injection molding. The advantages of this unique approach—the application of injection molding to form ironheads using readily injection-moldable materials having high flex modulus and high stress modulus and the resulting high impact ratings—is reflected in the design of the inner core 12.

The useful materials, which possess the above-described combination of moldability and physical characteristics, are thermoplastic elastomers, including non-glass-filled thermoplastic urethanes and polycarbonates, glass-filled thermoplastic polycarbonates, and, preferably, glass-filled thermoplastic urethanes. Product number BFG 61083 available from B. F. Goodrich Co. of Akron, Ohio under the trademark ESTALOC is presently the preferred material. This 40% glass-filled thermoplastic urethane material has excellent injection moldability, high strength and a very high flex modulus of about 1.45×10^6 lbs/in^2 (1.45 million pounds per square inch). Alternative ESTALOC glass-filled thermoplastic urethanes include product number BFG 61103, which is 50% glass-filled and has a flex modulus of 1.89×10^6 lbs/in^2, and product number BFG 61080, which is 40% glass-filled and has a flex modulus of about 1.15×10^6 lbs/in^2.

The Izod impact ratings for these glass-filled urethane materials, using the notched and unnotched impact tests, are (in ft.lbs./in.) 4.1 (notched) and 16.2 (unnotched) for the 61083, 3.9 and 14.4 for the 61003, and 5.0 and 13.4 for the 61080. The flex moduli are substantially higher than those of even the glass-filled polycarbonates. The tensile moduli (similar to the stress moduli) in million pounds per square inch are 1.35×10^6 lbs/in^2 for the 61083, 2.03×10^6 lbs/in^2 for the 61103, and 1.18×10^6 lbs/in^2 for the 61080.

Referring in particular to FIGS. 4–8, the inner core 12 is an integral (one piece) construction comprising the sole plate 16, a hosel member 20C, a toe member 22C and a striking face support member 24C having a preferred impact point or region at the vertical center of gravity 54 of the clubhead 10. (The suffix C is used to identify those inner core components which have corresponding or overlying components in the cover member 14 and/or in the completed clubhead 10.) As described in detail below, the inner core 12 has the effective strength and stability of a full face support plate, with little or no increase in weight relative to an embodiment which does not have a support plate. This is achieved by adding/incorporating a small bar 32 between the hosel and the toe of the inner core. The weight of the bar can be largely offset by the large hole 25 in the toe.

Referring primarily to FIG. 4, the hosel section 20C comprises a cylinder 34 which extends upward from frame member 26 traditionally at an angle of about 56° to 65° relative to the frame. The cylinder 34 has a collar 36 at the outer end and has an axial bore 35 for receiving the shaft (not shown) of the golf club. The integrally formed toe section 22C and support face section 24C comprise a plate-like member having two holes, one, 25, in the toe section and the second, 27, in the support face section. The toe section 22C is defined by a peripheral triangular array of bars or frame members 26, 28 and 30 surrounding the hole 25. The support face section 24C is defined by the peripheral triangular array of bars or frame members 26, 28 and 32 which surround the hole 27. The inherent structural rigidity of triangular frames and of the framework of two interconnected/merged triangles provide rigid support peripherally about the designed impact point 54, for increasing the impact strength of the ironhead and providing distributed weight about the periphery of the striking face and around the designed impact point. Also, the frame structure allows the use of large, weight reducing holes 25, 27. This light weight, strike face support plate 24C provides the support equivalent to a full support plate, with the weight equivalent to a partial support plate or no support plate.

Also, the bar support member 32, which extends between the toe and the hosel, increases the impact strength of the ironhead and provides stable orientation of the hosel relative to the frame. In short, this embodiment has light weight similar to the embodiment without the face plate, but with enhanced impact strength and durability and with stable orientation of the hosel relative to the baseplate, which provides stable loft and lie and facilitates precisely positioning the inner core in the associated mold for injection molding the outer member.

Inner core 12 includes cavity 51 for receiving a weight (not shown). This enables a single universal inner core 12 to be used in finished ironheads of different weights. For example, manufacturing the clubhead 10 with or without the weight provides finished clubs of normal swingweight using standard weight steel shafts, very light weight graphite shafts or super light weight metal alloy shafts. Also, back reliefs (protruding metal masses) 80 and 82 are incorporated. These increase the toe and heel perimeter weight. As a consequence, the moment of inertia of the ironhead 12 is lowered and the clubhead is thus more stable, with less vibration, when a ball is struck off the center of gravity.

B. Alternative Ironhead Designs

FIGS. 9 through 11 depict alternatives to the preferred ironhead design shown in FIGS. 4 through 8.

FIG. 9 depicts an alternative embodiment 12A of the inner core, what I term a "partial" frame construction. In this version, the central frame member 26 is of relatively short height: it extends upward only a small portion of the height of the striking face 24C.

The ironhead 12B depicted in FIG. 10 is similar to ironhead 12A, FIG. 9, except that the design 12A includes cut-outs 25 and 27 in the lower frame 26 and in the toe member for decreasing weight.

Ironhead 12C, FIG. 11, includes a lower frame member 26 that is the same as that of the ironhead 22B, FIG. 10, and also includes an integral perforated striking face support plate 56 which provides lateral support for the striking face member 24C.

C. Injection Mold and Process

Mold Structure

FIGS. 12–15 depict a presently preferred mold 40 for forming the outer cover 14. As shown in the end view of FIG. 12, the mold 40 comprises separable upper and lower sections 42 and 44. Referring also to the FIG. 13 perspective view as well as to FIG. 12, the lower section 44 includes four locating pins 46-46 and the upper

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section includes four mating holes 80-80 for accurately mounting the top section on the bottom section. The upper and lower sections define a cavity 45 therebetween in which the inner core 12 is positioned. An injection port 47, FIG. 12, connects to the mold cavity 45 for feeding a charge of melted material into the cavity. Enlarged upper hosel section 49 of the cavity 45 houses a pin or cylinder 58 shown in phantom in FIG. 14, into which the inner core hosel section 34 is mounted via its bore 35, to precisely position the hosel in the cavity. In particular, this ensures the formation of a relatively thin coating of the desired thickness along the hosel section 34 to the end collar 36.

Process Example

In an exemplary injection molding process for forming the outer cover 14 on the inner core 12, the inner core is fabricated by investment casting, positioned in the mold cavity 45 and the upper and lower sections are closed. To form the outer cover, the mold charge—illustratively the glass-filled urethane material—is heated to an elevated temperature of about 500° F., then the molten charge is injected via the port 47 under pressure into the cavity 45 of the closed mold containing the inner core 12, and over and around the inner core 12 and through bores and holes such as 28 and 27, to completely cover the inner core and form the charge in the shape defined by the cavity 45. After the charge cools, the mold is opened and the resulting clubhead 10 is removed from the mold and the parting line is trimmed.

Typically, the members of the ESTALOC glass-filled urethane family have a melting temperature range of about 420° F. to 490° F. from the melting point to the onset of burning. For this range, the typical associated temperatures used during our injection molding process are 470° F. to 490° F. at the injection mold nozzle, 470° F. to 490° F. at the front end of the barrel, 450° F. to 470° F. at the middle of the barrel, and 430° F. to 460° F. at the feed end of the barrel. A screw speed of less than 100 rpm and injection speed of 1 to 3 inches per second are used to provide injection pressure of 500 to 1000 psi, with holding pressure of 200 to 500 psi, and mold back pressure of 25 to 100 psi. A water jacket (not shown) is used to cool the mold to 100° F. to 140° F. during the injection molding process. The in-mold cooling time is 20 to 60 sec.

Summary of Certain Advantages

Similar to compression molded ironheads, my invention used materials of very different density to provide a clubhead having a substantially lower center of gravity than metal ironheads and with a much higher percentage of weight in the lower half of the ironhead. In contrast to compression molding, my invention uses injection molding, which is a less expensive process than compression molding, and uses materials which are less expensive than those used for compression molding, and provides an ironhead construction having a light weight face support plate. Furthermore, the materials used in forming the outer striking surface of my ironhead do not require protective coatings to prevent delamination, degradation, chipping or pitting of the surface finish.

The heavy lower frame member and the heavy sole plate 16 provide a very low center of gravity, which enhances the trajectory for a given loft angle of the striking face 24. Also, by lowering the center of gravity of the clubhead 10 relative to that of the golf ball, the clubhead is made more forgiving of swing errors which would otherwise decrease trajectory. In fact, the heavy lower body member and sole plate provide a very low vertical center of gravity, characterized by at least 70 percent of the weight of the clubhead being below the horizontal centerline of the clubhead for the given dimensions and materials.

As a consequence of the relatively small size and weight of the central section of the frame 26 between the hosel 20 and the toe plate 22, and of the hosel itself, the weight of the club head can be distributed along the length of the clubhead from heel end 18 to toe end 22 and/or distributed around the periphery of the striking face 24, etc. The decreased size and weight of the hosel also decreases the bias of the horizontal center of gravity toward the heel and makes it easier to position the center of gravity at the designated ball impact point (typically, the dimensional center of the clubhead). In my preferred embodiment 10, the toe member 22 offsets the weight of the hosel 20 and positions the center of gravity precisely on the designed impact point 54 of the clubhead. Positioning the center of gravity to coincide with the impact point both (1) maximizes the energy transfer to the ball, thereby providing maximum distance and loft, and (2) decreases sliding of the ball across the clubface toward the center of gravity and the resultant misdirectional side spin such as slice spin or hook spin.

In short, my composition ironhead of uniquely configured relatively high specific gravity (heavy), inner core and injection-molded, uniquely configured, high strength, relatively low specific gravity (light weight) outer shell member parts wide latitude in tailoring the position of the centers of gravity and the weight distribution of the clubhead, and possesses other desirable characteristics such as low cost and surface and cosmetic stability.

Based upon the above disclosure of preferred and alternative embodiments of my invention, those of usual skill in the art will readily derive alternatives and implement modifications which are equivalent to my invention and within the scope of the claims of this patent document.

I claim:

1. An ironhead for a golf club, comprising: a relatively heavy inner core member and a relatively light weight outer member of material selected from thermoplastic elastomer and engineered plastic formed over the inner core member by injection molding; wherein the inner core member comprises a lower body member which forms a soleplate, an integral toe member and an integral hosel; the toe member and the hosel extending upwardly from the lower body member; wherein the outer member is formed over the lower body member and around the hosel, thereby defining a striking face between the hosel and the lower body member; and wherein the inner core comprises a bar spaced upwardly from the lower body member and extending from the toe member to the hosel.

2. The ironhead of claim 1, wherein the material of the outer member is selected from glass-filled thermoplastic urethane and glass-filled thermoplastic polycarbonate.

3. The ironhead of claim 1, wherein the inner core member is metal.

4. The ironhead of claim 1, wherein the inner core is steel.

5. An ironhead for a golf club, comprising: a relatively heavy inner core member and a relatively light

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weight outer member of material selected from thermoplastic elastomer and engineered plastic formed over the inner core member by injection molding; wherein the inner core member comprises a lower body member which forms a soleplate, an integral toe member and an integral hosel; the toe member and the hosel extending upwardly from the lower body member; wherein the outer member is formed over the lower body member and around the hosel, thereby defining a striking face between the hosel and the lower body member; and wherein the striking face has a designed impact point inside its peripheral boundary, and wherein the inner core member further comprises an integral frame member which extends between the toe member and the hosel and peripherally within the striking face circumscribing said impact point for increasing the impact strength of the ironhead and providing distributed weight about the periphery of the striking face removed from said impact point.

6. The ironhead of claim 5, wherein the material of the outer member is selected from glass-filled thermoplastic urethane and glass-filled thermoplastic polycarbonate.

7. The ironhead of claim 5, wherein the inner core member is metal.

8. The ironhead of claim 5, wherein the inner core member is steel.

9. An ironhead for a golf club, comprising: a relatively high specific gravity metal inner core comprising a hosel and an integral lower body member; and a relatively low specific gravity upper body member of thermoplastic elastomer, formed over the lower body member and hosel by injection molding, the upper body member defining the striking face of the golf club head; and wherein the inner core comprises a toe member extending upwardly from the lower body member and a bar spaced upwardly from the soleplate and extending from the toe member to the hosel.

10. The ironhead of claim 9, wherein the material of the outer member is selected from glass-filled thermoplastic urethane and glass-filled thermoplastic polycarbonate.

11. The ironhead of claim 9, wherein the inner core is steel.

12. An ironhead for a golf club, comprising: a relatively heavy inner core member and a relatively light weight outer member of material selected from thermoplastic elastomer and engineered plastic formed over the inner core member by injection molding; and wherein the inner core includes a toe section and a support face section, each section comprising a triangular array of frame members surrounding a hole filled with the selected material, the sections together having the form of two interconnected merged triangles and the support face section providing rigid support peripherally around a ball impact point in the selected material within the hole.

13. The ironhead of claim 12, wherein the material of the outer member is selected from glass-filled thermoplastic urethane and glass-filled thermoplastic polycarbonate.

14. The ironhead of claim 12, wherein the inner core member is metal.

15. The ironhead of claim 12, wherein the inner core is steel.

16. An ironhead for a golf club, comprising: a relatively high specific gravity metal inner core comprising a hosel and an integral lower body member; and a relatively low specific gravity upper body member of thermoplastic elastomer, formed over the lower body member and hosel by injection molding, the upper body member defining the striking face of the golf club head; and wherein the inner core includes a toe section and a support face section, each section comprising a triangular array of frame members surrounding a hole filled with the selected material, the sections together having the form of two interconnected merged triangles and the support face section providing rigid support peripherally around a ball impact point in the selected material within the hole.

17. The ironhead of claim 16, wherein the material of the outer member is selected from glass-filled thermoplastic urethane and glass-filled thermoplastic polycarbonate.

18. The ironhead of claim 16, wherein the inner core is steel.

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